Control cables

chainflex® cable	Jacket	Shield	Bend radius e-chain® [factor x d]	Temperature e-chain® from/to [°C]	Approvals and standards	Oil-resistant	Torsion-resistant	v max. [m/s] unsupported	v max. [m/s] gliding	a max.	Page	
Control cables												
CF880	PVC		12.5	+5/+70				3		20	58	
CF881	PVC	✓	12.5	+5/+70				3		20	62	
CF130.UL	PVC		7.5	+5/+70			✓	3	2	20	66	
CF140.UL	PVC	✓	7.5	+5/+70				3	2	20	70	
CF150.UL	PVC		7.5	+5/+70		✓	✓	3	2	20	74	
CF160.UL	PVC	✓	7.5	+5/+70		✓		3	2	20	78	
CF5	PVC		6.8	+5/+70		✓	✓	10	5	80	82	
CF6	PVC	✓	6.8	+5/+70		✓		10	5	80	86	
CFSOFT1	PVC		5	+5/+70		✓		10	5	80	90	
CFSOFT2	PVC	✓	5	+5/+70		✓		10	5	80	92	
CF890	iguPUR		12.5	-20/+80		✓		3		20	94	
CF891	iguPUR	✓	12.5	-20/+80		✓		3		20	98	
CF77.UL.D	PUR		6.8	-25/+80		✓	✓	10	5	80	102	
CF78.UL	PUR	✓	6.8	-25/+80		✓		10	5	80	106	
CF2	PUR	✓	5	-20/+80		✓		10	5	80	110	
CF9	TPE		5	-35/+100		✓	✓	10	6	100	114	
CF10	TPE	✓	5	-35/+100		✓		10	6	100	118	
CF9.UL	TPE		5	-35/+100		✓	✓	10	6	100	122	
CF10.UL	TPE	✓	5	-35/+100		✓		10	6	100	126	
CF98	TPE		4	-35/+90		✓	✓	10	6	100	130	
CF99	TPE	✓	4	-35/+90		✓		10	6	100	132	
CF98.PLUS	TPE		3	-35/+90		✓	✓	10	6	100	134	New
CF99.PLUS	TPE	✓	3	-35/+90		✓		10	6	100	138	New
Twistable control cables (twistable cables chapter ▶ Page 378)												
CF77.UL.D	PUR		6.8	+25/+80		✓	✓				384	
CFROBOT2	PUR	✓	10	+25/+80		✓	✓				388	

chainflex® guarantee ▶▶ Guaranteed service life (1)

	chainflex® cables	Temperature, from/to [°C]	v max. [m/s] unsupported	v max. [m/s] gliding	a max. [m/s²]	Travel distance [m]	Minimum bend radius [factor x d] for travel distance < 10m	Minimum bend radius [factor x d] for travel distance ≥ 10m	Minimum bend radius [factor x d] for travel distance < 10m	Minimum bend radius [factor x d] for travel distance ≥ 10m	Minimum bend radius [factor x d] for travel distance < 10m	Minimum bend radius [factor x d] for travel distance ≥ 10m	Page
Control cables							5 million (1 million) double strokes *		7.5 million (3 million) double strokes *		10 million (5 million) double strokes *		
	CF880	+5 / +15	3	-	20	≤ 10	15	-	16	-	17	-	58
		+15 / +60					12.5	-	13.5	-	14.5	-	
		+60 / +70					15	-	16	-	17	-	
	CF881	+5 / +15	3	-	20	≤ 10	15	-	16	-	17	-	62
		+15 / +60					12.5	-	13.5	-	14.5	-	
		+70 / +70					15	-	16	-	17	-	
	CF130.UL	+5 / +15	3	2	20	≤ 50	10	12.5	11	13.5	12	14.5	66
		+15 / +60					7.5	10	8.5	11	9.5	12	
		+60 / +70					10	12.5	11	13.5	12	14.5	
	CF140.UL	+5 / +15	3	2	20	≤ 50	10	12.5	11	13.5	12	14.5	70
		+15 / +60					7.5	10	8.5	11	9.5	12	
		+60 / +70					10	12.5	11	13.5	12	14.5	
	CF150.UL	+5 / +15	3	2	20	≤ 50	10	12.5	11	13.5	12	14.5	74
		+15 / +60					7.5	10	8.5	11	9.5	12	
		+60 / +70					10	12.5	11	13.5	12	14.5	
	CF160.UL	+5 / +15	3	2	20	≤ 50	10	12.5	11	13.5	12	14.5	78
		+15 / +60					7.5	10	8.5	11	9.5	12	
		+60 / +70					10	12.5	11	13.5	12	14.5	
	CF5	+5 / +15	10	5	80	≤ 100	7.5	10	8.5	11	9.5	12	82
		+15 / +60					6.8	7.5	7.8	8.5	8.8	9.5	
		+60 / +70					7.5	10	8.5	11	9.5	12	
	CF6	+5 / +15	10	5	80	≤ 100	7.5	10	8.5	11	9.5	12	86
		+15 / +60					6.8	7.5	7.8	8.5	8.8	9.5	
		+60 / +70					7.5	10	8.5	11	9.5	12	
							10 million		15 million		20 million		
	CFSOFT1	+5 / +15	10	5	80	≤ 5	6.8	-	7.5	-	8.5	-	90
		+15 / +60					5	-	6	-	7	-	
		+60 / +70					6.8	-	7.5	-	8.5	-	
	CFSOFT2	+5 / +15	10	5	80	≤ 5	6.8	-	7.5	-	8.5	-	92
		+15 / +60					5	-	6	-	7	-	
		+60 / +70					6.8	-	7.5	-	8.5	-	

(1) Guaranteed service life for these series (details ▶ see page 28-29)

* Higher number of double strokes? Calculate service life online: ▶ www.igus.eu/chainflexlife
Values in brackets apply to the CF880 and CF881 series

Guarantee igus chainflex 36 up to 36 months guarantee

igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year

chainflex® guarantee

Guaranteed service life (1)

	chainflex® cables	Temperature, from/to [°C]	v max. [m/s] unsupported	v max. [m/s] gliding	a max. [m/s²]	Travel distance [m]	Minimum bend radius [factor x d] for travel distance < 10m	Minimum bend radius [factor x d] for travel distance ≥ 10m	Minimum bend radius [factor x d] for travel distance < 10m	Minimum bend radius [factor x d] for travel distance ≥ 10m	Minimum bend radius [factor x d] for travel distance < 10m	Minimum bend radius [factor x d] for travel distance ≥ 10m	Page
Control cables							5 million (1 million) double strokes *		7.5 million (3 million) double strokes *		10 million (5 million) double strokes *		
	CF890	-20 / -10	3	-	20	≤ 10	15	-	16	-	17	-	94
		-10 / +70					12.5	-	13.5	-	14.5	-	
		+70 / +80					15	-	16	-	17	-	
	CF891	-20 / -10	3	-	20	≤ 10	15	-	16	-	17	-	98
		-10 / +70					12.5	-	13.5	-	14.5	-	
		+70 / +80					15	-	16	-	17	-	
	CF77.UL.D	-25 / -15	10	5	80	≤ 100	8.5	10	9.5	11	10.5	12	102
		-15 / +70					6.8	7.5	7.5	8.5	8.5	9.5	
		+70 / +80					7.5	10	9.5	11	10.5	12	
	CF78.UL	-25 / -15	10	5	80	≤ 100	8.5	10	9.5	11	10.5	12	106
		-15 / +70					6.8	7.5	7.5	8.5	8.5	9.5	
		+70 / +80					7.5	10	9.5	11	10.5	12	
	CF2	-20 / -10	10	5	80	≤ 100	6.8		7.5		8.5		110
		-10 / +70					5		6.8		7.5		
		+70 / +80					6.8		7.5		8.5		
							5 million		7.5 million		12.5 million		
	CF9	-35 / -25	10	6	100	> 400	6.8		7.5		8.5		114
		-25 / +90					5		6		7		
		+90 / +100					6.8		7.5		8.5		
	CF10	-35 / -25	10	6	100	> 400	6.8		7.5		8.5		118
		-25 / +90					5		6		7		
		+90 / +100					6.8		7.5		8.5		
							5 million		7.5 million		10 million		
	CF9.UL	-35 / -25	10	6	100	> 400	6.8		7.5		10		122
		-25 / +90					5		6		7		
		+90 / +100					6.8		7.5		10		
	CF10.UL	-35 / -25	10	6	100	> 400	6.8		7.5		8.5		126
		-25 / +90					5		6		7		
		+90 / +100					6.8		7.5		8.5		
							20 million		30 million		40 million		
	CF98	-35 / -25	10	6	100	≤ 100	5		6		7		130
		-25 / +80					4		5		6		
		+80 / +90					5		6		7		
	CF99	-35 / -25	10	6	100	≤ 100	5		6		7		132
		-25 / +80					4		5		6		
		+80 / +90					5		6		7		
							5 million		40 million		100 million		
	CF98.PLUS New!	-35 / -25	10	6	100	≤ 100	4		6		7		134
		-25 / +80					3		5		6		
		+80 / +90					4		6		7		
	CF99.PLUS New!	-35 / -25	10	6	100	≤ 100	4		6		7		136
		-25 / +80					3		5		6		
		+80 / +90					4		6		7		

(1) Guaranteed service life for these series (details ▶ see page 28-29)

* Higher number of double strokes? Calculate service life online: ▶ www.igus.eu/chainflexlife
Values in brackets apply to the CF890 and CF891 series

Control cable | PVC | chainflex® CF880

5,000,000 Double strokes guaranteed

12.5 x d Bend radius, e-chain®

10m Travel distance, e-chain®

- For flexing applications
- PVC outer jacket
- Flame-retardant

Example image

Dynamic information

Bend radius	e-chain® linear	minimum 12.5 x d
	flexible	minimum 10 x d
	fixed	minimum 7 x d
Temperature	e-chain® linear	+5°C up to +70°C
	flexible	-5°C up to +70°C (following DIN EN 60811-504)
	fixed	-15°C up to +70°C (following DIN EN 50305)
v max.	unsupported	3m/s
a max.		20m/s²
Travel distance		Unsupported travels up to 10m, Class 1

Cable structure

Conductor	Conductor consisting of bare copper wires (according to DIN EN 60228).
Core insulation	Mechanically high-quality TPE mixture.
Core structure	Cores wound with an optimised pitch length.
Core identification	Black cores with white numbers, one green-yellow core.
Outer jacket	Low-adhesion PVC mixture, adapted to suit the requirements in e-chains®. Colour: jet black (similar to RAL 9005)

Electrical information

Nominal voltage	300/500V 300V (following UL)
Testing voltage	2,000V (following DIN EN 50395)

Class 3.1.1.1

Basic requirements	low	1	2	**3**	4	5	6	7	highest
Travel distance	unsupported	**1**	2	3	4	5	6	≥ 400m	
Oil resistance	none	**1**	2	3	4	highest			
Torsion	none	**1**	2	3	4	±360°			

Properties and approvals

Flame-retardant	According to IEC 60332-1-2, Cable Flame, VW-1, FT1, FT2 / Horizontal Flame
Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
UL verified	Certificate No. B129699: "igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year"
UL/CSA AWM	See datasheet for details ▶ www.igus.eu/CF880
NFPA	Following NFPA 79-2018, chapter 12.9
EAC	Certificate No. RU C-DE.ME77.B.00300/19
REACH	In accordance with regulation (EC) No. 1907/2006 (REACH)
Lead-free	Following 2011/65/EC (RoHS-II/RoHS-III)
CE	Following 2014/35/EU
UKCA	In accordance with the valid regulations of the United Kingdom (as at 08/2021)

Guaranteed service life (details see page 28-29)

Double strokes*	1 million	3 million	5 million
Temperature, from/to [°C]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]
+5/+15	15	16	17
+15/+60	12.5	13.5	14.5
+60/+70	15	16	17

* Higher number of double strokes? Service life calculation online ▶ www.igus.eu/chainflexlife

Typical application areas

- For flexing applications, Class 3
- Especially for unsupported travels, Class 1
- Without influence of oil, Class 1
- No torsion, Class 1
- Preferably indoor applications
- Wood/stone processing, packaging industry, feeding, handling, adjusting devices

CF880
PVC
12.5 x d

Control cable | PVC | chainflex® CF880

Class 3.1.1.1

Basic requirements	low	1	2	**3**	4	5	6	7	highest
Travel distance	unsupported	**1**	2	3	4	5	6		≥ 400m
Oil resistance	none	**1**	2	3	4	highest			
Torsion	none	**1**	2	3	4	±360°			

CF880
PVC
12.5 x d

Example image

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
CF880.05.02	2x0.5	5.0	11	32
CF880.05.03	3G0.5	5.5	16	37
CF880.05.04	4G0.5	6.0	21	46
CF880.05.05	5G0.5	6.5	26	55
CF880.05.07	7G0.5	7.5	37	73
CF880.05.12	12G0.5	8.5	63	108
CF880.05.18	18G0.5	10.0	94	158
CF880.05.25	25G0.5	12.0	128	227
CF880.07.02	2x0.75	5.5	16	40
CF880.07.03	3G0.75	6.0	24	49
CF880.07.04	4G0.75	6.5	32	61
CF880.07.05	5G0.75	7.0	40	73
CF880.07.07	7G0.75	8.0	56	99
CF880.07.12	12G0.75	10.0	94	152
CF880.07.18	18G0.75	11.5	140	167
CF880.07.25	25G0.75	13.5	194	284
CF880.10.02	2x1.0	6.0	21	48
CF880.10.03	3G1.0	6.5	32	58
CF880.10.04	4G1.0	7.0	42	62
CF880.10.05	5G1.0	7.5	52	86
CF880.10.07	7G1.0	8.5	73	116
CF880.10.12	12G1.0	10.5	124	182
CF880.10.18	18G1.0	12.5	186	278
CF880.10.25	25G1.0	15.0	258	393
CF880.15.02	2x1.5	6.5	32	64
CF880.15.03	3G1.5	7.0	47	82
CF880.15.04	4G1.5	7.5	63	104
CF880.15.05	5G1.5	8.5	78	120
CF880.15.07	7G1.5	10.0	109	167
CF880.15.12	12G1.5	12.0	186	260
CF880.15.18	18G1.5	14.5	279	370
CF880.15.25	25G1.5	17.5	387	514

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core **x =** without earth core

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
CF880.25.03	3G2.5	8.5	78	120
CF880.25.04	4G2.5	9.0	103	150
CF880.25.05	5G2.5	10.0	129	184
CF880.25.07	7G2.5	12.0	181	256
CF880.25.12	12G2.5	15.0	327	414

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core **x =** without earth core

Cables available in the chainflex® CASE

Simple savings on delivery, storage space and re-ordering with the chainflex® CASE - ship'n store by igus®.

More on this on page 24/25 and online: www.igus.eu/cf-case

chainflex® CF880 in a short travel application

EPLAN download, configurators ▶ www.igus.eu/CF880

Control cable | PVC | chainflex® CF881

5,000,000 Double strokes guaranteed

12.5 x d Bend radius, e-chain®

10m Travel distance, e-chain®

- For flexing applications
- PVC outer jacket
- Shielded
- Flame-retardant

Dynamic information

Bend radius	e-chain® linear	minimum 12.5 x d
	flexible	minimum 10 x d
	fixed	minimum 7 x d
Temperature	e-chain® linear	+5°C up to +70°C
	flexible	-5°C up to +70°C (following DIN EN 60811-504)
	fixed	-15°C up to +70°C (following DIN EN 50305)
v max.	unsupported	3m/s
a max.		20m/s²
Travel distance		Unsupported travels up to 10m, Class 1

Cable structure

Conductor	Conductor consisting of bare copper wires (according to DIN EN 60228).
Core insulation	Mechanically high-quality TPE mixture.
Core structure	Cores wound with an optimised pitch length.
Core identification	Black cores with white numbers, one green-yellow core.
Overall shield	Braiding made of tinned copper wires. Coverage approx. 60% optical
Outer jacket	Low-adhesion PVC mixture, adapted to suit the requirements in e-chains®. Colour: jet black (similar to RAL 9005)

Electrical information

Nominal voltage	300/500V 300V (following UL)
Testing voltage	2,000V (following DIN EN 50395)

Example image

Class 3.1.1.1

Basic requirements	low	1	2	**3**	4	5	6	7	highest
Travel distance	unsupported	**1**	2	3	4	5	6	≥ 400m	
Oil resistance	none	**1**	2	3	4	highest			
Torsion	none	**1**	2	3	4	±360°			

Properties and approvals

Flame-retardant	According to IEC 60332-1-2, Cable Flame, VW-1, FT1, FT2 / Horizontal Flame
Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
UL verified	Certificate No. B129699: "igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year"
UL/CSA AWM	See data sheet for details ▶ www.igus.eu/CF881
NFPA	Following NFPA 79-2018, chapter 12.9
EAC	Certificate No. RU C-DE.ME77.B.00300/19
REACH	In accordance with regulation (EC) No. 1907/2006 (REACH)
Lead-free	Following 2011/65/EC (RoHS-II/RoHS-III)
CE	Following 2014/35/EU
UKCA	In accordance with the valid regulations of the United Kingdom (as at 08/2021)

Guaranteed service life (details see page 28-29)

Double strokes*	1 million	3 million	5 million
Temperature, from/to [°C]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]
+5/+15	15	16	17
+15/+60	12.5	13.5	14.5
+60/+70	15	16	17

* Higher number of double strokes? Service life calculation online ▶ www.igus.eu/chainflexlife

Typical application areas

- For flexing applications, Class 3
- Especially for unsupported travels, Class 1
- Without influence of oil, Class 1
- No torsion, Class 1
- Preferably indoor applications
- Wood/stone processing, packaging industry, feeding, handling, adjusting devices

EPLAN download, configurators ▶ www.igus.eu/CF881

CF881
PVC
12.5 x d

Control cable | PVC | chainflex® CF881

Class 3.1.1.1

Basic requirements	low	1	2	**3**	4	5	6	7	highest
Travel distance	unsupported	**1**	2	3	4	5	6		≥ 400m
Oil resistance	none	**1**	2	3	4				highest
Torsion	none	**1**	2	3	4				±360°

CF881
PVC
12.5 x d

Example image

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
CF881.05.03	(3G0.5)C	6.0	28	47
CF881.05.04	(4G0.5)C	6.5	35	54
CF881.05.05	(5G0.5)C	7.0	41	65
CF881.05.07	(7G0.5)C	8.0	59	75
CF881.05.12	(12G0.5)C	9.0	91	125
CF881.05.18	(18G0.5)C	11.0	136	177
CF881.05.25	(25G0.5)C	13.0	210	243
CF881.07.02	(2x0.75)C	6.5	30	50
CF881.07.03	(3G0.75)C	7.0	37	66
CF881.07.04	(4G0.75)C	7.5	46	72
CF881.07.05	(5G0.75)C	8.0	61	87
CF881.07.07	(7G0.75)C	9.0	83	112
CF881.07.12	(12G0.75)C	10.5	124	170
CF881.07.18	(18G0.75)C	12.0	183	238
CF881.07.25 [11)]	(25G0.75)C	14.5	222	309
CF881.10.02	(2x1.0)C	6.5	30	52
CF881.10.03	(3G1.0)C	7.0	46	73
CF881.10.04	(4G1.0)C	7.5	63	102
CF881.10.05	(5G1.0)C	8.0	76	110
CF881.10.07	(7G1.0)C	9.5	100	130
CF881.10.12	(12G1.0)C	11.5	167	229
CF881.10.18	(18G1.0)C	13.0	213	281
CF881.10.25	(25G1.0)C	16.0	291	390
CF881.15.02	(2x1.5)C	7.5	60	71
CF881.15.03	(3G1.5)C	7.5	63	87
CF881.15.04	(4G1.5)C	8.5	90	111
CF881.15.05	(5G1.5)C	9.0	94	131
CF881.15.07	(7G1.5)C	11.0	153	183
CF881.15.12	(12G1.5)C	13.0	212	282
CF881.15.18	(18G1.5)C	15.0	399	458
CF881.15.25	(25G1.5)C	18.5	425	573
CF881.25.04	(4G2.5)C	10.0	141	163
CF881.25.05	(5G2.5)C	11.0	149	195
CF881.25.07	(7G2.5)C	13.0	204	262
CF881.25.12 [11)]	(12G2.5)C	16.0	342	428

[11)] Phase-out model

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core **x =** without earth core

Order example: CF881.25.25 - to your desired length (0.5m steps)
CF881 chainflex® series .25 Code nominal cross section .25 Number of cores

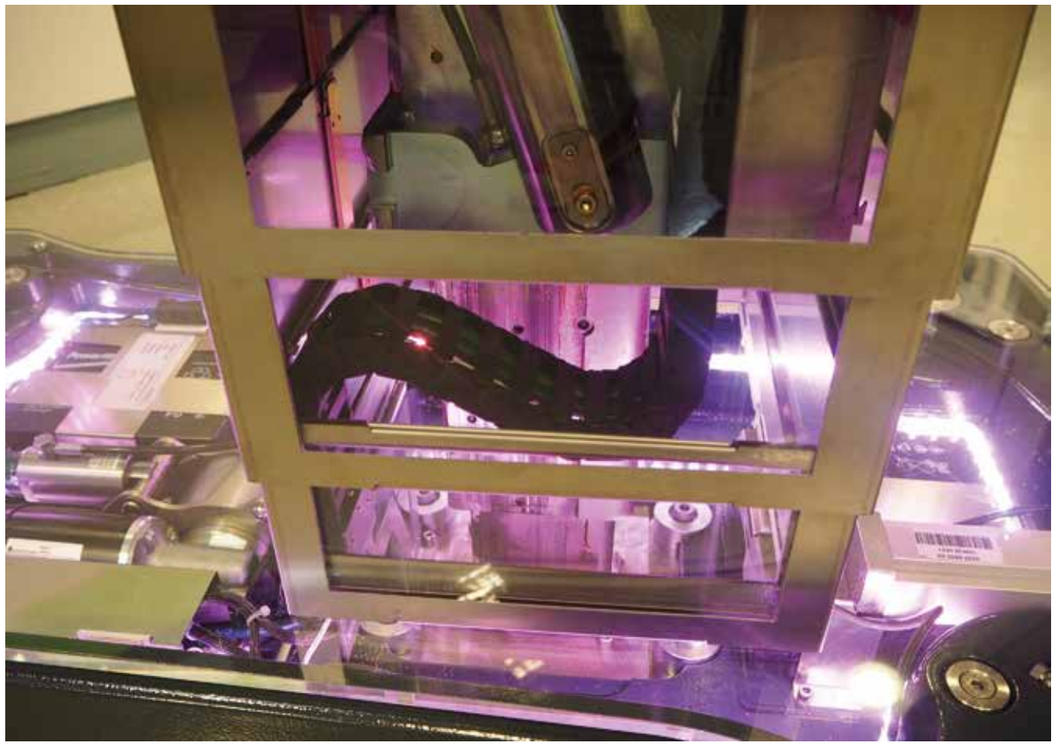
Order online ▶ www.igus.eu/CF881

Delivery time 24hrs or today.
Delivery time means time until goods are shipped.

Cables available in the chainflex® CASE

Simple savings on delivery, storage space and re-ordering with the chainflex® CASE - ship'n store by igus®.

More on this on page 24/25 and online: www.igus.eu/cf-case



chainflex® CF881 in a mobile surgical table

EPLAN download, configurators ▶ www.igus.eu/CF881

Control cable | PVC | chainflex® CF130.UL

Example image

10 million Double strokes guaranteed

7.5 x d Bend radius, e-chain®

50m Travel distance, e-chain®

- For medium duty applications
- PVC outer jacket
- Flame-retardant

Dynamic information

Bend radius	e-chain® linear	minimum 7.5 x d
	flexible	minimum 6 x d
	fixed	minimum 4 x d
Temperature	e-chain® linear	+5°C up to +70°C
	flexible	-5°C up to +70°C (following DIN EN 60811-504)
	fixed	-15°C up to +70°C (following DIN EN 50305)
v max.	unsupported	3m/s
	gliding	2m/s
a max.		20m/s²
Travel distance		Unsupported travels and up to 50m for gliding applications, Class 4
Torsion		Torsion ±90°, with 1m cable length, Class 2

Cable structure

Conductor	Finely stranded conductor consisting of bare copper wires (following DIN EN 60228).
Core insulation	Mechanically high-quality TPE mixture.
Core structure	**Number of cores < 12:** Cores wound in a layer with short pitch length. **Number of cores ≥ 12:** Cores wound in bundles which are then wound around a high tensile strength centre element, all with optimised short pitch lengths and directions. Especially low-torsion structure.
Core identification	**Cores < 0.5mm²:** Colour code in accordance with DIN 47100. **Cores ≥ 0.5mm²:** Black cores with white numbers, one green-yellow core.
Outer jacket	Low-adhesion PVC mixture, adapted to suit the requirements in e-chains® (following DIN EN 50363-4-1). Colour: Silver-grey (similar to RAL 7001)
CFRIP®	Strip cables faster: a tear strip is moulded into the outer jacket Video ▶ www.igus.eu/CFRIP

Electrical information

Nominal voltage	300/500V (following DIN VDE 0298-3) 300V (following UL)
Testing voltage	2,000V (following DIN EN 50395)

EPLAN download, configurators ▶ www.igus.eu/CF130UL

EU2023

Class 4.4.1.2

Basic requirements	low	1	2	3	**4**	5	6	7	highest
Travel distance	unsupported	1	2	3	**4**	5	6	≥ 400m	
Oil resistance	none	**1**	2	3	4	highest			
Torsion	none	1	**2**	3	4	±360°			

Properties and approvals

Flame-retardant	According to IEC 60332-1-2, Cable Flame, VW-1, FT1, FT2 / Horizontal Flame
Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
UL verified	Certificate No. B129699: "igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year"
UL/CSA AWM	See data sheet for details ▶ www.igus.eu/CF130UL
NFPA	Following NFPA 79-2018, chapter 12.9
EAC	Certificate No. RU C-DE.ME77.B.00300/19
REACH	In accordance with regulation (EC) No. 1907/2006 (REACH)
Lead-free	Following 2011/65/EC (RoHS-II/RoHS-III)
Cleanroom	According to ISO Class 1, material/cable tested by IPA according to DIN EN ISO standard 14644-1
CE	Following 2014/35/EU
UKCA	In accordance with the valid regulations of the United Kingdom (as at 08/2021)

Guaranteed service life (details see page 28-29)

Double strokes*	5 million		7.5 million		10 million	
Temperature, from/to [°C]	< 10m	≥ 10m	< 10m	≥ 10m	< 10m	≥ 10m
	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]
+5/+15	10	12.5	11	13.5	12	14.5
+15/+60	7.5	10	8.5	11	9.5	12
+60/+70	10	12.5	11	13.5	12	14.5

* Higher number of double strokes? Service life calculation online ▶ www.igus.eu/chainflexlife

Typical application areas

- For medium duty applications, Class 4
- Unsupported travels and up to 50m for gliding applications, Class 4
- Without influence of oil, Class 1
- Torsion ±90°, with 1m cable length, Class 2
- Preferably indoor applications
- Wood/stone processing, packaging industry, feeding, handling, adjusting devices

chainflex® CF130.UL for woodworking application. e-chain®: E4/light

CF130.UL
PVC
7.5 x d

PVC | iguPUR | PUR | TPE

Control cable | PVC | chainflex® CF130.UL

Class 4.4.1.2

Basic requirements	low	1	2	3	**4**	5	6	7	highest
Travel distance	unsupported	1	2	3	**4**	5	6		≥ 400m
Oil resistance	none	**1**	2	3	4				highest
Torsion	none	1	**2**	3	4				±360°

Strip cables 50% faster with CFRIP® tear strip

Example image

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
CF130.02.03.UL	3x0.25	5.0	9	26
CF130.02.04.UL	4x0.25	5.5	11	35
CF130.02.06.UL	6x0.25	6.0	16	48
CF130.02.07.UL	7x0.25	6.5	19	56
CF130.02.12.UL	12x0.25	8.5	33	96
CF130.02.18.UL	18x0.25	10.0	46	123
CF130.02.20.UL	20x0.25	10.5	51	145
CF130.02.25.UL	25x0.25	11.5	66	164
CF130.02.30.UL	30x0.25	12.5	75	188
CF130.03.02.UL	2x0.34	5.0	8	27
CF130.03.05.UL	5x0.34	6.0	18	42
CF130.05.02.UL	2x0.5	5.5	11	38
CF130.05.03.UL	3G0.5	5.5	16	40
CF130.05.04.UL	4G0.5	6.0	21	47
CF130.05.05.UL	5G0.5	6.5	26	56
CF130.05.07.UL	7G0.5	7.5	37	76
CF130.05.12.UL	12G0.5	10.0	63	140
CF130.05.18.UL	18G0.5	12.0	94	192
CF130.05.25.UL	25G0.5	13.5	129	259
CF130.07.02.UL	2x0.75	6.0	16	48
CF130.07.03.UL	3G0.75	6.0	23	50
CF130.07.04.UL	4G0.75	6.5	31	60
CF130.07.05.UL	5G0.75	7.0	38	70
CF130.07.07.UL	7G0.75	8.0	54	96
CF130.07.12.UL	12G0.75	11.0	91	175
CF130.07.18.UL	18G0.75	13.5	134	248
CF130.07.25.UL	25G0.75	16.0	186	346
CF130.07.36.UL	36G0.75	19.0	293	531
CF130.07.42.UL	42G0.75	21.0	341	608
CF130.10.02.UL	2x1.0	6.0	21	55
CF130.10.03.UL	3G1.0	6.5	31	61
CF130.10.04.UL	4G1.0	7.0	41	74
CF130.10.05.UL	5G1.0	7.5	50	87
CF130.10.07.UL	7G1.0	9.0	71	118
CF130.10.12.UL	12G1.0	12.5	120	228
CF130.10.18.UL	18G1.0	15.0	179	308
CF130.10.25.UL	25G1.0	17.5	248	410

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core **x =** without earth core

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
CF130.15.02.UL	2x1.5	6.5	31	71
CF130.15.03.UL	3G1.5	7.0	46	76
CF130.15.04.UL	4G1.5	8.0	61	93
CF130.15.05.UL	5G1.5	8.5	75	111
CF130.15.07.UL [17]	7G1.5	10.5	105	166
CF130.15.12.UL	12G1.5	13.0	179	288
CF130.15.18.UL	18G1.5	17.0	268	438
CF130.15.25.UL	25G1.5	19.5	371	563
CF130.15.36.UL	36G1.5	23.0	579	887
CF130.25.03.UL	3G2.5	8.5	75	118
CF130.25.04.UL	4G2.5	9.5	100	149
CF130.25.07.UL [17]	7G2.5	12.0	174	250
CF130.25.12.UL	12G2.5	16.5	297	445
CF130.40.03.UL	3G4.0	10.0	119	209
CF130.40.05.UL	5G4.0	12.0	198	294
CF130.60.04.UL	4G6.0	13.0	237	392
CF130.60.05.UL	5G6.0	14.0	299	471

[17] When using the cables with "7G1.5mm²" and "7G2.5mm²" minimum bend radius must be 17.5xd with gliding travel distance ≥ 5m.

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core **x =** without earth core

Cables available in the chainflex® CASE

Simple savings on delivery, storage space and re-ordering with the chainflex® CASE - ship'n store by igus®.

More on this on page 24/25 and online: www.igus.eu/cf-case

EPLAN download, configurators ▶ www.igus.eu/CF130UL

PVC | iguPUR | PUR | TPE

Control cable | PVC | chainflex® CF140.UL

Example image

10 million Double strokes guaranteed

7.5 x d Bend radius, e-chain®

50m Travel distance, e-chain®

- For medium duty applications
- PVC outer jacket
- Shielded
- Flame-retardant

Dynamic information

Bend radius	**e-chain® linear**	minimum 7.5 x d
	flexible	minimum 6 x d
	fixed	minimum 4 x d
Temperature	**e-chain® linear**	+5°C up to +70°C
	flexible	-5°C up to +70°C (following DIN EN 60811-504)
	fixed	-15°C up to +70°C (following DIN EN 50305)
v max.	**unsupported**	3m/s
	gliding	2m/s
a max.		20m/s²
Travel distance		Unsupported travels and up to 50m for gliding applications, Class 4

Cable structure

Conductor	Finely stranded conductor consisting of bare copper wires (following DIN EN 60228).
Core insulation	Mechanically high-quality TPE mixture.
Core structure	**Number of cores < 12:** Cores wound in a layer with short pitch length. **Number of cores ≥ 12:** Cores wound in bundles which are then wound around a high tensile strength centre element, all with optimised short pitch lengths and directions. Especially low-torsion structure.
Core identification	**Cores < 0.5mm²:** Colour code in accordance with DIN 47100. **Cores ≥ 0.5mm²:** Black cores with white numbers, one green-yellow core.
Inner jacket	PVC mixture adapted to suit the requirements in e-chains®.
Overall shield	Bending-resistant braiding made of tinned copper wires. Coverage linear approx. 55%, optical approx. 80%
Outer jacket	Low-adhesion PVC mixture, adapted to suit the requirements in e-chains® (following DIN EN 50363-4-1). Colour: Silver-grey (similar to RAL 7001)
CFRIP®	Strip cables faster: a tear strip is moulded into the inner jacket Video ▶ www.igus.eu/CFRIP

Electrical information

Nominal voltage	300/500V (following DIN VDE 0298-3) 300V (following UL)
Testing voltage	2,000V (following DIN EN 50395)

EPLAN download, configurators ▶ www.igus.eu/CF140UL

36-month guarantee ... more than 1,350 cable types from stock ... no cutting charges

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Class 4.4.1.1

Basic requirements	low	1	2	3	**4**	5	6	7 highest
Travel distance	unsupported	1	2	3	**4**	5	6	≥ 400m
Oil resistance	none	**1**	2	3	4	highest		
Torsion	none	**1**	2	3	4	±360°		

Properties and approvals

Flame-retardant	According to IEC 60332-1-2, Cable Flame, VW-1, FT1, FT2 / Horizontal Flame
Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
UL verified	Certificate No. B129699: "igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year"
UL/CSA AWM	See data sheet for details ▶ www.igus.eu/CF140UL
NFPA	Following NFPA 79-2018, chapter 12.9
EAC	Certificate No. RU C-DE.ME77.B.00300/19
REACH	In accordance with regulation (EC) No. 1907/2006 (REACH)
Lead-free	Following 2011/65/EC (RoHS-II/RoHS-III)
Cleanroom	According to ISO Class 1. The outer jacket material of this series complies with CF130.15.07 - tested by IPA according to standard DIN EN ISO 14644-1
CE	Following 2014/35/EU
UKCA	In accordance with the valid regulations of the United Kingdom (as at 08/2021)

Guaranteed service life (details see page 28-29)

Double strokes*	5 million		7.5 million		10 million	
Temperature, from/to [°C]	< 10m	≥ 10m	< 10m	≥ 10m	< 10m	≥ 10m
	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]
+5/+15	10	12.5	11	13.5	12	14.5
+15/+60	7.5	10	8.5	11	9.5	12
+60/+70	10	12.5	11	13.5	12	14.5

* Higher number of double strokes? Service life calculation online ▶ www.igus.eu/chainflexlife

Typical application areas

- For medium duty applications, Class 4
- Unsupported travels and up to 50m for gliding applications, Class 4
- Without influence of oil, Class 1
- No torsion, Class 1
- Preferably indoor applications
- Wood/stone processing, packaging industry, feeding, handling, adjusting devices

CF140.UL
PVC
7.5 x d

Control cable | PVC | chainflex® CF140.UL

Strip cables 50% faster with CFRIP® tear strip

Class 4.4.1.1

Basic requirements	low	1	2	3	**4**	5	6	7	highest
Travel distance	unsupported	1	2	3	**4**	5	6		≥ 400m
Oil resistance	none	**1**	2	3	4				highest
Torsion	none	**1**	2	3	4				±360°

Example image

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
CF140.02.12.UL	(12x0.25)C	10.5	72	133
CF140.03.05.UL	(5x0.34)C	7.5	36	72
CF140.05.03.UL	(3G0.5)C	7.0	33	72
CF140.05.05.UL	(5G0.5)C	8.0	45	91
CF140.05.18.UL	(18G0.5)C	14.5	147	258
CF140.05.36.UL	(36G0.5)C	18.5	258	468
CF140.07.03.UL	(3G0.75)C	8.0	42	85
CF140.07.04.UL	(4G0.75)C	8.5	51	102
CF140.07.05.UL	(5G0.75)C	9.0	61	115
CF140.07.07.UL	(7G0.75)C	10.0	83	152
CF140.07.12.UL	(12G0.75)C	13.0	136	263
CF140.07.18.UL	(18G0.75)C	15.5	194	359
CF140.07.25.UL	(25G0.75)C	18.0	261	479
CF140.10.02.UL	(2x1.0)C	8.0	35	86
CF140.10.03.UL	(3G1.0)C	8.5	51	105
CF140.10.04.UL	(4G1.0)C	9.0	62	118
CF140.10.05.UL	(5G1.0)C	9.5	74	136
CF140.10.07.UL	(7G1.0)C	10.5	104	176
CF140.10.12.UL	(12G1.0)C	14.0	166	300
CF140.10.18.UL	(18G1.0)C	16.5	240	413
CF140.10.25.UL	(25G1.0)C	19.5	325	562
CF140.15.03.UL	(3G1.5)C	9.0	68	126
CF140.15.04.UL	(4G1.5)C	9.5	86	146
CF140.15.05.UL	(5G1.5)C	9.5	108	168
CF140.15.07.UL [17)]	(7G1.5)C	11.5	144	226
CF140.15.12.UL	(12G1.5)C	16.0	233	387
CF140.15.18.UL	(18G1.5)C	19.0	346	463
CF140.15.25.UL	(25G1.5)C	22.5	464	737
CF140.15.36.UL	(36G1.5)C	26.5	663	1150
CF140.25.03.UL	(3G2.5)C	10.5	106	202
CF140.25.04.UL	(4G2.5)C	11.5	140	210

[17)] When using the cables with "7G1.5mm²" and "7G2.5mm²" minimum bend radius must be 17.5xd with gliding travel distance ≥ 5m.

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core **x =** without earth core

chainflex® CF140.UL in a feeder application. e-chain®: easychain®

Cables available in the chainflex® CASE

Simple savings on delivery, storage space and re-ordering with the chainflex® CASE - ship'n store by igus®.

More on this on page 24/25 and online: www.igus.eu/cf-case

EPLAN download, configurators ▶ www.igus.eu/CF140UL

EU2023

CF140.UL
PVC
7.5 x d

Control cable | PVC | chainflex® CF150.UL

Example image

10 million Double strokes guaranteed

7.5 x d Bend radius, e-chain®

50m Travel distance

- For medium duty applications
- PVC outer jacket
- Oil-resistant
- Flame-retardant
- TC-ER (Power and Control Tray Cable)

UL	CSA:
TC-ER UL 1277	C(UL) CIC/TC
MTW UL 1063	
WTTC UL 2277	**Specifications:**
DP-1 UL 1690	OIL RES I / SUN RES
AWM 2587	75°C wet ≥2.5mm²
	90°C dry
	DIR BUR ≥2.5mm²

Dynamic information

Bend radius	**e-chain® linear**	minimum 7.5 x d
	flexible	minimum 6 x d
	fixed	minimum 4 x d
Temperature	**e-chain® linear**	+5°C up to +70°C
	flexible	-5°C up to +70°C (following DIN EN 60811-504)
	fixed	-15°C up to +70°C (following DIN EN 50305)
v max.	**unsupported**	3m/s
	gliding	2m/s
a max.	20m/s²	
Travel distance	Unsupported travels and up to 50m for gliding applications, Class 4	
Torsion	Torsion ±90°, with 1m cable length, Class 2	

Cable structure

Conductor Finely stranded conductor consisting of bare copper wires (following DIN EN 60228).

Core insulation Mechanically high-quality PVC/PA mixture.

Core structure **Number of cores < 12:** Cores wound in a layer with short pitch length. **Number of cores ≥ 12:** Cores wound in bundles which are then wound around a high tensile strength centre element, all with optimised short pitch lengths and directions. Especially low-torsion structure.

Core identification Black cores with white numbers, one green-yellow core.

Outer jacket Low-adhesion, oil-resistant PVC mixture, adapted to suit the requirements in e-chains® (following DIN EN 50363-4-1)
Colour: jet black (similar to RAL 9005)

CFRIP® Strip cables faster: a tear strip is moulded into the outer jacket
Video ▶ www.igus.eu/CFRIP

Electrical information

Nominal voltage 300/500V (following DIN VDE 0298-3)
600V TC-ER, 1000V WTTC, 600V MTV, 600V AWM

Testing voltage 2,000V (following DIN EN 50395)

EPLAN download, configurators ▶ www.igus.eu/CF150UL

36-month guarantee ... more than 1,350 cable types from stock ... no cutting charges

Class 4.4.2.2

Basic requirements	low	1	2	3	**4**	5	6	7	highest
Travel distance	unsupported	1	2	3	**4**	5	6	≥ 400m	
Oil resistance	none	1	**2**	3	4	highest			
Torsion	none	1	**2**	3	4	±360°			

Properties and approvals

UV resistance	Medium
Oil resistance	Oil resistant (according to DIN EN 50363-4-1), UL Oil Res I, Class 2
Flame-retardant	According to IEC 60332-1-2, Cable Flame, VW-1, FT1, FT2 / Horizontal Flame, FT4
Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
UL verified	Certificate No. B129699: „igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year“
UL listed	TC-ER UL 1277, WTTC UL 2277, MTW UL W63
UL/CSA AWM	See data sheet for details ▶ www.igus.eu/CF150UL
NEC	In accordance with Article 501 Part II 501.10(B) Class I Division 2 and Article 502 Part II 502.10(B), TC-ER cables may be used in Class I and Class II, Division 2 hazardous areas.
NFPA	Following NFPA 79-2018, chapter 12.9
REACH	In accordance with regulation (EC) No. 1907/2006 (REACH)
Lead-free	Following 2011/65/EC (RoHS-II)
CE	Following 2014/35/EU
UKCA	In accordance with the valid regulations of the United Kingdom (as at 08/2021)

Guaranteed service life (details see page 28-29)

Double strokes*	5 million		7.5 million		10 million	
Temperature, from/to [°C]	< 10m	≥ 10m	< 10m	≥ 10m	< 10m	≥ 10m
	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]
+5/+15	10	12.5	11	13.5	12	14.5
+15/+60	7.5	10	8.5	11	9.5	12
+60/+70	10	12.5	11	13.5	12	14.5

* Higher number of double strokes? Service life calculation online ▶ www.igus.eu/chainflexlife

Typical application areas

- For medium duty applications, Class 4
- Unsupported travels and up to 50m for gliding applications, Class 4
- Light oil influence, Class 2
- Torsion ±90°, with 1m cable length, Class 2
- Preferably indoor applications, but also outdoor ones at temperatures > 5 °C
- Storage and retrieval units for high-bay warehouses, machining units/packaging machines, quick handling, indoor cranes, laying of cables on cable trays

CF150.UL
PVC
7.5 x d

igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year

igus EU2023

PVC | iguPUR | PUR | TPE

Control cable | PVC | chainflex® CF150.UL

Strip cables 50% faster with CFRIP® tear strip

Class 4.4.2.2

Basic requirements	low	1	2	3	**4**	5	6	7	highest
Travel distance	unsupported	1	2	3	**4**	5	6		≥ 400m
Oil resistance	none	1	**2**	3	4				highest
Torsion	none	1	**2**	3	4				±360°

Example image

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
CF150.UL.10.03	3G1.0	8.0	30	78
CF150.UL.10.04	4G1.0	8.5	40	94
CF150.UL.10.05	5G1.0	9.0	50	112
CF150.UL.10.07	7G1.0	10.5	70	155
CF150.UL.10.12	12G1.0	15.0	119	281
CF150.UL.10.18	18G1.0	19.0	178	425
CF150.UL.15.03	3G1.5	8.5	45	98
CF150.UL.15.04	4G1.5	9.0	60	122
CF150.UL.15.05	5G1.5	10.0	75	148
CF150.UL.15.07 [17)]	7G1.5	12.0	104	205
CF150.UL.15.12	12G1.5	16.5	178	365
CF150.UL.15.18	18G1.5	21.0	267	529
CF150.UL.25.03	3G2.5	9.5	75	133
CF150.UL.25.04	4G2.5	10.0	100	164
CF150.UL.25.05	5G2.5	11.0	124	200
CF150.UL.25.07 [17)]	7G2.5	12.0	173	268
CF150.UL.25.12	12G2.5	18.5	297	502
CF150.UL.25.18	18G2.5	24.5	445	808

[17)] When using the cables with "7G1.5mm²" and "7G2.5mm²" minimum bend radius must be 17.5xd with gliding travel distance ≥ 5m.

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core **x =** without earth core

Order example: CF150.UL.10.03 - to your desired length (0.5m steps)
CF150.UL **chainflex® series** .10 **Code nominal cross section** .03 **Number of cores**

Order online ▶ www.igus.eu/CF150UL

Delivery time 24hrs or today.
Delivery time means time until goods are shipped.

Cables available in the chainflex® CASE

Simple savings on delivery, storage space and re-ordering with the chainflex® CASE - ship'n store by igus®.

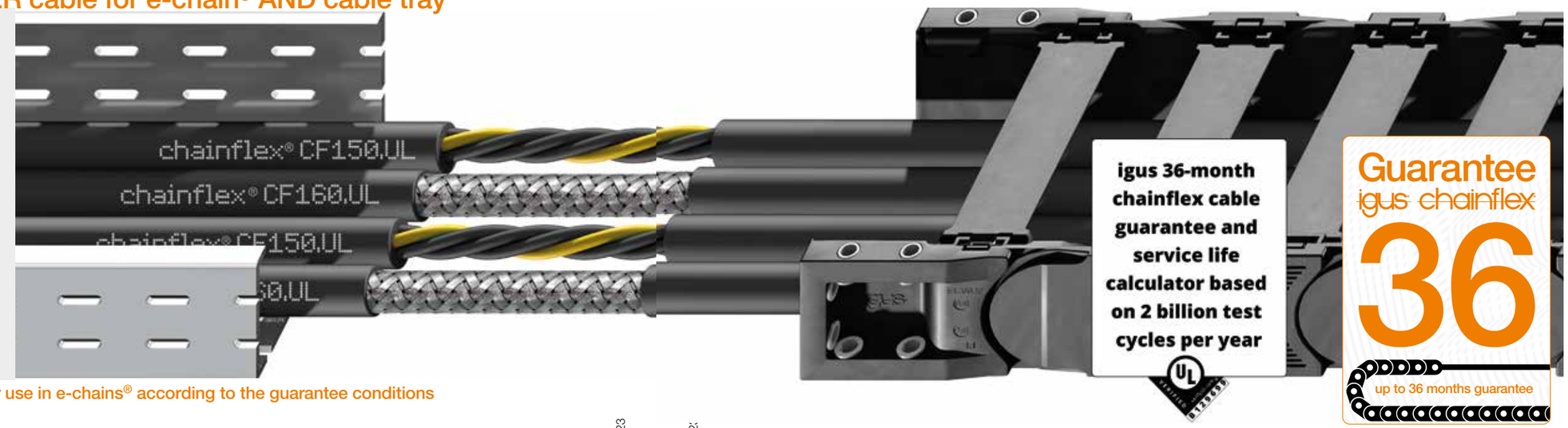
More on this on page 24/25 and online: www.igus.eu/cf-case

The only MTW/TC-ER cable for e-chain® AND cable tray

UL
TC-ER UL 1277
MTW UL 1063
WTTC UL 2277
DP-1 UL 1690
AWM 2587

CSA:
C(UL) CIC/TC

Specifications:
OIL RES I / SUN RES
75°C wet ≥2.5mm²
90°C dry
DIR BUR ≥2.5 mm²



* with guaranteed service life for use in e-chains® according to the guarantee conditions

PVC | iguPUR | PUR | TPE

Control cable | PVC | chainflex® CF160.UL

Example image

10 million Double strokes guaranteed

7.5 x d Bend radius, e-chain®

50m Travel distance

- For medium duty applications
- PVC outer jacket
- Shielded
- Oil-resistant
- Flame-retardant
- TC-ER (Power and Control Tray Cable)

UL	CSA:
TC-ER UL 1277	C(UL) CIC/TC
MTW UL 1063	
WTTC UL 2277	**Specifications:**
DP-1 UL 1690	OIL RES I / SUN RES
AWM 2587	75°C wet ≥ 2.5mm²
	90°C dry
	DIR BUR ≥2.5mm²

Dynamic information

Bend radius	e-chain® linear	minimum 7.5 x d
	flexible	minimum 6 x d
	fixed	minimum 4 x d
Temperature	e-chain® linear	+5°C up to +70°C
	flexible	-5°C up to +70°C (following DIN EN 60811-504)
	fixed	-15°C up to +70°C (following DIN EN 50305)
v max.	unsupported	3m/s
	gliding	2m/s
a max.		20m/s²
Travel distance		Unsupported travels and up to 50m for gliding applications, Class 4

Cable structure

Conductor Finely stranded conductor consisting of bare copper wires (following DIN EN 60228).

Core insulation Mechanically high-quality PVC/PA mixture.

Core structure **Number of cores < 12:** Cores wound in a layer with short pitch length.
Number of cores ≥ 12: Cores wound in bundles which are then wound around a high tensile strength centre element, all with optimised short pitch lengths and directions. Especially low-torsion structure.

Core identification Black cores with white numbers, one green-yellow core.

Inner jacket PVC mixture adapted to suit the requirements in e-chains®.

Overall shield Bending-resistant braiding made of tinned copper wires.
Coverage linear approx. 55%, optical approx. 80%

Outer jacket Low-adhesion, oil-resistant PVC mixture, adapted to suit the requirements in e-chains® (following DIN EN 50363-4-1)
Colour: jet black (similar to RAL 9005)

CFRIP® Strip cables faster: a tear strip is moulded into the inner jacket
Video ▶ www.igus.eu/CFRIP

Electrical information

Nominal voltage 300/500V (following DIN VDE 0298-3)
600V TC-ER, 1000V WTTC, 600V MTW, 600V AWM

Testing voltage 2,000V (following DIN EN 50395)

EPLAN download, configurators ▶ www.igus.eu/CF160UL

36-month guarantee ... more than 1,350 cable types from stock ... no cutting charges

Class 4.4.2.1

Basic requirements	low	1	2	3	**4**	5	6	7	highest
Travel distance	unsupported	1	2	3	**4**	5	6	≥ 400m	
Oil resistance	none	1	**2**	3	4	highest			
Torsion	none	**1**	2	3	4	±360°			

Properties and approvals

UV resistance Medium

Oil resistance Oil resistant (according to DIN EN 50363-4-1), UL Oil Res I, Class 2

Flame-retardant According to IEC 60332-1-2, Cable Flame, VW-1, FT1, FT2 / Horizontal Flame, FT4

Silicone-free Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)

UL verified Certificate No. B129699: „igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year“

UL listed TC-ER UL 1277, WTTC UL 2277, MTW UL W63

UL/CSA AWM See data sheet for details ▶ www.igus.eu/CF160UL

NEC In accordance with Article 501 Part II 501.10(B) Class I Division 2 and Article 502 Part II 502.10(B), TC-ER cables may be used in Class I and Class II, Division 2 hazardous areas.

NFPA Following NFPA 79-2018, chapter 12.9

REACH In accordance with regulation (EC) No. 1907/2006 (REACH)

Lead-free Following 2011/65/EC (RoHS-II)

CE Following 2014/35/EU

UKCA In accordance with the valid regulations of the United Kingdom (as at 08/2021)

Guaranteed service life (details see page 28-29)

Double strokes*	5 million		7.5 million		10 million	
Temperature, from/to [°C]	< 10m	≥ 10m	< 10m	≥ 10m	< 10m	≥ 10m
	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]
+5/+15	10	12.5	11	13.5	12	14.5
+15/+60	7.5	10	8.5	11	9.5	12
+60/+70	10	12.5	11	13.5	12	14.5

* Higher number of double strokes? Service life calculation online ▶ www.igus.eu/chainflexlife

Typical application areas

- For medium duty applications, Class 4
- Unsupported travels and up to 50m for gliding applications, Class 4
- Light oil influence, Class 2
- Preferably indoor applications, but also outdoor ones at temperatures > 5 °C
- Storage and retrieval units for high-bay warehouses, machining units/packaging machines, quick handling, indoor cranes, laying of cables on cable trays

Guarantee igus chainflex 36 up to 36 months guarantee

igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year

CF160.UL
PVC
7.5 x d

Control cable | PVC | chainflex® CF160.UL

Strip cables 50% faster with CFRIP® tear strip

Class 4.4.2.1

Basic requirements	low	1	2	3	**4**	5	6	7	highest
Travel distance	unsupported	1	2	3	**4**	5	6		≥ 400m
Oil resistance	none	1	**2**	3	4				highest
Torsion	none	**1**	2	3	4				±360°

Example image

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
CF160.UL.10.03	(3G1.0)C	9.5	53	121
CF160.UL.10.04	(4G1.0)C	10.0	66	143
CF160.UL.10.05	(5G1.0)C	11.0	77	164
CF160.UL.10.07	(7G1.0)C	12.5	107	220
CF160.UL.10.12	(12G1.0)C	18.5	177	389
CF160.UL.10.18	(18G1.0)C	23.5	280	648
CF160.UL.15.03	(3G1.5)C	10.0	72	149
CF160.UL.15.04	(4G1.5)C	11.0	89	175
CF160.UL.15.05	(5G1.5)C	12.0	105	204
CF160.UL.15.07 [17)]	(7G1.5)C	13.5	140	271
CF160.UL.15.12	(12G1.5)C	20.0	243	478
CF160.UL.15.18	(18G1.5)C	25.5	373	762
CF160.UL.25.03	(3G2.5)C	11.0	103	185
CF160.UL.25.04	(4G2.5)C	12.0	129	219
CF160.UL.25.05	(5G2.5)C	13.0	159	264
CF160.UL.25.07 [17)]	(7G2.5)C	14.5	223	361
CF160.UL.25.12	(12G2.5)C	23.5	389	688
CF160.UL.25.18	(18G2.5)C	29.5	573	1092

[17)] When using the cables with "7G1.5mm²" and "7G2.5mm²" minimum bend radius must be 17.5xd with gliding travel distance ≥ 5m.

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core **x =** without earth core

Order example: CF160.UL.10.03 - to your desired length (0.5m steps)
CF160.UL **chainflex® series** .10 **Code nominal cross section** .03 **Number of cores**

Order online ▶ www.igus.eu/CF160UL

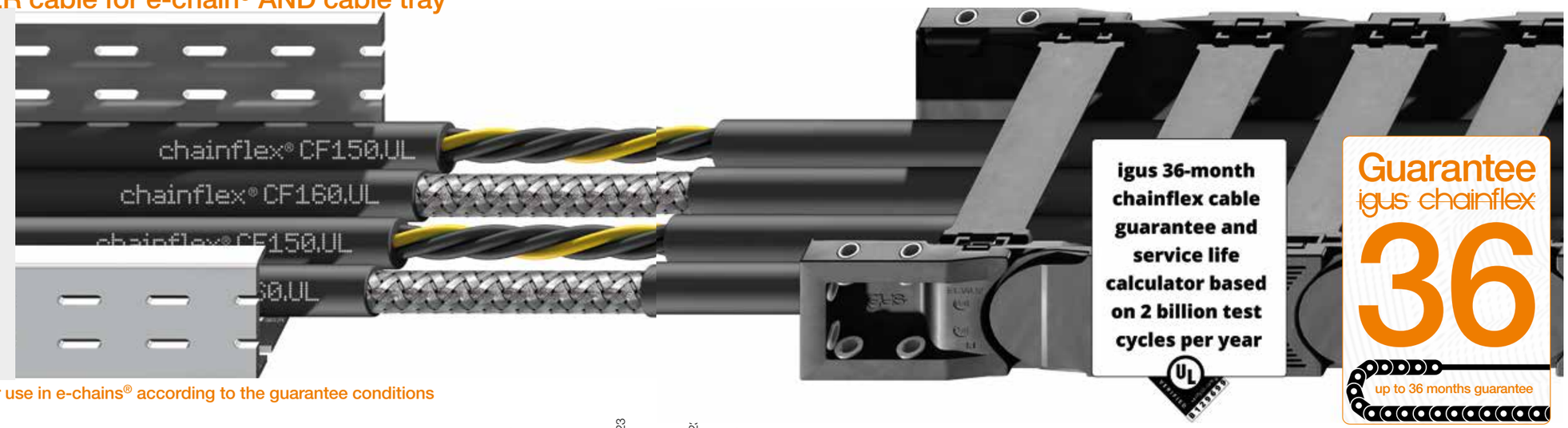
Delivery time 24hrs or today.
Delivery time means time until goods are shipped.

The only MTW/TC-ER cable for e-chain® AND cable tray

UL
TC-ER UL 1277
MTW UL 1063
WTTC UL 2277
DP-1 UL 1690
AWM 2587

CSA:
C(UL) CIC/TC

Specifications:
OIL RES I / SUN RES
75°C wet ≥2.5mm²
90°C dry
DIR BUR ≥2.5 mm²



*** with guaranteed service life for use in e-chains® according to the guarantee conditions**

PVC | iguPUR | PUR | TPE

Control cable | PVC | chainflex® CF5

10 million
Double strokes guaranteed

6.8 x d
Bend radius, e-chain®

100m
Travel distance, e-chain®

- For heavy duty applications
- PVC outer jacket
- Oil-resistant
- Flame-retardant

Example image

Dynamic information

Bend radius	**e-chain® linear**	minimum 6.8 x d
	flexible	minimum 5 x d
	fixed	minimum 4 x d
Temperature	**e-chain® linear**	+5°C up to +70°C
	flexible	-5°C up to +70°C (following DIN EN 60811-504)
	fixed	-15°C up to +70°C (following DIN EN 50305)
v max.	**unsupported**	10m/s
	gliding	5m/s
a max.		80m/s²
Travel distance		Unsupported travels and up to 100m for gliding applications, Class 5
Torsion		Torsion ±90°, with 1m cable length, Class 2

Cable structure

Conductor	Finely stranded conductor consisting of bare copper wires (following DIN EN 60228).
Core insulation	**Cores ≤ 0.5mm²:** mechanically high-quality TPE mixture. **Cores ≥ 0.75mm²:** mechanically high-quality PVC mixture.
Core structure	**Number of cores < 12:** Cores wound in a layer with short pitch length. **Number of cores ≥ 12:** Cores wound in bundles which are then wound around a high tensile strength centre element, all with optimised short pitch lengths and directions. Especially low-torsion structure.
Core identification	**Cores < 0.5mm²:** Colour code in accordance with DIN 47100. **Cores ≥ 0.5mm²:** Black cores with white numbers, one green-yellow core.
Outer jacket	Low-adhesion, oil-resistant PVC mixture, adapted to suit the requirements in e-chains® (following DIN EN 50363-4-1). Colour: Moss green (similar to RAL 6005)
CFRIP®	Strip cables faster: a tear strip is moulded into the outer jacket Video ▶ www.igus.eu/CFRIP

Electrical information

Nominal voltage	300/500V (following DIN VDE 0298-3) 600V (following UL)
Testing voltage	2,000V (following DIN EN 50395)

EPLAN download, configurators ▶ www.igus.eu/CF5

EU2023
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Class 5.5.2.2

Basic requirements	low	1	2	3	4	**5**	6	7	highest
Travel distance	unsupported	1	2	3	4	**5**	6	≥ 400m
Oil resistance	none	1	**2**	3	4	highest		
Torsion	none	1	**2**	3	4	±360°		

Properties and approvals

UV resistance	Medium
Oil resistance	Oil-resistant (following DIN EN 50363-4-1), Class 2
Flame-retardant	According to IEC 60332-1-2, Cable Flame, VW-1, FT1, FT2 / Horizontal Flame
Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
UL verified	Certificate No. B129699: "igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year"
UL/CSA AWM	See data sheet for details ▶ www.igus.eu/CF5
NFPA	Following NFPA 79-2018, chapter 12.9
EAC	Certificate No. RU C-DE.ME77.B.00300/19
REACH	In accordance with regulation (EC) No. 1907/2006 (REACH)
Lead-free	Following 2011/65/EC (RoHS-II/RoHS-III)
Cleanroom	According to ISO Class 2, material/cable tested by IPA according to ISO standard 14644-1
CE	Following 2014/35/EU
UKCA	In accordance with the valid regulations of the United Kingdom (as at 08/2021)

Guaranteed service life (details see page 28-29)

Double strokes*	5 million		7.5 million		10 million	
Temperature, from/to [°C]	< 10m	≥ 10m	< 10m	≥ 10m	< 10m	≥ 10m
	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]
+5/+15	7.5	10	8.5	11	9.5	12
+15/+60	6.8	7.5	7.8	8.5	8.8	9.5
+60/+70	7.5	10	8.5	11	9.5	12

* Higher number of double strokes? Service life calculation online ▶ www.igus.eu/chainflexlife

Typical application areas

- For heavy-duty applications, Class 5
- Unsupported travels and up to 100m for gliding applications, Class 5
- Light oil influence, Class 2
- Torsion ±90°, with 1m cable length, Class 2
- Preferably indoor applications, but also outdoor ones at temperatures > 5 °C
- Storage and retrieval units, machining units/packaging machines, quick handling, indoor cranes

CF5
PVC
6.8 x d

Control cable | PVC | chainflex® CF5

Strip cables 50% faster with CFRIP® tear strip

Class 5.5.2.2

Basic requirements	low	1	2	3	4	**5**	6	7	highest
Travel distance	unsupported	1	2	3	4	**5**	6		≥ 400m
Oil resistance	none	1	**2**	3	4	highest			
Torsion	none	1	**2**	3	4	±360°			

CF5
PVC
6.8 x d

Example image

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
CF5.02.36	36x0.25	15.0	99	209
CF5.03.15	15x0.34	11.0	55	113
CF5.03.18	18x0.34	12.0	67	143
CF5.03.25	25x0.34	14.0	92	194
CF5.05.02	2x0.5	6.0	11	38
CF5.05.03	3G0.5	6.0	16	41
CF5.05.04	4G0.5	6.5	21	47
CF5.05.05	5G0.5	7.0	25	59
CF5.05.07	7G0.5	8.0	36	78
CF5.05.12	12G0.5	11.0	61	131
CF5.05.18	18G0.5	13.0	91	190
CF5.05.25	25G0.5	16.0	124	281
CF5.05.30	30G0.5	18.0	149	325
CF5.07.03	3G0.75	6.5	23	54
CF5.07.04	4G0.75	7.0	32	67
CF5.07.05	5G0.75	7.5	39	82
CF5.07.07	7G0.75	9.0	56	115
CF5.07.12	12G0.75	12.5	91	189
CF5.07.18	18G0.75	15.0	134	269
CF5.07.25	25G0.75	17.5	190	384
CF5.07.36	36G0.75	22.0	267	587
CF5.07.42	42G0.75	23.5	313	745
CF5.10.03	3G1.0	6.5	31	56
CF5.10.04	4G1.0	7.0	41	78
CF5.10.05	5G1.0	8.0	50	94
CF5.10.07	7G1.0	9.5	74	130
CF5.10.12	12G1.0	13.0	119	227
CF5.10.18	18G1.0	16.5	179	306
CF5.10.25	25G1.0	19.5	248	487
CF5.15.03	3G1.5	7.5	46	74
CF5.15.04	4G1.5	8.0	61	105
CF5.15.05	5G1.5	9.0	75	127
CF5.15.07 [17]	7G1.5	10.5	105	180
CF5.15.12	12G1.5	15.0	179	264
CF5.15.18	18G1.5	19.5	267	478
CF5.15.25	25G1.5	21.5	371	645
CF5.15.36	36G1.5	26.5	529	960
CF5.25.04	4G2.5	10.0	96	170
CF5.25.05	5G2.5	11.0	120	200
CF5.25.07 [17]	7G2.5	13.0	169	279
CF5.25.12	12G2.5	18.5	284	480
CF5.25.18	18G2.5	23.5	427	765
CF5.25.25	25G2.5	27.5	591	1054

[17] When using the cables with "7G1.5mm²" and "7G2.5mm²" minimum bend radius must be 17.5xd with gliding travel distance ≥ 5m.

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core **x =** without earth core

Cables available in the chainflex® CASE

Simple savings on delivery, storage space and re-ordering with the chainflex® CASE - ship'n store by igus®.

More on this on page 24/25 and online: www.igus.eu/cf-case

chainflex® CF5/CF6 for storage retrieval unit: Long travel in longitudinal axis.
e-chain®: Series E4/00 with igus® guide trough made of steel

EPLAN download, configurators ▶ www.igus.eu/CF5

Control cable | PVC | chainflex® CF6

Example image

10 million
Double strokes guaranteed

6.8 x d
Bend radius, e-chain®

100m
Travel distance, e-chain®

- For heavy duty applications
- PVC outer jacket
- Shielded
- Oil-resistant
- Flame-retardant

Dynamic information

Bend radius	**e-chain® linear**	minimum 6.8 x d
	flexible	minimum 5 x d
	fixed	minimum 4 x d
Temperature	**e-chain® linear**	+5°C up to +70°C
	flexible	-5°C up to +70°C (following DIN EN 60811-504)
	fixed	-15°C up to +70°C (following DIN EN 50305)
v max.	**unsupported**	10m/s
	gliding	5m/s
a max.		80m/s²
Travel distance		Unsupported travels and up to 100m for gliding applications, Class 5

Cable structure

Conductor	Finely stranded conductor consisting of bare copper wires (following DIN EN 60228).
Core insulation	**Cores ≤ 0.5mm²:** mechanically high-quality TPE mixture. **Cores ≥ 0.75mm²:** mechanically high-quality PVC mixture.
Core structure	**Number of cores < 12:** Cores wound in a layer with short pitch length. **Number of cores ≥ 12:** Cores wound in bundles which are then wound around a high tensile strength centre element, all with optimised short pitch lengths and directions. Especially low-torsion structure.
Core identification	**Cores < 0.5mm²:** Colour code in accordance with DIN 47100. **Cores ≥ 0.5mm²:** Black cores with white numbers, one green-yellow core.
Inner jacket	PVC mixture adapted to suit the requirements in e-chains®.
Overall shield	Extremely bending-resistant braiding made of tinned copper wires. Coverage linear approx. 70%, optical approx. 90%
Outer jacket	Low-adhesion, oil-resistant PVC mixture, adapted to suit the requirements in e-chains® (following DIN EN 50363-4-1). Colour: Moss green (similar to RAL 6005)
CFRIP®	Strip cables faster: a tear strip is moulded into the inner jacket Video ▶ www.igus.eu/CFRIP

Electrical information

Nominal voltage	300/500V (following DIN VDE 0298-3) 600V (following UL)
Testing voltage	2,000V (following DIN EN 50395)

EPLAN download, configurators ▶ www.igus.eu/CF6

EU2023

Class 5.5.2.1

Basic requirements	low	1	2	3	4	**5**	6	7	highest
Travel distance	unsupported	1	2	3	4	**5**	6		≥ 400m
Oil resistance	none	1	**2**	3	4				highest
Torsion	none	**1**	2	3	4				±360°

Properties and approvals

UV resistance	Medium
Oil resistance	Oil-resistant (following DIN EN 50363-4-1), Class 2
Flame-retardant	According to IEC 60332-1-2, Cable Flame, VW-1, FT1, FT2 / Horizontal Flame
Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
UL verified	Certificate No. B129699: "igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year"
UL/CSA AWM	See data sheet for details ▶ www.igus.eu/CF
NFPA	Following NFPA 79-2018, chapter 12.9
EAC	Certificate No. RU C-DE.ME77.B.00300/19
REACH	In accordance with regulation (EC) No. 1907/2006 (REACH)
Lead-free	Following 2011/65/EC (RoHS-II/RoHS-III)
Cleanroom	According to ISO Class 2. The outer jacket material of this series complies with CF5.10.07 - tested by IPA according to standard DIN EN ISO 14644-1
CE	Following 2014/35/EU
UKCA	In accordance with the valid regulations of the United Kingdom (as at 08/2021)

Guaranteed service life (details see page 28-29)

Double strokes*	5 million		7.5 million		10 million	
Temperature, from/to [°C]	< 10m	≥ 10m	< 10m	≥ 10m	< 10m	≥ 10m
	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]
+5/+15	7.5	10	8.5	11	9.5	12
+15/+60	6.8	7.5	7.8	8.5	8.8	9.5
+60/+70	7.5	10	8.5	11	9.5	12

* Higher number of double strokes? Service life calculation online ▶ www.igus.eu/chainflexlife

Typical application areas

- For heavy-duty applications, Class 5
- Unsupported travels and up to 100m for gliding applications, Class 5
- Light oil influence, Class 2
- No torsion, Class 1
- Preferably indoor applications, but also outdoor ones at temperatures > 5 °C
- Storage and retrieval units, machining units/packaging machines, quick handling, indoor cranes

CF6
PVC
6.8 x d

Control cable | PVC | chainflex® CF6

Strip cables 50% faster with CFRIP® tear strip

Class 5.5.2.1

Basic requirements	low	1	2	3	4	**5**	6	7	highest
Travel distance	unsupported	1	2	3	4	**5**	6		≥ 400m
Oil resistance	none	1	**2**	3	4	highest			
Torsion	none	**1**	2	3	4	±360°			

Example image

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
CF6.02.04	(4x0.25)C	7.0	29	61
CF6.02.25	(25x0.25)C	14.5	111	260
CF6.03.05	(5x0.34)C	7.5	37	90
CF6.05.02	(2x0.5)C	7.0	30	77
CF6.05.05	(5G0.5)C	8.5	49	106
CF6.05.07	(7G0.5)C	10.0	64	127
CF6.05.09	(9G0.5)C	12.0	80	154
CF6.05.12	(12G0.5)C	13.0	98	232
CF6.05.18	(18G0.5)C	15.0	145	286
CF6.05.25	(25G0.5)C	17.5	192	399
CF6.07.03	(3G0.75)C	8.0	46	98
CF6.07.04	(4G0.75)C	8.5	56	113
CF6.07.05	(5G0.75)C	9.0	67	128
CF6.07.07	(7G0.75)C	10.5	87	152
CF6.07.12	(12G0.75)C	14.0	128	266
CF6.07.18	(18G0.75)C	17.5	196	400
CF6.07.25	(25G0.75)C	19.5	265	536
CF6.10.03	(3G1.0)C	8.0	54	107
CF6.10.04	(4G1.0)C	9.0	65	116
CF6.10.05	(5G1.0)C	9.5	77	136
CF6.10.07	(7G1.0)C	12.0	103	205
CF6.10.12	(12G1.0)C	15.0	161	319
CF6.10.18	(18G1.0)C	19.0	245	482
CF6.10.25	(25G1.0)C	21.0	322	595
CF6.15.03	(3G1.5)C	9.0	72	122
CF6.15.04	(4G1.5)C	9.5	88	155
CF6.15.05	(5G1.5)C	10.5	105	177
CF6.15.07 [17)]	(7G1.5)C	12.5	146	258
CF6.15.12	(12G1.5)C	17.0	225	375
CF6.15.18	(18G1.5)C	21.0	345	581
CF6.15.25	(25G1.5)C	24.0	462	865
CF6.25.03	(3G2.5)C	10.5	107	180
CF6.25.04	(4G2.5)C	11.5	131	222

[17)] When using the cables with "7G1.5mm²" and "7G2.5mm²" minimum bend radius must be 17.5xd with gliding travel distance ≥ 5m.

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core **x =** without earth core

Order example: CF6.02.04 - to your desired length (0.5m steps)
CF6 chainflex® series .02 Code nominal cross section .04 Number of cores

Order online ▶ www.igus.eu/CF6

Delivery time 24hrs or today.
Delivery time means time until goods are shipped.

chainflex® CF5 and CF6 control cables (green) as well as CF211 measuring system cables (grey) in a screwing station of a car factory. e-chain®: E4/00 system with chainfix clip strain relief devices.

Cables available in the chainflex® CASE

Simple savings on delivery, storage space and re-ordering with the chainflex® CASE - ship'n store by igus®.

More on this page 24/25 and online: www.igus.eu/cf-case

EPLAN download, configurators ▶ www.igus.eu/CF6

EU2023

CF6
PVC
6.8 x d

Control cable | PVC | chainflex® CFSOFT1

20 million Double strokes guaranteed

5 x d Bend radius, e-chain®

5m Travel distance, e-chain®

- For heaviest duty applications and very small radii down to 5 x d
- Highly flexible, soft design
- PVC outer jacket
- Oil-resistant
- Flame-retardant

Example image

Dynamic information

Bend radius	**e-chain® linear**	minimum 5 x d
	flexible	minimum 4 x d
	fixed	minimum 3 x d
Temperature	**e-chain® linear**	+5°C up to +70°C
	flexible	-5°C up to +70°C (following DIN EN 60811-504)
	fixed	-15°C up to +70°C (following DIN EN 50305)
v max.	**unsupported**	10m/s
	gliding	5m/s
a max.		80m/s²
Travel distance		Short, very fast applications with small radii and restricted installation space, Class 1

Cable structure

Conductor	Very finely stranded special conductors with especially soft and bending resistant design, made of bare copper wires.
Core insulation	Mechanically high-quality TPE mixture.
Core structure	Cores wound in a layer with especially short pitch length.
Core identification	Colour code in accordance with DIN 47100.
Outer jacket	Low-adhesion, oil-resistant PVC mixture, adapted to suit the requirements in e-chains® (following DIN EN 50363-4-1). Colour: jet black (similar to RAL 9005)

Electrical information

Nominal voltage	300/500V (following DIN VDE 0298-3) 300V (following UL)
Testing voltage	2,000V (following DIN EN 50395)

Properties and approvals

UV resistance	Medium
Oil resistance	Oil-resistant (following DIN EN 50363-4-1), Class 2
Flame-retardant	According to IEC 60332-1-2, Cable Flame, VW-1, FT1, FT2 / Horizontal Flame
Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)

EPLAN download, configurators ▶ www.igus.eu/CFSOFT1

Class 7.1.2.1

Basic requirements	low 1 2 3 4 5 6 **7** highest
Travel distance	unsupported **1** 2 3 4 5 6 ≥ 400m
Oil resistance	none 1 **2** 3 4 highest
Torsion	none **1** 2 3 4 ±360°

UL verified	Certificate No. B129699: "igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year" See data sheet for details ▶ **www.igus.eu/CFSOFT1**
UL/CSA AWM	
NFPA	Following NFPA 79-2018, chapter 12.9
EAC	Certificate No. RU C-DE.ME77.B.00300/19
REACH	In accordance with regulation (EC) No. 1907/2006 (REACH)
Lead-free	Following 2011/65/EC (RoHS-II/RoHS-III)
Cleanroom	According to ISO Class 2. The outer jacket material of this series complies with CF5.10.07 - tested by IPA according to standard DIN EN ISO 14644-1
CE	Following 2014/35/EU
UKCA	In accordance with the valid regulations of the United Kingdom (as at 08/2021)

Guaranteed service life (details see page 28-29)

Double strokes*	10 million	15 million	20 million
Temperature, from/to [°C]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]
+5/+15	6.8	7.5	8.5
+15/+60	5	6	7
+60/+70	6.8	7.5	8.5

* Higher number of double strokes? Service life calculation online ▶ www.igus.eu/chainflexlife

Typical application areas

- For heaviest duty applications and very small radii down to 5 x d, Class 7
- Especially for short, very fast applications with small radii and restricted installation space, Class 1
- Light oil influence, Class 2
- No torsion, Class 1
- Especially soft cable design, for reduced forces
- Pick and place machines, automatic doors, cleanroom, very quick handling

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
CFSOFT1.02.03	3x0.25	5.5	9	28
CFSOFT1.02.08	8x0.25	7.0	21	62
CFSOFT1.03.04	4x0.34	6.0	15	39
CFSOFT1.05.04	4x0.5	7.0	21	52

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core **x =** without earth core

Cables available in the chainflex® CASE

Simple savings on delivery, storage space and re-ordering with the chainflex® CASE - ship'n store by igus®.

More on this on page 24/25 and online: www.igus.eu/cf-case

CFSOFT1
PVC
5 x d

Control cable | PVC | chainflex® CFSOFT2

20 million Double strokes guaranteed

5 x d Bend radius, e-chain®

5m Travel distance, e-chain®

- For heaviest duty applications and very small radii down to 5 x d
- Highly flexible, soft design
- PVC outer jacket
- Shielded
- Oil-resistant
- Flame-retardant

Example image

Dynamic information

Bend radius	**e-chain® linear**	minimum 5 x d
	flexible	minimum 4 x d
	fixed	minimum 3 x d
Temperature	**e-chain® linear**	+5°C up to +70°C
	flexible	-5°C up to +70°C (following DIN EN 60811-504)
	fixed	-15°C up to +70°C (following DIN EN 50305)
v max.	**unsupported**	10m/s
	gliding	5m/s
a max.		80m/s²
Travel distance		Short, very fast applications with small radii and restricted installation space, Class 1

Cable structure

Conductor	Very finely stranded special conductors with especially soft and bending resistant design, made of bare copper wires.
Core insulation	Mechanically high-quality TPE mixture.
Core structure	Cores wound in a layer with especially short pitch length.
Core identification	**Cores < 0.75mm²:** Colour code in accordance with DIN 47100. **Cores ≥ 0.75mm²:** Black cores with white numbers, one green-yellow core.
Intermediate layer	Foil taping over the outer layer.
Overall shield	Extremely bending-resistant braiding made of tinned copper wires. Coverage linear approx. 70%, optical approx. 90%
Outer jacket	Low-adhesion, oil-resistant PVC mixture, adapted to suit the requirements in e-chains® (following DIN EN 50363-4-1). Colour: jet black (similar to RAL 9005)

Electrical information

Nominal voltage	300/500V (following DIN VDE 0298-3) 300V (following UL)
Testing voltage	2,000V (following DIN EN 50395)

Properties and approvals

UV resistance	Medium
Oil resistance	Oil-resistant (following DIN EN 50363-4-1), Class 2

EPLAN download, configurators ▶ www.igus.eu/CFSOFT2

Class 7.1.2.1

Basic requirements	low 1 2 3 4 5 6 **7** highest
Travel distance	unsupported **1** 2 3 4 5 6 ≥ 400m
Oil resistance	none 1 **2** 3 4 highest
Torsion	none **1** 2 3 4 ±360°

Flame-retardant	According to IEC 60332-1-2, Cable Flame, VW-1, FT1, FT2 / Horizontal Flame
Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
UL verified	Certificate No. B129699: "igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year"
UL/CSA AWM	See data sheet for details ▶ www.igus.eu/CFSOFT2
NFPA	Following NFPA 79-2018, chapter 12.9
EAC	Certificate No. RU C-DE.ME77.B.00300/19
REACH	In accordance with regulation (EC) No. 1907/2006 (REACH)
Lead-free	Following 2011/65/EC (RoHS-II/RoHS-III)
Cleanroom	According to ISO Class 2. The outer jacket material of this series complies with CF5.10.07 - tested by IPA according to standard DIN EN ISO 14644-1
CE	Following 2014/35/EU
UKCA	In accordance with the valid regulations of the United Kingdom (as at 08/2021)

Guaranteed service life (details see page 28-29)

Double strokes*	10 million	15 million	20 million
Temperature, from/to [°C]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]
+5/+15	6.8	7.5	8.5
+15/+60	5	6	7
+60/+70	6.8	7.5	8.5

* Higher number of double strokes? Service life calculation online ▶ www.igus.eu/chainflexlife

Typical application areas

- For heaviest duty applications and very small radii down to 5 x d, Class 7
- Especially for short, very fast applications with small radii and restricted installation space, Class 1
- Light oil influence, Class 2
- No torsion, Class 1
- Especially soft cable design, for reduced forces
- Pick and place machines, automatic doors, cleanroom, very quick handling

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
CFSOFT2.02.03	(3x0.25)C	6.0	17	41
CFSOFT2.02.08	(8x0.25)C	7.5	38	86
CFSOFT2.03.04	(4x0.34)C	6.5	24	50
CFSOFT2.05.04	(4x0.5)C	7.5	36	80

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core **x =** without earth core

CFSOFT2
PVC
5 x d

Control cable | iguPUR | chainflex® CF890

5,000,000 Double strokes guaranteed

12.5 x d Bend radius, e-chain®

10m Travel distance, e-chain®

- For flexing applications
- iguPUR outer jacket
- Oil-resistant
- Flame-retardant

Example image

Dynamic information

Bend radius	e-chain® linear	minimum 12.5 x d
	flexible	minimum 10 x d
	fixed	minimum 7 x d
Temperature	e-chain® linear	-20°C up to +80°C
	flexible	-40°C up to +80°C (following DIN EN 60811-504)
	fixed	-50°C up to +80°C (following DIN EN 50305)
v max.	unsupported	3m/s
a max.		20m/s²
Travel distance		Unsupported travels up to 10m, Class 1

Cable structure

Conductor	Conductor consisting of bare copper wires (according to DIN EN 60228).
Core insulation	Mechanically high-quality TPE mixture.
Core structure	Cores wound with an optimised pitch length.
Core identification	Black cores with white numbers, one green-yellow core.
Outer jacket	Low-adhesion iguPUR mixture, adapted to suit the requirements in e-chains®. Colour: jet black (similar to RAL 9005)

Electrical information

Nominal voltage	300/500V 600V (following UL)
Testing voltage	2,000V (following DIN EN 50395)

Class 3.1.3.1

Basic requirements	low 1 2 **3** 4 5 6 7 highest
Travel distance	unsupported **1** 2 3 4 5 6 ≥ 400m
Oil resistance	none 1 2 **3** 4 highest
Torsion	none **1** 2 3 4 ±360°

Properties and approvals

UV resistance	Medium
Oil resistance	Oil-resistant (following DIN EN 50363-10-2), Class 3
Flame-retardant	According to IEC 60332-1-2, Cable Flame, VW-1, FT1, FT2 / Horizontal Flame
Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
UL verified	Certificate No. B129699: "igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year"
UL/CSA AWM	See data sheet for details ▶ www.igus.eu/CF890
EAC	Certificate No. RU C-DE.ME77.B.00300/19
REACH	In accordance with regulation (EC) No. 1907/2006 (REACH)
Lead-free	Following 2011/65/EC (RoHS-II/RoHS-III)
CE	Following 2014/35/EU
UKCA	In accordance with the valid regulations of the United Kingdom (as at 08/2021)

Guaranteed service life (details see page 28-29)

Double strokes*	1 million	3 million	5 million
Temperature, from/to [°C]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]
-20/-10	15	16	17
-10/+70	12.5	13.5	14.5
+70/+80	15	16	17

* Higher number of double strokes? Service life calculation online ▶ www.igus.eu/chainflexlife

Typical application areas

- For flexing applications, Class 3
- Especially for unsupported travels, Class 1
- With influence of oil, Class 3
- No torsion, Class 1
- Indoor and outdoor applications without direct sun radiation
- Machining units/machine tools, low temperature applications

CF890
iguPUR
12.5 x d

Guarantee igus chainflex 36 up to 36 months guarantee

igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year

EPLAN download, configurators ▶ www.igus.eu/CF890

Control cable | iguPUR | chainflex® CF890

Class 3.1.3.1

Basic requirements	low	1	2	**3**	4	5	6	7	highest
Travel distance	unsupported	**1**	2	3	4	5	6		≥ 400m
Oil resistance	none	1	2	**3**	4				highest
Torsion	none	**1**	2	3	4				±360°

CF890
iguPUR
12.5 x d

Example image

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
CF890.05.02	2x0.5	5.0	11	30
CF890.05.03	3G0.5	5.5	16	34
CF890.05.04	4G0.5	6.0	21	44
CF890.05.05	5G0.5	6.5	26	53
CF890.05.07	7G0.5	7.5	37	70
CF890.05.12	12G0.5	8.5	63	105
CF890.05.18	18G0.5	10.0	94	155
CF890.05.25	25G0.5	12.0	128	222
CF890.07.02	2x0.75	5.5	16	38
CF890.07.03	3G0.75	6.0	24	46
CF890.07.04	4G0.75	6.5	32	58
CF890.07.05	5G0.75	7.0	40	71
CF890.07.07	7G0.75	8.0	56	96
CF890.07.12	12G0.75	10.0	94	146
CF890.07.18	18G0.75	11.5	140	162
CF890.07.25	25G0.75	13.5	194	278
CF890.10.02	2x1.0	6.0	21	46
CF890.10.03	3G1.0	6.5	32	56
CF890.10.04	4G1.0	7.0	42	58
CF890.10.05	5G1.0	7.5	52	89
CF890.10.07	7G1.0	8.5	73	117
CF890.10.12	12G1.0	10.5	124	178
CF890.10.18	18G1.0	12.5	186	273
CF890.10.25	25G1.0	15.0	258	375
CF890.15.02	2x1.5	6.5	32	62
CF890.15.03	3G1.5	7.0	47	76
CF890.15.04	4G1.5	7.5	63	97
CF890.15.05	5G1.5	8.5	78	117
CF890.15.07	7G1.5	10.0	109	163
CF890.15.12	12G1.5	12.0	186	256
CF890.15.18	18G1.5	14.5	279	362
CF890.15.25	25G1.5	17.5	387	502
CF890.25.03	3G2.5	8.5	118	136
CF890.25.04	4G2.5	9.0	103	145
CF890.25.05	5G2.5	10.0	129	175
CF890.25.07	7G2.5	12.0	181	246
CF890.25.12 [11)]	12G2.5	15.0	327	408
CF890.25.25	25G2.5	21.5	638	786

[11)] Phase-out model
Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core **x =** without earth core

EPLAN download, configurators ▶ www.igus.eu/CF890

Order example: CF890.05.02 - to your desired length (0.5m steps)
CF890 chainflex® series .05 Code nominal cross section .02 Number of cores

Order online ▶ www.igus.eu/CF890

Delivery time 24hrs or today.
Delivery time means time until goods are shipped.

Cables available in the chainflex® CASE

Simple savings on delivery, storage space and re-ordering with the chainflex® CASE - ship'n store by igus®.

More on this page 24/25 and online: www.igus.eu/cf-case

Guarantee igus chainflex 36 up to 36 months guarantee

igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year

Control cable | iguPUR | chainflex® CF891

5,000,000
Double strokes guaranteed

12.5 x d
Bend radius, e-chain®

10m
Travel distance, e-chain®

- For flexing applications
- iguPUR outer jacket
- Oil-resistant
- Shielded
- Flame-retardant

Dynamic information

Bend radius	**e-chain® linear**	minimum 12.5 x d
	flexible	minimum 10 x d
	fixed	minimum 7 x d
Temperature	**e-chain® linear**	-20°C up to +80°C
	flexible	-40°C up to +80°C (following DIN EN 60811-504)
	fixed	-50°C up to +80°C (following DIN EN 50305)
v max.	**unsupported**	3m/s
a max.		20m/s²
Travel distance		Unsupported travels up to 10m, Class 1

Cable structure

Conductor	Conductor consisting of bare copper wires (according to DIN EN 60228).
Core insulation	Mechanically high-quality TPE mixture.
Core structure	Cores wound with an optimised pitch length.
Core identification	Black cores with white numbers, one green-yellow core.
Overall shield	Braiding made of tinned copper wires. Coverage approx. 60% optical
Outer jacket	Low-adhesion iguPUR mixture, adapted to suit the requirements in e-chains®. Colour: jet black (similar to RAL 9005)

Electrical information

Nominal voltage	300/500V 600V (following UL)
Testing voltage	2,000V (following DIN EN 50395)

Example image

Class 3.1.3.1

Basic requirements	low	1	2	**3**	4	5	6	7	highest
Travel distance	unsupported	**1**	2	3	4	5	6	≥ 400m	
Oil resistance	none	1	2	**3**	4	highest			
Torsion	none	**1**	2	3	4	±360°			

Properties and approvals

UV resistance	Medium
Oil resistance	Oil-resistant (following DIN EN 50363-10-2), Class 3
Flame-retardant	According to IEC 60332-1-2, Cable Flame, VW-1, FT1, FT2 / Horizontal Flame
Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
UL verified	Certificate No. B129699: "igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year"
UL/CSA AWM	See data sheet for details ▶ www.igus.eu/CF891
EAC	Certificate No. RU C-DE.ME77.B.00300/19
REACH	In accordance with regulation (EC) No. 1907/2006 (REACH)
Lead-free	Following 2011/65/EC (RoHS-II/RoHS-III)
CE	Following 2014/35/EU
UKCA	In accordance with the valid regulations of the United Kingdom (as at 08/2021)

Guaranteed service life (details see page 28-29)

Double strokes*	1 million	3 million	5 million
Temperature, from/to [°C]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]
-20/-10	15	16	17
-10/+70	12.5	13.5	14.5
+70/+80	15	16	17

* Higher number of double strokes? Service life calculation online ▶ www.igus.eu/chainflexlife

Typical application areas

- For flexing applications, Class 3
- Especially for unsupported travels, Class 1
- With influence of oil, Class 3
- No torsion, Class 1
- Indoor and outdoor applications without direct sun radiation
- Machining units/machine tools, low temperature applications

CF891
iguPUR
12.5 x d

Guarantee igus chainflex 36 up to 36 months guarantee

igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year

EPLAN download, configurators ▶ www.igus.eu/CF891

Control cable | iguPUR | chainflex® CF891

Class 3.1.3.1

Basic requirements	low	1	2	**3**	4	5	6	7	highest
Travel distance	unsupported	**1**	2	3	4	5	6		≥ 400m
Oil resistance	none	1	2	**3**	4				highest
Torsion	none	**1**	2	3	4				±360°

CF891
iguPUR
12.5 x d

Example image

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
CF891.05.02	(2x0.5)C	6.0	18	37
CF891.05.03	(3G0.5)C	6.0	28	45
CF891.05.05	(5G0.5)C	7.0	41	62
CF891.05.12	(12G0.5)C	9.0	91	122
CF891.05.18	(18G0.5)C	11.0	136	174
CF891.05.25	(25G0.5)C	13.0	210	234
CF891.07.02	(2x0.75)C	6.5	30	48
CF891.07.03	(3G0.75)C	7.0	37	63
CF891.07.04	(4G0.75)C	7.5	46	68
CF891.07.05	(5G0.75)C	8.0	61	85
CF891.07.07	(7G0.75)C	9.0	83	109
CF891.07.12	(12G0.75)C	10.5	124	166
CF891.07.18	(18G0.75)C	12.0	183	232
CF891.07.25	(25G0.75)C	14.5	222	299
CF891.10.02	(2x1.0)C	6.5	30	50
CF891.10.03	(3G1.0)C	7.0	46	71
CF891.10.04	(4G1.0)C	7.5	63	98
CF891.10.05	(5G1.0)C	8.0	76	105
CF891.10.07	(7G1.0)C	9.5	100	126
CF891.10.12	(12G1.0)C	11.5	167	224
CF891.10.18 [11)]	(18G1.0)C	13.0	213	276
CF891.10.25	(25G1.0)C	16.0	291	382
CF891.15.02	(2x1.5)C	7.5	60	69
CF891.15.03	(3G1.5)C	7.5	63	85
CF891.15.04	(4G1.5)C	8.5	90	108
CF891.15.05	(5G1.5)C	9.0	94	129
CF891.15.07	(7G1.5)C	11.0	153	177
CF891.15.12	(12G1.5)C	13.0	212	276
CF891.15.25 [11)]	(25G1.5)C	18.5	425	560
CF891.25.04	(4G2.5)C	10.0	141	157
CF891.25.05	(5G2.5)C	11.0	149	192
CF891.25.07	(7G2.5)C	13.0	204	255

[11)] Phase-out model

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core **x =** without earth core

Order example: CF891.05.02 - to your desired length (0.5m steps)
CF891 **chainflex® series** .05 **Code nominal cross section** .02 **Number of cores**

Order online ▶ www.igus.eu/CF891

Delivery time 24hrs or today.
Delivery time means time until goods are shipped.

Cables available in the chainflex® CASE

Simple savings on delivery, storage space and re-ordering with the chainflex® CASE - ship'n store by igus®.

More on this page 24/25 and online: www.igus.eu/cf-case

chainflex® CF891 in an adjustment device for a process crane

EPLAN download, configurators ▶ www.igus.eu/CF891

Control cable | PUR | chainflex® CF77.UL.D

10 million
Double strokes guaranteed

6.8 x d
Bend radius, e-chain®

100m
Travel distance, e-chain®

- For heavy duty applications
- PUR outer jacket
- Oil-resistant and coolant-resistant
- Flame-retardant
- PVC and halogen-free
- Notch-resistant
- Hydrolysis and microbe-resistant

Dynamic information

Bend radius	**e-chain® linear**	minimum 6.8 x d
	flexible	minimum 5 x d
	fixed	minimum 4 x d
Temperature	**e-chain® linear**	-25°C up to +80°C
	flexible	-40°C up to +80°C (following DIN EN 60811-504)
	fixed	-50°C up to +80°C (following DIN EN 50305)
v max.	**unsupported**	10m/s
	gliding	5m/s
a max.		80m/s²
Travel distance		Unsupported travels and up to 100m for gliding applications, Class 5
Torsion		Torsion ±180°, with 1m cable length, Class 3 (except for 5-core types ≥ 4.0mm² ▶ Product range table)

Cable structure

Conductor
Finely stranded conductor consisting of bare copper wires (following DIN EN 60228).

Core insulation
Mechanically high-quality TPE mixture.

Core structure
Number of cores < 12: Cores wound in a layer with short pitch length.
Number of cores ≥ 12: Cores wound in bundles which are then wound around a high tensile strength centre element, all with optimised short pitch lengths and directions. Especially low-torsion structure.

Core identification
Cores < 0.5mm²: Colour code in accordance with DIN 47100.
Cores ≥ 0.5mm²: Black cores with white numbers, one green-yellow core.
CF77.UL.02.03.INI: brown, blue, black
CF77.UL.03.04.INI: brown, blue, black, white
CF77.UL.03.05.INI: brown, blue, black, white, green-yellow

Outer jacket
Low-adhesion, halogen-free, highly abrasion resistant PUR mixture, adapted to suit the requirements in e-chains® (following DIN EN 50363-10-2)
Colour: Window-grey (similar to RAL 7040)
Variants ▶ Product range table

Electrical information

Nominal voltage
300/500V (following DIN VDE 0298-3)
Number of cores < 12:
Cores < 0.5mm²: 300V (following UL)
Cores ≥ 0.5mm²: 1000V (following UL)
Number of cores ≥ 12: 1000V (following UL)

Testing voltage
2,000V (following DIN EN 50395)

Example image

Class 5.5.2.1

Basic requirements	low	1	2	3	4	**5**	6	7	highest
Travel distance	unsupported	1	2	3	4	**5**	6	≥ 400m
Oil resistance	none	1	2	**3**	4	highest		
Torsion	none	1	2	**3**	4	±360°		

Properties and approvals

UV resistance	Medium
Oil resistance	Oil-resistant (following DIN EN 50363-10-2), Class 3
Offshore	MUD-resistant following NEK 606 - status 2016
Flame-retardant	According to IEC 60332-1-2, Cable Flame, VW-1, FT1, FT2 / Horizontal Flame
Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
Halogen-free	Following DIN EN 60754
UL verified	Certificate No. B129699: "igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year"
UL/CSA AWM	See data sheet for details ▶ www.igus.eu/CF77ULD
NFPA	Following NFPA 79-2018, chapter 12.9
DNV	Type Approval Certificate TAE00003X1
EAC	Certificate No. RU C-DE.ME77.B.00300/19
REACH	In accordance with regulation (EC) No. 1907/2006 (REACH)
Lead-free	Following 2011/65/EC (RoHS-II/RoHS-III)
Cleanroom	According to ISO Class 1, material/cable tested by IPA according to DIN EN ISO standard 14644-1
DESINA	According to VDW, DESINA standardisation
CE	Following 2014/35/EU
UKCA	In accordance with the valid regulations of the United Kingdom (as at 08/2021)

Guaranteed service life (details see page 28-29)

Double strokes*	5 million		7.5 million		10 million	
Temperature, from/to [°C]	< 10m	≥ 10m	< 10m	≥ 10m	< 10m	≥ 10m
	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]
-25/-15	8.5	10	9.5	11	10.5	12
-15/+70	6.8	7.5	7.5	8.5	8.5	9.5
+70/+80	8.5	10	9.5	11	10.5	12

* Higher number of double strokes? Service life calculation online ▶ www.igus.eu/chainflexlife

Typical application areas

- For heavy-duty applications, Class 5
- Unsupported travels and up to 100m for gliding applications, Class 5
- Almost unlimited resistance to oil, Class 3
- Torsion ±180°, with 1m cable length, Class 3
- Indoor and outdoor applications with average sun radiation
- Machining units/machine tools, storage and retrieval units for high-bay warehouses, packaging industry, quick handling, refrigerating sector

EU2023

CF77.UL.D
PUR
6.8 x d

PVC | iguPUR | **PUR** | TPE

Control cable | PUR | chainflex® CF77.UL.D

Class 5.5.2.1

Basic requirements	low	1	2	3	4	**5**	6	7	highest
Travel distance	unsupported	1	2	3	4	**5**	6		≥ 400m
Oil resistance	none	1	2	**3**	4	highest			
Torsion	none	1	2	**3**	4	±360°			

CF77.UL.D
PUR
6.8 x d

Example image

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
CF77.UL.02.03.INI [12]	3x0.25	5.0	9	29
CF77.UL.02.04.D	4x0.25	5.5	11	35
CF77.UL.02.05.D	5x0.25	6.0	13	39
CF77.UL.02.07.D	7x0.25	6.5	18	51
CF77.UL.02.12.D	12x0.25	9.0	32	78
CF77.UL.02.18.D	18x0.25	10.5	47	127
CF77.UL.02.25.D	25x0.25	11.5	63	155
CF77.UL.03.04.INI [12]	4x0.34	6.0	14	37
CF77.UL.03.05.INI [12]	5x0.34	6.0	18	36
CF77.UL.03.05.INI.D	5x0.34	6.0	18	36
CF77.UL.05.04.D	4G0.5	6.0	21	46
CF77.UL.05.05.D	5G0.5	6.5	26	53
CF77.UL.05.07.D	7G0.5	7.5	39	78
CF77.UL.05.12.D	12G0.5	10.0	63	130
CF77.UL.05.18.D	18G0.5	12.0	94	184
CF77.UL.05.25.D	25G0.5	14.0	129	243
CF77.UL.05.30.D	30G0.5	15.0	155	315
CF77.UL.07.03.D	3G0.75	6.5	23	52
CF77.UL.07.04.D	4G0.75	7.0	31	59
CF77.UL.07.05.D	5G0.75	7.5	38	71
CF77.UL.07.07.D	7G0.75	8.5	54	100
CF77.UL.07.12.D	12G0.75	12.0	91	180
CF77.UL.07.18.D	18G0.75	13.5	134	239
CF77.UL.07.20.D	20G0.75	14.5	149	269
CF77.UL.07.25.D	25G0.75	16.0	186	336
CF77.UL.07.36.D	36G0.75	19.0	279	506
CF77.UL.07.42.D	42G0.75	21.0	341	580
CF77.UL.10.02.D	2x1.0	6.5	21	51
CF77.UL.10.03.D	3G1.0	6.5	31	58
CF77.UL.10.04.D	4G1.0	7.0	41	73
CF77.UL.10.05.D	5G1.0	8.0	50	90
CF77.UL.10.07.D	7G1.0	9.0	71	120
CF77.UL.10.12.D	12G1.0	12.5	120	220
CF77.UL.10.18.D	18G1.0	15.0	179	314
CF77.UL.10.25.D	25G1.0	17.5	248	431
CF77.UL.10.42.D	42G1.0	22.5	433	699

[12] Colour outer jacket: Colza yellow (similar to RAL 1021)

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core **x =** without earth core

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
CF77.UL.15.03.D	3G1.5	7.0	46	71
CF77.UL.15.04.D	4G1.5	7.5	61	88
CF77.UL.15.05.D	5G1.5	8.0	75	105
CF77.UL.15.07.D [17]	7G1.5	9.5	105	152
CF77.UL.15.12.D	12G1.5	13.0	179	297
CF77.UL.15.18.D	18G1.5	17.0	268	405
CF77.UL.15.25.D	25G1.5	19.5	297	564
CF77.UL.15.36.D	36G1.5	23.5	551	848
CF77.UL.25.03.D	3G2.5	8.5	75	132
CF77.UL.25.04.D	4G2.5	9.5	95	167
CF77.UL.25.05.D	5G2.5	10.0	124	196
CF77.UL.25.07.D [17]	7G2.5	12.0	174	270
CF77.UL.25.12.D	12G2.5	17.0	297	479
CF77.UL.40.04.D [90]	4G4.0	11.5	165	245
CF77.UL.40.05.D [90]	5G4.0	12.0	198	284
CF77.UL.60.05.D [90]	5G6.0	13.5	297	412

[17] When using the cables with "7G1.5mm²" and "7G2.5mm²" minimum bend radius must be 17.5xd with gliding travel distance ≥ 5m.
[90] Torsion ± 90°

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core **x =** without earth core

Cables available in the chainflex® CASE

Simple savings on delivery, storage space and re-ordering with the chainflex® CASE - ship'n store by igus®.

More on this on page 24/25 and online: www.igus.eu/cf-case

EPLAN download, configurators ▶ www.igus.eu/CF77ULD

EU2023

Control cable | PUR | chainflex® CF78.UL

Example image

10 million
Double strokes guaranteed

6.8 x d
Bend radius, e-chain®

100m
Travel distance, e-chain®

- For heavy duty applications
- PUR outer jacket
- Shielded
- Oil-resistant and coolant-resistant
- Flame-retardant
- PVC and halogen-free
- Notch-resistant
- Hydrolysis and microbe-resistant

Dynamic information

Bend radius	**e-chain® linear**	minimum 6.8 x d
	flexible	minimum 5 x d
	fixed	minimum 4 x d
Temperature	**e-chain® linear**	-25°C up to +80°C
	flexible	-40°C up to +80°C (following DIN EN 60811-504)
	fixed	-50°C up to +80°C (following DIN EN 50305)
v max.	**unsupported**	10m/s
	gliding	5m/s
a max.		80m/s²
Travel distance		Unsupported travels and up to 100m for gliding applications, Class 5

Cable structure

Conductor	Finely stranded conductor consisting of bare copper wires (following DIN EN 60228).
Core insulation	Mechanically high-quality TPE mixture.
Core structure	**Number of cores < 12:** Cores wound in a layer with short pitch length. **Number of cores ≥ 12:** Cores wound in bundles which are then wound around a high tensile strength centre element, all with optimised short pitch lengths and directions. Especially low-torsion structure.
Core identification	Black cores with white numbers, one green-yellow core.
Inner jacket	TPE mixture adapted to suit the requirements in e-chains®.
Overall shield	Bending-resistant braiding made of tinned copper wires. Coverage linear approx. 55%, optical approx. 80%
Outer jacket	Low-adhesion, halogen-free, highly abrasion resistant PUR mixture, adapted to suit the requirements in e-chains® (following DIN EN 50363-10-2) Colour: Window-grey (similar to RAL 7040)
CFRIP®	Strip cables faster: a tear strip is moulded into the inner jacket Video ▶ www.igus.eu/CFRIP

Electrical information

Nominal voltage	300/500V (following DIN VDE 0298-3) **Number of cores < 12:** **Cores < 0.5mm²:** 300V (following UL) **Cores ≥ 0.5mm²:** 1000V (following UL) **Number of cores ≥ 12:** 1000V (following UL)
Testing voltage	2,000V (following DIN EN 50395)

CF78.UL
PUR
6.8 x d

Class 5.5.3.1

Basic requirements	low	1	2	3	4	**5**	6	7	highest
Travel distance	unsupported	1	2	3	4	**5**	6		≥ 400m
Oil resistance	none	1	2	**3**	4				highest
Torsion	none	**1**	2	3	4				±360°

Properties and approvals

UV resistance	Medium
Oil resistance	Oil-resistant (following DIN EN 50363-10-2), Class 3
Offshore	MUD-resistant following NEK 606 - status 2016
Flame-retardant	According to IEC 60332-1-2, Cable Flame, VW-1, FT1, FT2 / Horizontal Flame
Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
Halogen-free	Following DIN EN 60754
UL verified	Certificate No. B129699: "igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year" See data sheet for details ▶ www.igus.eu/CF78UL
UL/CSA AWM	
NFPA	Following NFPA 79-2018, chapter 12.9
DNV	Type Approval Certificate TAE00003X1
EAC	Certificate No. RU C-DE.ME77.B.00300/19
REACH	In accordance with regulation (EC) No. 1907/2006 (REACH)
Lead-free	Following 2011/65/EC (RoHS-II/RoHS-III)
Cleanroom	According to ISO Class 1. The outer jacket material of this series complies with CF77.UL.05.12.D - tested by IPA according to standard DIN EN ISO 14644-1
CE	Following 2014/35/EU
UKCA	In accordance with the valid regulations of the United Kingdom (as at 08/2021)

Guaranteed service life (details see page 28-29)

Double strokes*	5 million		7.5 million		10 million	
Temperature, from/to [°C]	< 10m	≥ 10m	< 10m	≥ 10m	< 10m	≥ 10m
	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]
-25/-15	8.5	10	9.5	11	10.5	12
-15/+70	6.8	7.5	7.5	8.5	8.5	9.5
+70/+80	8.5	10	9.5	11	10.5	12

* Higher number of double strokes? Service life calculation online ▶ www.igus.eu/chainflexlife

Typical application areas

- For heavy-duty applications, Class 5
- Unsupported travels and up to 100m for gliding applications, Class 5
- Almost unlimited resistance to oil, Class 3
- No torsion, Class 1
- Indoor and outdoor applications with average sun radiation
- Machining units/machine tools, storage and retrieval units for high-bay warehouses, packaging industry, quick handling, refrigerating sector

Guarantee igus chainflex 36 up to 36 months guarantee

igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year

Control cable | PUR | chainflex® CF78.UL

Strip cables 50% faster with CFRIP® tear strip

Class 5.5.3.1

Basic requirements	low	1	2	3	4	**5**	6	7	highest
Travel distance	unsupported	1	2	3	4	**5**	6		≥ 400m
Oil resistance	none	1	2	**3**	4	highest			
Torsion	none	**1**	2	3	4	±360°			

Example image

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
CF78.UL.05.04	(4G0.5)C	8.0	38	77
CF78.UL.05.05	(5G0.5)C	8.0	45	91
CF78.UL.05.07	(7G0.5)C	9.5	59	115
CF78.UL.05.09	(9G0.5)C	11.0	77	143
CF78.UL.05.12	(12G0.5)C	12.5	92	202
CF78.UL.05.18	(18G0.5)C	14.5	146	248
CF78.UL.05.25	(25G0.5)C	16.0	168	354
CF78.UL.07.03	(3G0.75)C	8.0	42	79
CF78.UL.07.04	(4G0.75)C	8.5	49	96
CF78.UL.07.05	(5G0.75)C	9.5	61	112
CF78.UL.07.07	(7G0.75)C	10.5	83	151
CF78.UL.07.12	(12G0.75)C	13.5	136	249
CF78.UL.07.18	(18G0.75)C	15.5	194	354
CF78.UL.07.36	(36G0.75)C	22.0	390	702
CF78.UL.10.03	(3G1.0)C	8.5	50	96
CF78.UL.10.04	(4G1.0)C	9.0	62	112
CF78.UL.10.05	(5G1.0)C	9.5	74	129
CF78.UL.10.07	(7G1.0)C	11.0	104	176
CF78.UL.10.12	(12G1.0)C	14.5	166	300
CF78.UL.10.18	(18G1.0)C	17.0	240	407
CF78.UL.10.25	(25G1.0)C	20.0	325	545
CF78.UL.15.03	(3G1.5)C	9.5	68	122
CF78.UL.15.04	(4G1.5)C	10.0	86	145
CF78.UL.15.05	(5G1.5)C	9.5	108	159
CF78.UL.15.07 [17]	(7G1.5)C	11.5	144	217
CF78.UL.15.12	(12G1.5)C	16.0	233	387
CF78.UL.15.18	(18G1.5)C	19.0	346	541
CF78.UL.15.25	(25G1.5)C	22.5	464	724
CF78.UL.15.36	(36G1.5)C	26.5	663	1095
CF78.UL.15.42	(42G1.5)C	29.5	820	1296
CF78.UL.25.03	(3G2.5)C	10.0	106	174
CF78.UL.25.04	(4G2.5)C	11.5	140	203
CF78.UL.25.05	(5G2.5)C	12.0	166	235
CF78.UL.25.07 [17]	(7G2.5)C	14.5	230	334
CF78.UL.25.12	(12G2.5)C	19.0	382	585
CF78.UL.40.04	(4G4.0)C	13.0	203	328

[17] When using the cables with "7G1.5mm²" and "7G2.5mm²" minimum bend radius must be 17.5xd with gliding travel distance ≥ 5m.

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core **x** = without earth core

Order example: CF78.UL.05.04 - to your desired length (0.5m steps)
CF78.UL **chainflex® series** .05 **Code nominal cross section** .04 **Number of cores**

Order online ▶ www.igus.eu/CF78UL

Delivery time 24hrs or today.
Delivery time means time until goods are shipped.

Cables available in the chainflex® CASE

Simple savings on delivery, storage space and re-ordering with the chainflex® CASE - ship'n store by igus®.

More on this page 24/25 and online: www.igus.eu/cf-case

cost down...

...life up

Reduce cost, improve technology, now!
Do the chainflex® price check ...
www.igus.eu/cf-price-check

… for example: reduce cost with CF6 ...

EPLAN download, configurators ▶ www.igus.eu/CF78UL

CF78.UL
PUR
6.8 x d

Guarantee igus chainflex 36 up to 36 months guarantee

igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year

CFRIP

DESIGN AWARD 2016

Control cable | PUR | chainflex® CF2

10 million Double strokes guaranteed

5 x d Bend radius, e-chain®

100m Travel distance, e-chain®

- For extremely heavy duty applications
- PUR outer jacket
- Shielded
- Oil-resistant and coolant-resistant
- Flame-retardant
- Notch-resistant
- Hydrolysis and microbe-resistant

Example image

Dynamic information

Bend radius	**e-chain® linear**	minimum 5 x d
	flexible	minimum 4 x d
	fixed	minimum 3 x d
Temperature	**e-chain® linear**	-20°C up to +80°C
	flexible	-40°C up to +80°C (following DIN EN 60811-504)
	fixed	-50°C up to +80°C (following DIN EN 50305)
v max.	**unsupported**	10m/s
	gliding	5m/s
a max.		80m/s²
Travel distance		Unsupported travels and up to 100m for gliding applications, Class 5

Cable structure

Conductor	Stranded conductor in especially bending-resistant version consisting of bare copper wires (following DIN EN 60228).
Core insulation	Mechanically high-quality TPE mixture.
Core structure	**Number of cores < 12:** Cores wound in a layer with short pitch length. **Number of cores ≥ 12:** Cores wound in bundles which are then wound around a high tensile strength centre element, all with optimised short pitch lengths and directions. Especially low-torsion structure.
Core identification	Colour code in accordance with DIN 47100.
Inner jacket	PVC mixture adapted to suit the requirements in e-chains®.
Overall shield	Extremely bending-resistant braiding made of tinned copper wires. Coverage linear approx. 70%, optical approx. 90%
Outer jacket	Low-adhesion, halogen-free, highly abrasion resistant PUR mixture, adapted to suit the requirements in e-chains® (following DIN EN 50363-10-2) Colour: Anthracite grey (similar to RAL 7016)

Electrical information

Nominal voltage	300/500V (following DIN VDE 0298-3) 300V (following UL)
Testing voltage	2,000V (following DIN EN 50395)

EPLAN download, configurators ▶ www.igus.eu/CF2

Class 6.5.3.1

Basic requirements	low	1	2	3	4	5	**6**	7	highest
Travel distance	unsupported	1	2	3	4	**5**	6	≥ 400m
Oil resistance	none	1	2	**3**	4	highest		
Torsion	none	**1**	2	3	4	±360°		

Properties and approvals

UV resistance	High
Oil resistance	Oil-resistant (following DIN EN 50363-10-2), Class 3
Offshore	MUD-resistant following NEK 606 - status 2016
Flame-retardant	According to IEC 60332-1-2, Cable Flame, VW-1, FT1, FT2 / Horizontal Flame
Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
UL verified	Certificate No. B129699: "igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year"
UL/CSA AWM	See data sheet for details ▶ www.igus.eu/CF2
NFPA	Following NFPA 79-2018, chapter 12.9
EAC	Certificate No. RU C-DE.ME77.B.00300/19
REACH	In accordance with regulation (EC) No. 1907/2006 (REACH)
Lead-free	Following 2011/65/EC (RoHS-II/RoHS-III)
Cleanroom	According to ISO Class 1. The outer jacket material of this series complies with CF77.UL.05.12.D - tested by IPA according to standard DIN EN ISO 14644-1
CE	Following 2014/35/EU
UKCA	In accordance with the valid regulations of the United Kingdom (as at 08/2021)

Guaranteed service life (details see page 28-29)

Double strokes*	5 million	7.5 million	10 million
Temperature, from/to [°C]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]
-20/-10	6.8	7.5	8.5
-10/+70	5	6.8	7.5
+70/+80	6.8	7.5	8.5

* Higher number of double strokes? Service life calculation online ▶ www.igus.eu/chainflexlife

Typical application areas

- For heavy-duty applications, Class 6
- Unsupported travels and up to 100m for gliding applications, Class 5
- Almost unlimited resistance to oil, Class 3
- No torsion, Class 1
- Indoor and outdoor applications
- Storage and retrieval units, machining units/packaging machines, quick handling, indoor cranes, refrigeration sector

CF2
PUR
5 x d

Control cable | PUR | chainflex® CF2

Class 6.5.3.1

Basic requirements	low	1	2	3	4	5	**6**	7	highest
Travel distance	unsupported	1	2	3	4	**5**	6		≥ 400m
Oil resistance	none	1	2	**3**	4				highest
Torsion	none	**1**	2	3	4				±360°

CF2
PUR
5 x d

Example image

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
CF2.01.04	(4x0.14)C	6.5	18	49
CF2.01.08	(8x0.14)C	7.5	31	66
CF2.01.12	(12x0.14)C	9.5	51	102
CF2.01.18	(18x0.14)C	10.5	56	135
CF2.01.24 [3)]	(24x0.14)C	11.5	68	162
CF2.01.36	(36x0.14)C	14.5	92	240
CF2.02.04	(4x0.25)C	7.0	25	59
CF2.02.08	(8x0.25)C	8.0	43	84
CF2.02.18	(18x0.25)C	12.0	100	173
CF2.02.48	(48x0.25)C	17.5	191	387

The chainflex® types marked with a [3)] refer to cables that are based on a bundling of 4 cores each. Due to their excellent electrical properties (starquad with especially minimum crosstalk), these cables can virtually be used in all cases in which otherwise twisted-pair cables are required.

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core **x =** without earth core

chainflex® CF2 cables are resistant to oil and coolants. e-chain®: E4/00 system.

Order example: CF2.01.04 - to your desired length (0.5m steps)
CF2 chainflex® series .01 Code nominal cross section .04 Number of cores

Order online ▶ www.igus.eu/CF2

Delivery time 24hrs or today.
Delivery time means time until goods are shipped.

cost down...
...life up

Reduce cost, improve technology, now!
Do the chainflex® price check ...
www.igus.eu/cf-price-check

… for example: reduce cost with CF240.PUR ...

chainflex CASE

Cables available in the chainflex® CASE

Simple savings on delivery, storage space and re-ordering with the chainflex® CASE - ship'n store by igus®.

More on this on page 24/25 and online: www.igus.eu/cf-case

EPLAN download, configurators ▶ www.igus.eu/CF2

Guarantee igus chainflex 36 up to 36 months guarantee

igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year

EU2023 igus

Control cable | TPE | chainflex® CF9

Example image

12.5 million
Double strokes guaranteed

5 x d
Bend radius, e-chain®

400m
Travel distance, e-chain®

- For heaviest duty applications
- TPE outer jacket
- Oil and bio-oil-resistant
- PVC and halogen-free
- Low-temperature-flexible
- Hydrolysis and microbe-resistant

Now available with UL approval & 25% longer service life

Dynamic information

Bend radius	**e-chain® linear**	minimum 5 x d
	flexible	minimum 4 x d
	fixed	minimum 3 x d
Temperature	**e-chain® linear**	-35°C up to +100°C
	flexible	-50°C up to +100°C (following DIN EN 60811-504)
	fixed	-55°C up to +100°C (following DIN EN 50305)
v max.	**unsupported**	10m/s
	gliding	6m/s
a max.		100m/s²
Travel distance		Unsupported travels and up to 400m for gliding applications, Class 6
Torsion		Torsion ±90°, with 1m cable length, Class 2

Cable structure

Conductor
Stranded conductor in especially bending-resistant version consisting of bare copper wires (following DIN EN 60228).

Core insulation
Mechanically high-quality TPE mixture.

Core structure
Number of cores < 12: Cores wound in a layer with short pitch length.
Number of cores ≥ 12: Cores wound in bundles which are then wound around a high tensile strength centre element, all with optimised short pitch lengths and directions. Especially low-torsion structure.

Core identification
Cores < 0.75mm²: Colour code in accordance with DIN 47100.
Cores ≥ 0.75mm²: Black cores with white numbers, one green-yellow core.
CF9.02.03.INI: brown, blue, black
CF9.03.04.INI: brown, blue, black, white
CF9.03.05.INI: brown, blue, black, white, green-yellow
CF9.03.16.07.03.INI:
0.34mm²: violet/red/grey/red-blue, green/grey-pink/white-green/white-yellow, white-grey/black/yellow-brown/brown-green, white/yellow/pink/grey-brown
0.75mm²: blue/green-yellow/brown

Outer jacket
Low-adhesion, extremely abrasion-resistant and highly flexible TPE mixture, adapted to suit the requirements in e-chains®.
Colour: Steel blue (similar to RAL 5011)

CFRIP®
Strip cables faster: a tear strip is moulded into the outer jacket
Video ▶ www.igus.eu/CFRIP

EPLAN download, configurators ▶ www.igus.eu/CF9

EU2023

CF9
TPE
5 x d

Class 7.6.4.2

Basic requirements	low	1	2	3	4	5	6	**7**	highest
Travel distance	unsupported	1	2	3	4	5	**6**		≥ 400m
Oil resistance	none	1	2	3	**4**				highest
Torsion	none	1	**2**	3	4				±360°

Electrical information

Nominal voltage
300/500V (following DIN VDE 0298-3)
Cores < 0.5mm²: 300V (following UL)
Cores ≥ 0.5mm²: 1000V (following UL)

Testing voltage
2,000V (following DIN EN 50395)

Properties and approvals

UV resistance
High

Oil resistance
Oil-resistant (following DIN EN 60811-404), bio-oil-resistant (following VDMA 24568 with Plantocut 8 S-MB tested by DEA), Class 4

Silicone-free
Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)

Halogen-free
Following DIN EN 60754

UL verified
Certificate No. B129699: "igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year"

UL AWM
See data sheet for details ▶ www.igus.eu/CF9
(from production date 01/2022)

EAC
Certificate No. RU C-DE.ME77.B.00300/19

REACH
In accordance with regulation (EC) No. 1907/2006 (REACH)

Lead-free
Following 2011/65/EC (RoHS-II/RoHS-III)

Cleanroom
According to ISO Class 1, material/cable tested by IPA according to DIN EN ISO standard 14644-1

CE
Following 2014/35/EU

UKCA
In accordance with the valid regulations of the United Kingdom (as at 08/2021)

Guaranteed service life (details see page 28-29)

Double strokes*	5 million	7.5 million	12.5 million
Temperature, from/to [°C]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]
-35/-25	6.8	7.5	8.5
-25/+90	5	6	7
+90/+100	6.8	7.5	8.5

* Higher number of double strokes? Service life calculation online ▶ www.igus.eu/chainflexlife

Typical application areas

- For heavy-duty applications, Class 7
- Unsupported travels and up to 400m and more for gliding applications, Class 6
- Almost unlimited resistance to oil, also with bio-oils, Class 4
- Torsion ±90°, with 1m cable length, Class 2
- Indoor and outdoor applications, UV-resistant
- Storage and retrieval units for high-bay warehouses, machining units/machine tools, quick handling, cleanroom, semiconductor insertion, outdoor cranes, low-temperature applications

Control cable | TPE | chainflex® CF9

Strip cables 50% faster with CFRIP® tear strip

Class 7.6.4.2

Basic requirements	low	1	2	3	4	5	6	**7**	highest
Travel distance	unsupported	1	2	3	4	5	**6**		≥ 400m
Oil resistance	none	1	2	3	**4**				highest
Torsion	none	1	**2**	3	4				±360°

CF9
TPE
5 x d

Example image

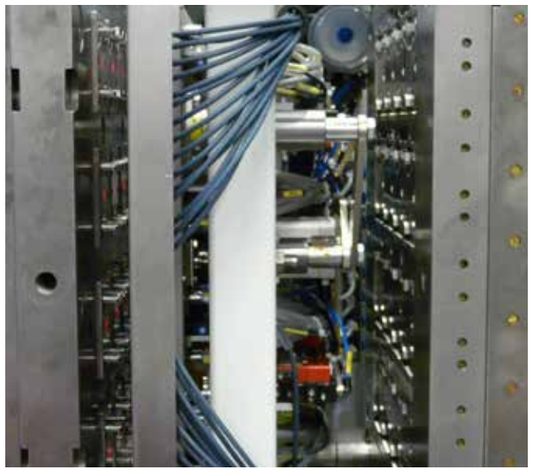
Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
CF9.02.02	2x0.25	4.5	5	18
CF9.02.03.INI	3x0.25	4.5	8	22
CF9.02.06	6x0.25	5.5	15	36
CF9.02.07	7x0.25	6.5	18	43
CF9.02.08	8x0.25	6.5	20	49
CF9.02.12	12x0.25	8.0	30	71
CF9.02.18	18x0.25	9.0	45	100
CF9.02.20	20x0.25	9.5	50	113
CF9.02.25	25x0.25	10.5	63	138
CF9.03.04.INI	4x0.34	5.0	14	31
CF9.03.05.INI	5x0.34	5.5	17	36
CF9.03.06	6x0.34	6.0	21	43
CF9.03.08	8x0.34	7.0	28	57
CF9.03.16.07.03.INI	16x0.34+3x0.75	11	77	152
CF9.05.02	2x0.5	5.0	10	28
CF9.05.03	3x0.5	5.5	15	34
CF9.05.04	4x0.5	6.0	20	41
CF9.05.05	5x0.5	6.5	25	50
CF9.05.07	7x0.5	7.5	35	69
CF9.05.12	12x0.5	10.0	60	123
CF9.05.18	18x0.5	11.5	90	179
CF9.05.25	25x0.5	13.5	124	240
CF9.05.36	36x0.5	16.5	178	345
CF9.07.04	4G0.75	6.5	30	56
CF9.07.05	5G0.75	7.0	38	69
CF9.07.07	7G0.75	8.0	53	94
CF9.07.12	12G0.75	11.0	90	176
CF9.07.20	20G0.75	13.5	149	270
CF9.07.25	25G0.75	15	186	330
CF9.10.03	3G1.0	6.0	30	54
CF9.10.04	4G1.0	6.5	40	68
CF9.10.05	5G1.0	7.5	50	84
CF9.10.12	12G1.0	12.0	120	212
CF9.10.18	18G1.0	14.0	179	303
CF9.10.25	25G1.0	16.5	248	417

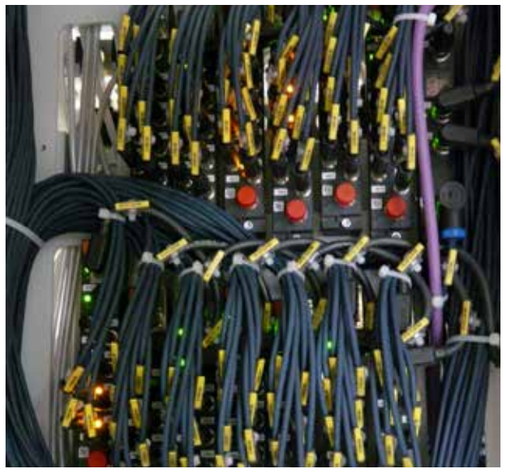
Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core **x =** without earth core

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
CF9.15.02	2x1.5	6.5	30	55
CF9.15.04	4G1.5	7.5	60	90
CF9.15.05	5G1.5	8.0	75	111
CF9.15.07 [17)]	7G1.5	9.5	104	159
CF9.15.12	12G1.5	13.0	178	280
CF9.15.18	18G1.5	16.0	267	412
CF9.15.25	25G1.5	19.0	371	585
CF9.15.36	36G1.5	22.5	534	816
CF9.25.04	4G2.5	9.0	100	144
CF9.25.05	5G2.5	9.5	124	176
CF9.25.07 [17)]	7G2.5	12.0	174	253
CF9.25.12	12G2.5	17.0	297	465
CF9.25.16	16G2.5	19.0	396	616
CF9.25.18 [7)]	18G2.5	22.5	445	795
CF9.25.25	25G2.5	23.0	612	926
CF9.40.04	4G4.0	10.5	159	212
CF9.60.04	4G6.0	12.0	238	308
CF9.60.05	5G6.0	13.0	297	378
CF9.100.04	4G10	16.5	396	550
CF9.160.04	4G16	20.5	633	843

[7)] Nominal voltage 600/1000V
[17)] When using the cables with "7G1.5mm²" and "7G2.5mm²" minimum bend radius must be 17.5xd with gliding travel distance ≥ 5m.

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core **x =** without earth core





chainflex® CF9 INI cables in a high-performance system for plastics processing with cycle times in seconds. e-chain® E6 series. (Source: Hekuma)

EPLAN download, configurators ▶ www.igus.eu/CF9

Control cable | TPE | chainflex® CF10

Example image

12.5 million Double strokes guaranteed

5 x d Bend radius, e-chain®

400m Travel distance, e-chain®

- For heaviest duty applications
- TPE outer jacket
- Shielded
- Oil and bio-oil-resistant
- PVC and halogen-free
- Low-temperature-flexible
- Hydrolysis and microbe-resistant

Now available with UL approval & 25% longer service life

Dynamic information

Bend radius	**e-chain® linear**	minimum 5 x d
	flexible	minimum 4 x d
	fixed	minimum 3 x d
Temperature	**e-chain® linear**	-35°C up to +100°C
	flexible	-50°C up to +100°C (following DIN EN 60811-504)
	fixed	-55°C up to +100°C (following DIN EN 50305)
v max.	**unsupported**	10m/s
	gliding	6m/s
a max.		100m/s²
Travel distance		Unsupported travels and up to 400m for gliding applications, Class 6

Cable structure

Conductor Stranded conductor in especially bending-resistant version consisting of bare copper wires (following DIN EN 60228).

Core insulation Mechanically high-quality TPE mixture.

Core structure **Number of cores < 12:** Cores wound in a layer with short pitch length. **Number of cores ≥ 12:** Cores wound in bundles which are then wound around a high tensile strength centre element, all with optimised short pitch lengths and directions. Especially low-torsion structure.

Core identification **Cores < 0.75mm²:** Colour code in accordance with DIN 47100. **Cores ≥ 0.75mm²:** Black cores with white numbers, one green-yellow core. **CF9.03.05.INI:** brown, blue, black, white, green-yellow

Inner jacket TPE mixture adapted to suit the requirements in e-chains®.

Overall shield Extremely bending-resistant braiding made of tinned copper wires. Coverage linear approx. 70%, optical approx. 90%

Outer jacket Low-adhesion, extremely abrasion-resistant and highly flexible TPE mixture, adapted to suit the requirements in e-chains®. Colour: Steel blue (similar to RAL 5011)

CFRIP® Strip cables faster: a tear strip is moulded into the inner jacket Video ▶ www.igus.eu/CFRIP

EPLAN download, configurators ▶ www.igus.eu/CF10

CF10
TPE
5 x d

Class 7.6.4.1

Basic requirements	low	1	2	3	4	5	6	**7**	highest
Travel distance	unsupported	1	2	3	4	5	**6**	≥ 400m	
Oil resistance	none	1	2	3	**4**	highest			
Torsion	none	**1**	2	3	4	±360°			

Electrical information

Nominal voltage 300/500V (following DIN VDE 0298-3)
Cores < 0.5mm²: 300V (following UL)
Cores ≥ 0.5mm²: 1000V (following UL)

Testing voltage 2,000V (following DIN EN 50395)

Properties and approvals

UV resistance High

Oil resistance Oil-resistant (following DIN EN 60811-404), bio-oil-resistant (following VDMA 24568 with Plantocut 8 S-MB tested by DEA), Class 4

Silicone-free Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)

Halogen-free Following DIN EN 60754

UL verified Certificate No. B129699: "igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year"

UL AWM See data sheet for details ▶ www.igus.eu/CF10 (from production date 01/2022)

EAC Certificate No. RU C-DE.ME77.B.00300/19

REACH In accordance with regulation (EC) No. 1907/2006 (REACH)

Lead-free Following 2011/65/EC (RoHS-II/RoHS-III)

Cleanroom According to ISO Class 1. The outer jacket material of this series complies with CF9.15.07 - tested by IPA according to standard DIN EN ISO 14644-1

CE Following 2014/35/EU

UKCA In accordance with the valid regulations of the United Kingdom (as at 08/2021)

Guaranteed service life (details see page 28-29)

Double strokes*	5 million	7.5 million	12.5 million
Temperature, from/to [°C]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]
-35/-25	6.8	7.5	8.5
-25/+90	5	6	7
+90/+100	6.8	7.5	8.5

* Higher number of double strokes? Service life calculation online ▶ www.igus.eu/chainflexlife

Typical application areas

- For heavy-duty applications, Class 7
- Unsupported travels and up to 400m and more for gliding applications, Class 6
- Almost unlimited resistance to oil, also with bio-oils, Class 4
- No torsion, Class 1
- Indoor and outdoor applications, UV-resistant
- Storage and retrieval units for high-bay warehouses, machining units/machine tools, quick handling, cleanroom, semiconductor insertion, ship to shore, outdoor cranes, low-temperature applications

Control cable | TPE | chainflex® CF10

Class 7.6.4.1

Basic requirements	low	1	2	3	4	5	6	**7**	highest
Travel distance	unsupported	1	2	3	4	5	**6**		≥ 400m
Oil resistance	none	1	2	3	**4**				highest
Torsion	none	**1**	2	3	4				±360°

Strip cables 50% faster with CFRIP® tear strip

Example image

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
CF10.01.12	(12x0.14)C	7.5	37	78
CF10.01.18	(18x0.14)C	9.5	63	119
CF10.02.04	(4x0.25)C	6.5	24	49
CF10.02.08	(8x0.25)C	8.0	40	79
CF10.02.12	(12x0.25)C	9.5	65	122
CF10.02.25	(25x0.25)C	12.0	110	211
CF10.03.05.INI	(5x0.34)C	7.0	33	63
CF10.05.04	(4x0.5)C	7.0	37	70
CF10.05.05	(5x0.5)C	7.5	44	81
CF10.05.07	(7x0.5)C	8.5	58	104
CF10.05.12	(12x0.5)C	12.0	107	198
CF10.05.18	(18x0.5)C	13.5	144	261
CF10.05.25	(25x0.5)C	15.0	186	332
CF10.07.04	(4G0.75)C	7.5	49	86
CF10.07.05	(5G0.75)C	8.0	58	102
CF10.07.07	(7G0.75)C	9.5	90	147
CF10.07.12	(12G0.75)C	12.5	139	244
CF10.07.20	(20G0.75)C	15.0	210	350
CF10.07.25	(25G0.75)C	17.0	255	443
CF10.10.02	(2x1.0)C	7.5	38	72
CF10.10.03	(3G1.0)C	7.5	48	84
CF10.10.04	(4G1.0)C	8.0	60	100
CF10.10.05	(5G1.0)C	8.5	72	118
CF10.10.07	(7G1.0)C	10.0	110	172
CF10.10.12	(12G1.0)C	13.5	175	294
CF10.10.18	(18G1.0)C	16.0	244	404
CF10.10.25	(25G1.0)C	19.0	323	550
CF10.15.04	(4G1.5)C	9.0	94	141
CF10.15.05	(5G1.5)C	9.5	111	163
CF10.15.07 [17)]	(7G1.5)C	11.5	148	224
CF10.15.12	(12G1.5)C	15.0	240	373
CF10.15.18	(18G1.5)C	18.5	365	568
CF10.25.04	(4G2.5)C	11.0	140	209
CF10.25.07 [17)]	(7G2.5)C	13.5	227	335
CF10.25.12	(12G2.5)C	19.5	402	636
CF10.40.04	(4G4.0)C	12.5	205	287
CF10.40.05 [11)]	(5G4.0)C	13.5	254	351

[11)] Phase-out model
[17)] When using the cables with "7G1.5mm²" and "7G2.5mm²" minimum bend radius must be 17.5xd with gliding travel distance ≥ 5m.
Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core **x =** without earth core

EPLAN download, configurators ▶ www.igus.eu/CF10

Order example: CF10.01.12 - to your desired length (0.5m steps)
CF10 chainflex® series .01 Code nominal cross section .12 Number of cores

Order online ▶ www.igus.eu/CF10

Delivery time 24hrs or today.
Delivery time means time until goods are shipped.

chainflex CF10 control cable in storage and retrieval units e-chain®: E2 system

Cables available in the chainflex® CASE

Simple savings on delivery, storage space and re-ordering with the chainflex® CASE - ship'n store by igus®.

More on this on page 24/25 and online: www.igus.eu/cf-case

Guarantee igus chainflex 36 up to 36 months guarantee

igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year

Control cable | TPE | chainflex® CF9.UL

Example image

10 million
Double strokes guaranteed

5 x d
Bend radius, e-chain®

400m
Travel distance, e-chain®

- For extremely heavy duty applications
- TPE outer jacket
- Oil and bio-oil-resistant
- Flame-retardant
- PVC-free
- Low-temperature-flexible
- Hydrolysis and microbe-resistant

Dynamic information

Bend radius	**e-chain® linear**	minimum 5 x d
	flexible	minimum 4 x d
	fixed	minimum 3 x d
Temperature	**e-chain® linear**	-35°C up to +100°C
	flexible	-45°C up to +100°C (following DIN EN 60811-504)
	fixed	-50°C up to +100°C (following DIN EN 50305)
v max.	**unsupported**	10m/s
	gliding	6m/s
a max.		100m/s²
Travel distance		Unsupported travels and up to 400m for gliding applications, Class 6
Torsion		Torsion ±90°, with 1m cable length, Class 2

Cable structure

Conductor
Stranded conductor in especially bending-resistant version consisting of bare copper wires (following DIN EN 60228).

Core insulation
Mechanically high-quality TPE mixture.

Core structure
Number of cores < 12: Cores wound in a layer with short pitch length.
Number of cores ≥ 12: Cores wound in bundles which are then wound around a high tensile strength centre element, all with optimised short pitch lengths and directions. Especially low-torsion structure.

Core identification
Cores < 0.75mm²: Colour code in accordance with DIN 47100.
Cores ≥ 0.75mm²: Black cores with white numbers, one green-yellow core.
CF9.UL.02.03.INI: brown, blue, black
CF9.UL.03.04.INI: brown, blue, black, white
CF9.UL.03.05.INI: braun, blau, schwarz, weiß, grüngelb

Outer jacket
Low-adhesion, extremely abrasion-resistant and highly flexible TPE mixture, adapted to suit the requirements in e-chains®.
Colour: Slate grey (similar to RAL 7015)

CFRIP®
Strip cables faster: a tear strip is moulded into the outer jacket
Video ▶ www.igus.eu/CFRIP

EPLAN download, configurators ▶ www.igus.eu/CF9UL

EU2023

Class 6.6.4.2

Basic requirements	low	1	2	3	4	5	**6**	7 highest
Travel distance	unsupported	1	2	3	4	5	**6**	≥ 400m
Oil resistance	none	1	2	3	**4**	highest		
Torsion	none	1	**2**	3	4	±360°		

Electrical information

Nominal voltage
300/500V (following DIN VDE 0298-3)
Cores < 0.5mm²: 300V (following UL)
Cores ≥ 0.5mm²: 1000V (following UL)

Testing voltage
2,000V (following DIN EN 50395)

Properties and approvals

UV resistance	High
Oil resistance	Oil-resistant (following DIN EN 60811-404), bio-oil-resistant (following VDMA 24568 with Plantocut 8 S-MB tested by DEA), Class 4
Flame-retardant	According to IEC 60332-1-2, Cable Flame, VW-1, FT1, FT2 / Horizontal Flame
Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
UL verified	Certificate No. B129699: "igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year"
UL/CSA AWM	See data sheet for details ▶ www.igus.eu/CF9UL
NFPA	Following NFPA 79-2018, chapter 12.9
DNV	Type Approval Certificate TAE00003X2
EAC	Certificate No. RU C-DE.ME77.B.00300/19
REACH	In accordance with regulation (EC) No. 1907/2006 (REACH)
Lead-free	Following 2011/65/EC (RoHS-II/RoHS-III)
Cleanroom	According to ISO Class 1. The outer jacket material of this series complies with CF34.UL.25.04.D - tested by IPA according to standard DIN EN ISO 14644-1
CE	Following 2014/35/EU
UKCA	In accordance with the valid regulations of the United Kingdom (as at 08/2021)

Guaranteed service life (details see page 28-29)

Double strokes*	5 million	7.5 million	10 million
Temperature, from/to [°C]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]
-35/-25	6.8	7.5	8.5
-25/+90	5	6	7
+90/+100	6.8	7.5	8.5

* Higher number of double strokes? Service life calculation online ▶ www.igus.eu/chainflexlife

Typical application areas

- For heavy-duty applications, Class 6
- Unsupported travels and up to 400m and more for gliding applications, Class 6
- Almost unlimited resistance to oil, also with bio-oils, Class 4
- Torsion ±90°, with 1m cable length, Class 2
- Indoor and outdoor applications, UV-resistant
- Storage and retrieval units for high-bay warehouses, machining units/machine tools, quick handling, cleanroom, semiconductor insertion, ship to shore, outdoor cranes, low-temperature applications

CF9.UL
TPE
5 x d

Control cable | TPE | chainflex® CF9.UL

Class 6.6.4.2

Basic requirements	low	1	2	3	4	5	**6**	7 highest
Travel distance	unsupported	1	2	3	4	5	**6**	≥ 400m
Oil resistance	none	1	2	3	**4**	highest		
Torsion	none	1	**2**	3	4	±360°		

Strip cables 50% faster with CFRIP® tear strip

Example image

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
CF9.UL.02.02	2x0.25	5.0	5	24
CF9.UL.02.03.INI	3x0.25	5.0	8	28
CF9.UL.02.04	4x0.25	5.5	10	32
CF9.UL.02.06	6x0.25	6.0	15	42
CF9.UL.02.08	8x0.25	7.0	20	57
CF9.UL.02.12	12x0.25	7.5	30	81
CF9.UL.03.04.INI	4x0.34	5.5	14	38
CF9.UL.03.05.INI	5x0.34	6.0	17	46
CF9.UL.03.06	6x0.34	6.5	21	51
CF9.UL.03.08	8x0.34	7.5	28	67
CF9.UL.05.02	2x0.5	5.5	10	35
CF9.UL.05.03	3x0.5	6.0	15	42
CF9.UL.05.04	4x0.5	6.0	20	50
CF9.UL.05.05	5x0.5	6.5	25	56
CF9.UL.05.07	7x0.5	7.5	35	79
CF9.UL.05.12	12x0.5	9.5	60	137
CF9.UL.05.18	18x0.5	12.0	90	201
CF9.UL.07.05	5G0.75	7.0	38	77
CF9.UL.07.07	7G0.75	8.5	53	105
CF9.UL.07.12	12G0.75	11.0	90	191
CF9.UL.07.25	25G0.75	15.0	186	366
CF9.UL.10.03	3G1.0	6.5	30	62
CF9.UL.10.04	4G1.0	7.0	40	78
CF9.UL.10.12	12G1.0	11.5	119	228
CF9.UL.10.18 [11]	18G1.0	14.5	178	332
CF9.UL.10.25	25G1.0	16.0	248	447
CF9.UL.15.04	4G1.5	8.0	60	102
CF9.UL.15.05	5G1.5	8.5	75	124
CF9.UL.15.07 [17]	7G1.5	10.0	104	171
CF9.UL.15.12	12G1.5	13.5	178	309
CF9.UL.15.18	18G1.5	16.0	267	449
CF9.UL.15.25	25G1.5	19.0	371	650
CF9.UL.25.04	4G2.5	9.0	100	159
CF9.UL.25.05	5G2.5	10.0	124	194
CF9.UL.25.07 [17]	7G2.5	12.0	174	270
CF9.UL.25.12	12G2.5	16.0	297	502
CF9.UL.25.18	18G2.5	20.0	445	737
CF9.UL.25.25	25G2.5	23.5	612	1,011
CF9.UL.40.04	4G4.0	10.5	159	231

[11] Phase-out model
[17] When using the cables with "7G1.5mm²" and "7G2.5mm²" minimum bend radius must be 17.5xd with gliding travel distance ≥ 5m.

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core **x =** without earth core

igus® chainflex® cables in a drilling application.

EPLAN download, configurators ▶ www.igus.eu/CF9UL

Control cable | TPE | chainflex® CF10.UL

10 million
Double strokes guaranteed

5 x d
Bend radius, e-chain®

400m
Travel distance, e-chain®

- For extremely heavy duty applications
- TPE outer jacket
- Shielded
- Oil and bio-oil-resistant
- Flame-retardant
- PVC-free
- Low-temperature-flexible
- Hydrolysis and microbe-resistant

Dynamic information

Bend radius	**e-chain® linear**	minimum 5 x d
	flexible	minimum 4 x d
	fixed	minimum 3 x d
Temperature	**e-chain® linear**	-35°C up to +100°C
	flexible	-45°C up to +100°C (following DIN EN 60811-504)
	fixed	-50°C up to +100°C (following DIN EN 50305)
v max.	**unsupported**	10m/s
	gliding	6m/s
a max.		100m/s²
Travel distance		Unsupported travels and up to 400m for gliding applications, Class 6

Cable structure

Conductor
Stranded conductor in especially bending-resistant version consisting of bare copper wires (following DIN EN 60228).

Core insulation
Mechanically high-quality TPE mixture.

Core structure
Number of cores < 12: Cores wound in a layer with short pitch length.
Number of cores ≥ 12: Cores wound in bundles which are then wound around a high tensile strength centre element, all with optimised short pitch lengths and directions. Especially low-torsion structure.

Core identification
Cores < 0.75mm²: Colour code in accordance with DIN 47100.
Cores ≥ 0.75mm²: Black cores with white numbers, one green-yellow core.

Inner jacket
TPE mixture adapted to suit the requirements in e-chains®.

Overall shield
Extremely bending-resistant braiding made of tinned copper wires.
Coverage linear approx. 70%, optical approx. 90%

Outer jacket
Low-adhesion, extremely abrasion-resistant and highly flexible TPE mixture, adapted to suit the requirements in e-chains®.
Colour: Slate grey (similar to RAL 7015)

CFRIP®
Strip cables faster: a tear strip is moulded into the inner jacket
Video ▶ www.igus.eu/CFRIP

Example image

EPLAN download, configurators ▶ www.igus.eu/CF10UL

Class 6.6.4.1

Basic requirements	low	1	2	3	4	5	**6**	7 highest
Travel distance	unsupported	1	2	3	4	5	**6**	≥ 400m
Oil resistance	none	1	2	3	**4**	highest		
Torsion	none	**1**	2	3	4	±360°		

Electrical information

Nominal voltage
300/500V (following DIN VDE 0298-3)
Cores < 0.5mm²: 300V (following UL)
Cores ≥ 0.5mm²: 1000V (following UL)

Testing voltage
2,000V (following DIN EN 50395)

Properties and approvals

UV resistance	High
Oil resistance	Oil-resistant (following DIN EN 60811-404), bio-oil-resistant (following VDMA 24568 with Plantocut 8 S-MB tested by DEA), Class 4
Flame-retardant	According to IEC 60332-1-2, Cable Flame, VW-1, FT1, FT2 / Horizontal Flame
Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
UL verified	Certificate No. B129699: "igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year"
UL/CSA AWM	See data sheet for details ▶ www.igus.eu/CF10UL
NFPA	Following NFPA 79-2018, chapter 12.9
DNV	Type Approval Certificate TAE00003X2
EAC	Certificate No. RU C-DE.ME77.B.00300/19
REACH	In accordance with regulation (EC) No. 1907/2006 (REACH)
Lead-free	Following 2011/65/EC (RoHS-II/RoHS-III)
Cleanroom	According to ISO Class 1. The outer jacket material of this series complies with CF34.UL.25.04.D - tested by IPA according to standard DIN EN ISO 14644-1
CE	Following 2014/35/EU
UKCA	In accordance with the valid regulations of the United Kingdom (as at 08/2021)

Guaranteed service life (details see page 28-29)

Double strokes*	5 million	7.5 million	10 million
Temperature, from/to [°C]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]
-35/-25	6.8	7.5	8.5
-25/+90	5	6	7
+90/+100	6.8	7.5	8.5

* Higher number of double strokes? Service life calculation online ▶ www.igus.eu/chainflexlife

Typical application areas

- For heavy-duty applications, Class 6
- Unsupported travels and up to 400m and more for gliding applications, Class 6
- Almost unlimited resistance to oil, also with bio-oils, Class 4
- No torsion, Class 1
- Indoor and outdoor applications, UV-resistant
- Storage and retrieval units for high-bay warehouses, machining units/machine tools, quick handling, cleanroom, semiconductor insertion, ship to shore, outdoor cranes, low-temperature applications

CF10.UL
TPE
5 x d

PVC | iguPUR | PUR | **TPE**

Control cable | TPE | chainflex® CF10.UL

Strip cables 50% faster with CFRIP® tear strip

Class 6.6.4.1

Basic requirements	low	1	2	3	4	5	**6**	7	highest
Travel distance	unsupported	1	2	3	4	5	**6**	≥ 400m	
Oil resistance	none	1	2	3	**4**	highest			
Torsion	none	**1**	2	3	4	±360°			

Example image

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
CF10.UL.02.04	(4x0.25)C	6.5	24	60
CF10.UL.02.08	(8x0.25)C	8.5	40	94
CF10.UL.02.12	(12x0.25)C	9.5	64	137
CF10.UL.02.25	(25x0.25)C	12.5	110	241
CF10.UL.05.04	(4x0.5)C	7.5	37	83
CF10.UL.05.05	(5x0.5)C	8.0	44	98
CF10.UL.05.12	(12x0.5)C	11.5	103	211
CF10.UL.05.25	(25x0.5)C	15.5	186	383
CF10.UL.07.04	(4G0.75)C	8.0	49	101
CF10.UL.07.05 [11)]	(5G0.75)C	8.5	59	119
CF10.UL.07.07	(7G0.75)C	10.0	89	171
CF10.UL.07.12	(12G0.75)C	12.5	135	268
CF10.UL.07.25 [11)]	(25G0.75)C	17.0	256	489
CF10.UL.10.02	(2x1.0)C	7.5	38	88
CF10.UL.10.03 [11)]	(3G1.0)C	8.0	48	99
CF10.UL.10.04	(4G1.0)C	8.5	61	117
CF10.UL.10.05 [11)]	(5G1.0)C	9.0	72	137
CF10.UL.10.07	(7G1.0)C	11.0	110	204
CF10.UL.10.25 [11)]	(25G1.0)C	18.5	348	608
CF10.UL.15.04	(4G1.5)C	9.0	83	144
CF10.UL.15.05 [11)]	(5G1.5)C	10.0	111	184
CF10.UL.15.07 [17)]	(7G1.5)C	11.5	148	250
CF10.UL.15.12	(12G1.5)C	15.0	240	420
CF10.UL.15.18	(18G1.5)C	18.5	365	613
CF10.UL.25.04	(4G2.5)C	11.0	140	232
CF10.UL.25.07 [17)]	(7G2.5)C	14.0	226	369
CF10.UL.25.12	(12G2.5)C	18.5	395	666
CF10.UL.40.04	(4G4.0)C	12.5	205	315

[11)] Phase-out model
[17)] When using the cables with "7G1.5mm²" and "7G2.5mm²" minimum bend radius must be 17.5xd with gliding travel distance ≥ 5m.

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core **x** = without earth core

Cables available in the chainflex® CASE

Simple savings on delivery, storage space and re-ordering with the chainflex® CASE - ship'n store by igus®.

More on this on page 24/25 and online: www.igus.eu/cf-case

The special cable structure of chainflex® CF10.UL guarantees quality – offered by igus® fully harnessed.

EPLAN download, configurators ▶ www.igus.eu/CF10UL

CF10.UL
TPE
5 x d

Guarantee igus chainflex 36 up to 36 months guarantee

igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year

Control cable | TPE | chainflex® CF98

Example image

40 million
Double strokes guaranteed

4 x d
Bend radius, e-chain®

100m
Travel distance, e-chain®

- For heaviest duty applications and very small radii down to 4 x d
- TPE outer jacket
- Oil and bio-oil-resistant
- PVC and halogen-free
- Low-temperature-flexible
- Hydrolysis and microbe-resistant

New generation CF98.PLUS ▶ Page 134

Dynamic information

Bend radius	**e-chain® linear**	minimum 4 x d
	flexible	minimum 4 x d
	fixed	minimum 3 x d
Temperature	**e-chain® linear**	-35°C up to +90°C
	flexible	-50°C up to +90°C (following DIN EN 60811-504)
	fixed	-55°C up to +90°C (following DIN EN 50305)
v max.	**unsupported**	10m/s
	gliding	6m/s
a max.	100m/s²	
Travel distance	Short, very fast applications with small radii and restricted installation space, Class 5	
Torsion	Torsion ±90°, with 1m cable length, Class 2	

Cable structure

Conductor
Conductor consisting of a highly flexible special alloy.

Core insulation
Mechanically high-quality TPE mixture.

Core structure
Cores wound in a layer with especially short pitch length.

Core identification
Colour code in accordance with DIN 47100.
CF98.02.03.INI: brown, blue, black
CF98.03.04.INI: brown, blue, black, white

Outer jacket
Low-adhesion, extremely abrasion-resistant and highly flexible TPE mixture, adapted to suit the requirements in e-chains®.
Colour: Steel blue (similar to RAL 5011)

Electrical information

Nominal voltage
300/300V

Testing voltage
1,500V

Properties and approvals

UV resistance
High

Oil resistance
Oil-resistant (following DIN EN 60811-404), bio-oil-resistant (following VDMA 24568 with Plantocut 8 S-MB tested by DEA), Class 4

Silicone-free
Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)

Class 7.5.4.2

Basic requirements	low 1 2 3 4 5 6 **7** highest
Travel distance	unsupported 1 2 3 4 **5** 6 ≥ 400m
Oil resistance	none 1 2 3 **4** highest
Torsion	none 1 **2** 3 4 ±360°

Halogen-free — Following DIN EN 60754

UL verified — Certificate No. B129699: "igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year"

EAC — Certificate No. RU C-DE.ME77.B.00300/19

REACH — In accordance with regulation (EC) No. 1907/2006 (REACH)

Lead-free — Following 2011/65/EC (RoHS-II/RoHS-III)

Cleanroom — According to ISO Class 1. The outer jacket material of this series complies with CF9.15.07 - tested by IPA according to standard DIN EN ISO 14644-1

CE — Following 2014/35/EU

UKCA — In accordance with the valid regulations of the United Kingdom (as at 08/2021)

Guaranteed service life (details see page 28-29)

Double strokes*	20 million	30 million	40 million
Temperature, from/to [°C]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]
-35/-25	5	6	7
-25/+80	4	5	6
+80/+90	5	6	7

* Higher number of double strokes? Service life calculation online ▶ www.igus.eu/chainflexlife

Typical application areas

- For heaviest duty applications and very small radii down to 4 x d, Class 7
- Especially for short, very fast applications with small radii and restricted installation space, Class 5
- Almost unlimited resistance to oil, also with bio-oils, Class 4
- Torsion ±90°, with 1m cable length, Class 2
- Indoor and outdoor applications, UV-resistant
- Pick and place machines, automatic doors, cleanroom, very quick handling

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
CF98.01.02 [11]	2x0.14	4.5	5	18
CF98.01.03 [11]	3x0.14	4.5	6	20
CF98.01.04 [11]	4x0.14	5.0	8	25
CF98.01.08 [11]	8x0.14	6.5	15	43
CF98.02.03.INI [11]	3x0.25	5.0	11	29
CF98.02.04 [11]	4x0.25	5.5	15	36
CF98.02.08 [11]	8x0.25	7.5	30	67
CF98.03.04.INI [11]	4x0.34	6.0	15	39
CF98.05.04 [11]	4x0.5	6.0	33	53

[11] Phase-out model (new generation CF98.PLUS ▶ Page 134)

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core **x =** without earth core

Cables available in the chainflex® CASE

Simple savings on delivery, storage space and re-ordering with the chainflex® CASE - ship'n store by igus®.

More on this on page 24/25 and online: www.igus.eu/cf-case

PVC | iguPUR | PUR | TPE

Control cable | TPE | chainflex® CF99

40 million Double strokes guaranteed

4 x d Bend radius, e-chain®

100m Travel distance, e-chain®

- For heaviest duty applications and especially small radii down to 4 x d
- TPE outer jacket
- Shielded
- Oil and bio-oil-resistant
- PVC and halogen-free
- Low-temperature-flexible
- Hydrolysis and microbe-resistant

New generation CF99.PLUS ▶ Page 138

Example image

Dynamic information

Bend radius	e-chain® linear	minimum 4 x d
	flexible	minimum 4 x d
	fixed	minimum 3 x d
Temperature	e-chain® linear	-35°C up to +90°C
	flexible	-50°C up to +90°C (following DIN EN 60811-504)
	fixed	-55°C up to +90°C (following DIN EN 50305)
v max.	unsupported	10m/s
	gliding	6m/s
a max.		100m/s²
Travel distance		Short, very fast applications with small radii and restricted installation space, Class 5

Cable structure

Conductor	Conductor consisting of a highly flexible special alloy.
Core insulation	Mechanically high-quality TPE mixture.
Core structure	Cores wound in a layer with especially short pitch length.
Core identification	Colour code in accordance with DIN 47100.
Inner jacket	TPE mixture adapted to suit the requirements in e-chains®.
Overall shield	Extremely bending resistant braiding made of alloy wires. Coverage linear approx. 70%, optical approx. 90%
Outer jacket	Low-adhesion, extremely abrasion-resistant and highly flexible TPE mixture, adapted to suit the requirements in e-chains®. Colour: Steel blue (similar to RAL 5011)

Electrical information

Nominal voltage	300/300V
Testing voltage	1,500V

Properties and approvals

UV resistance	High
Oil resistance	Oil-resistant (following DIN EN 60811-404), bio-oil-resistant (following VDMA 24568 with Plantocut 8 S-MB tested by DEA), Class 4

CF99
TPE
4 x d

Class 7.5.4.1

Basic requirements	low 1 2 3 4 5 6 **7** highest
Travel distance	unsupported 1 2 3 4 **5** 6 ≥ 400m
Oil resistance	none 1 2 3 **4** highest
Torsion	none **1** 2 3 4 ±360°

Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
Halogen-free	Following DIN EN 60754
UL verified	Certificate No. B129699: "igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year"
EAC	Certificate No. RU C-DE.ME77.B.00300/19
REACH	In accordance with regulation (EC) No. 1907/2006 (REACH)
Lead-free	Following 2011/65/EC (RoHS-II/RoHS-III)
Cleanroom	According to ISO Class 1. The outer jacket material of this series complies with CF9.15.07 - tested by IPA according to standard DIN EN ISO 14644-1
CE	Following 2014/35/EU
UKCA	In accordance with the valid regulations of the United Kingdom (as at 08/2021)

Guaranteed service life (details see page 28-29)

Double strokes*	20 million	30 million	40 million
Temperature, from/to [°C]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]
-35/-25	5	6	7
-25/+80	4	5	6
+80/+90	5	6	7

* Higher number of double strokes? Service life calculation online ▶ www.igus.eu/chainflexlife

Typical application areas

- For heaviest duty applications and very small radii down to 4 x d, Class 7
- Especially for short, very fast applications with small radii and restricted installation space, Class 5
- Almost unlimited resistance to oil, also with bio-oils, Class 4
- No torsion, Class 1
- Indoor and outdoor applications, UV-resistant
- Pick and place machines, automatic doors, cleanroom, very quick handling

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
CF99.01.02 [11)]	(2x0.14)C	6.0	12	37
CF99.01.04 [11)]	(4x0.14)C	6.5	17	47
CF99.01.08 [11)]	(8x0.14)C	8.0	29	76
CF99.02.04 [11)]	(4x0.25)C	7.0	24	60
CF99.03.08 [11)]	(8x0.34)C	9.5	45	108

[11)] Phase-out model (new generation CF99.PLUS ▶ Page 138)

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core **x =** without earth core

Cables available in the chainflex® CASE

Simple savings on delivery, storage space and re-ordering with the chainflex® CASE - ship'n store by igus®.

More on this page 24/25 and online: www.igus.eu/cf-case

EU2023

PVC | iguPUR | PUR | **TPE**

New

Control cable | TPE | chainflex® CF98.PLUS

Example image

100,000,000 Double strokes guaranteed

3 x d Bend radius, e-chain®

100m Travel distance, e-chain®

- For heaviest duty applications and very small radii down to 3 x d
- TPE outer jacket
- Oil and bio-oil-resistant
- PVC and halogen-free
- Low-temperature-flexible
- Hydrolysis and microbe-resistant

100 million double strokes in e-chains® guaranteed!

Dynamic information

Bend radius	**e-chain® linear**	minimum 3 x d
	flexible	minimum 3 x d
	fixed	minimum 3 x d
Temperature	**e-chain® linear**	-35°C up to +90°C
	flexible	-50°C up to +90°C (following DIN EN 60811-504)
	fixed	-55°C up to +90°C (following DIN EN 50305)
v max.	**unsupported**	10m/s
	gliding	6m/s
a max.		100m/s²
Travel distance		Short, very fast applications with small radii and restricted installation space, Class 5
Torsion		Torsion ±90°, with 1m cable length, Class 2

Cable structure

Conductor	Conductor consisting of a highly flexible special alloy.
Core insulation	Mechanically high-quality TPE mixture.
Core structure	Cores wound in a layer with especially short pitch length.
Core identification	Colour code in accordance with DIN 47100. **CF98.PLUS.02.03.INI:** brown, blue, black **CF98.PLUS.03.04.INI:** brown, blue, black, white
Outer jacket	Low-adhesion, extremely abrasion-resistant and highly flexible TPE mixture, adapted to suit the requirements in e-chains®. Colour: Steel blue (similar to RAL 5011)

Electrical information

Nominal voltage	300/300V
Testing voltage	1,500V

EPLAN download, configurators ▶ www.igus.eu/CF98PLUS

36-month guarantee ... more than 1,350 cable types from stock ... no cutting charges

EU2023

CF98.PLUS
TPE
3 x d

Class 7.5.4.2

Basic requirements	low	1	2	3	4	5	6	**7** highest
Travel distance	unsupported	1	2	3	4	**5**	6	≥ 400m
Oil resistance	none	1	2	3	**4** highest			
Torsion	none	1	**2**	3	4	±360°		

Properties and approvals

UV resistance	High
Oil resistance	Oil-resistant (following DIN EN 60811-404), bio-oil-resistant (following VDMA 24568 with Plantocut 8 S-MB tested by DEA), Class 4
Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
Halogen-free	Following DIN EN 60754
UL verified	Certificate No. B129699: "igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year"
EAC	Certificate No. RU C-DE.ME77.B.00300/19
REACH	In accordance with regulation (EC) No. 1907/2006 (REACH)
Lead-free	Following 2011/65/EC (RoHS-II/RoHS-III)
Cleanroom	According to ISO Class 1. The outer jacket material of this series complies with CF9.15.07 - tested by IPA according to standard DIN EN ISO 14644-1
CE	Following 2014/35/EU
UKCA	In accordance with the valid regulations of the United Kingdom (as at 08/2021)

Guaranteed service life (details see page 28-29)

Double strokes*	5 million	40 million	100 million
Temperature, from/to [°C]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]
-35/-25	4	6	7
-25/+80	3	5	6
+80/+90	4	6	7

* Higher number of double strokes? Service life calculation online ▶ www.igus.eu/chainflexlife

Typical application areas

- For heaviest duty applications and very small radii down to 3 x d, Class 7
- Especially for short, very fast applications with small radii and restricted installation space, Class 5
- Almost unlimited resistance to oil, also with bio-oils, Class 4
- Torsion ±90°, with 1m cable length, Class 2
- Indoor and outdoor applications, UV-resistant
- Pick and place machines, automatic doors, cleanroom, very quick handling

Guarantee igus chainflex 36 up to 36 months guarantee

igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year

UL-verified chainflex® guarantee ... www.igus.eu/ul-verified

PVC | iguPUR | PUR | **TPE**

Control cable | TPE | chainflex® CF98.PLUS

New

Class 7.5.4.2

Basic requirements	low	1	2	3	4	5	6	**7** highest
Travel distance	unsupported	1	2	3	4	**5**	6	≥ 400m
Oil resistance	none	1	2	3	**4**	highest		
Torsion	none	1	**2**	3	4	±360°		

CF98.PLUS
TPE
3 x d

Example image

	Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
New	**CF98.PLUS.01.02**	2x0.14	4.5	4	18
New	**CF98.PLUS.01.03**	3x0.14	4.5	6	20
New	**CF98.PLUS.01.04**	4x0.14	5.0	7	25
New	**CF98.PLUS.01.08**	8x0.14	6.5	15	45
New	**CF98.PLUS.02.03.INI**	3x0.25	5.0	10	29
New	**CF98.PLUS.02.04**	4x0.25	5.5	14	36
New	**CF98.PLUS.02.08**	8x0.25	7.5	29	68
New	**CF98.PLUS.03.04.INI**	4x0.34	6.0	15	38
New	**CF98.PLUS.05.04**	4x0.5	6.0	32	53

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core **x =** without earth core

Cables available in the chainflex® CASE

Simple savings on delivery, storage space and re-ordering with the chainflex® CASE - ship'n store by igus®.

More on this on page 24/25 and online: www.igus.eu/cf-case

Order example: CF98.PLUS.01.02 – to your desired length (0.5m steps)
CF98.PLUS **chainflex® series** .01 **Code nominal cross section** .02 **Number of cores**

Order online ▶ www.igus.eu/CF98PLUS

Delivery time 24hrs or today.
Delivery time means time until goods are shipped.

Smaller and smaller installation spaces, shorter and shorter cycle times, 99% availability. These are the requirements that innovative automation specialists must meet.
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Systematic research on process technology and insulation and conductor materials supported by a wide variety of test series in the igus® laboratory enabled igus® to develop this new generation of control cables.
The result is cable series that can be used reliably with a minimum **bend radius of just 3 x d** (3 x cable diameter).

The cross-sectional areas range from 0.14mm² to 0.5mm² in both the shielded and unshielded versions.
This makes igus® the first and only manufacturer to offer catalogue goods for use in an e-chain® with a **guaranteed service life of 100 million double strokes!**
This is with acceleration values of up to 100m/s².

EPLAN download, configurators ▶ www.igus.eu/CF98PLUS

PVC | iguPUR | PUR | **TPE**

Control cable | TPE | chainflex® CF99.PLUS

New

Example image

100,000,000
Double strokes guaranteed

3 x d
Bend radius, e-chain®

100m
Travel distance, e-chain®

- For heaviest duty applications and very small radii down to 3 x d
- TPE outer jacket
- Shielded
- Oil and bio-oil-resistant
- PVC and halogen-free
- Low-temperature-flexible
- Hydrolysis and microbe-resistant

100 million double strokes in e-chains® guaranteed!

Dynamic information

Bend radius	**e-chain® linear**	minimum 3 x d
	flexible	minimum 3 x d
	fixed	minimum 2 x d
Temperature	**e-chain® linear**	-35°C up to +90°C
	flexible	-50°C up to +90°C (following DIN EN 60811-504)
	fixed	-55°C up to +90°C (following DIN EN 50305)
v max.	**unsupported**	10m/s
	gliding	6m/s
a max.		100m/s²
Travel distance		Short, very fast applications with small radii and restricted installation space, Class 5

Cable structure

Conductor	Conductor consisting of a highly flexible special alloy.
Core insulation	Mechanically high-quality TPE mixture.
Core structure	Cores wound in a layer with especially short pitch length.
Core identification	Colour code in accordance with DIN 47100.
Inner jacket	TPE mixture adapted to suit the requirements in e-chains®.
Overall shield	Extremely bending resistant braiding made of alloy wires. Coverage linear approx. 70%, optical approx. 90%
Outer jacket	Low-adhesion, extremely abrasion-resistant and highly flexible TPE mixture, adapted to suit the requirements in e-chains®. Colour: Steel blue (similar to RAL 5011)

Electrical information

Nominal voltage	300/300V
Testing voltage	1,500V

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EU2023

Class 7.5.4.1

Basic requirements	low	1	2	3	4	5	6	**7** highest
Travel distance	unsupported	1	2	3	4	**5**	6	≥ 400m
Oil resistance	none	1	2	3	**4**	highest		
Torsion	none	**1**	2	3	4	±360°		

Properties and approvals

UV resistance	High
Oil resistance	Oil-resistant (following DIN EN 60811-404), bio-oil-resistant (following VDMA 24568 with Plantocut 8 S-MB tested by DEA), Class 4
Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
Halogen-free	Following DIN EN 60754
UL verified	Certificate No. B129699: "igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year"
EAC	Certificate No. RU C-DE.ME77.B.00300/19
REACH	In accordance with regulation (EC) No. 1907/2006 (REACH)
Lead-free	Following 2011/65/EC (RoHS-II/RoHS-III)
Cleanroom	According to ISO Class 1. The outer jacket material of this series complies with CF9.15.07 - tested by IPA according to standard DIN EN ISO 14644-1
CE	Following 2014/35/EU
UKCA	In accordance with the valid regulations of the United Kingdom (as at 08/2021)

Guaranteed service life (details see page 28-29)

Double strokes*	5 million	40 million	100 million
Temperature, from/to [°C]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]
-35/-25	4	6	7
-25/+80	3	5	6
+80/+90	4	6	7

* Higher number of double strokes? Service life calculation online ▶ www.igus.eu/chainflexlife

Typical application areas

- For heaviest duty applications and very small radii down to 3 x d, Class 7
- Especially for short, very fast applications with small radii and restricted installation space, Class 5
- Almost unlimited resistance to oil, also with bio-oils, Class 4
- No torsion, Class 1
- Indoor and outdoor applications, UV-resistant
- Pick and place machines, automatic doors, cleanroom, very quick handling

CF99.PLUS
TPE
3 x d

PVC | iguPUR | PUR | **TPE**

Control cable | TPE | chainflex® CF99.PLUS

New

Class 7.5.4.1

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CF99.PLUS
TPE
3 x d

Example image

	Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
New	**CF99.PLUS.01.02**	(2x0.14)C	6.0	12	39
New	**CF99.PLUS.01.04**	(4x0.14)C	6.5	16	48
New	**CF99.PLUS.01.08**	(8x0.14)C	8.0	28	76
New	**CF99.PLUS.02.04**	(4x0.25)C	7.0	23	60
New	**CF99.PLUS.03.08**	(8x0.34)C	9.5	45	111

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core **x =** without earth core

Cables available in the chainflex® CASE

Simple savings on delivery, storage space and re-ordering with the chainflex® CASE - ship'n store by igus®.

More on this on page 24/25 and online: www.igus.eu/cf-case

Order example: CF99.PLUS.01.02 – to your desired length (0.5m steps)
CF99.PLUS **chainflex® series** .01 **Code nominal cross section** .02 **Number of cores**

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