Control cable | TPE | chainflex® CF9

Example image

12.5 million Double strokes guaranteed

5 x d Bend radius, e-chain®

400m Travel distance, e-chain®

- For heaviest duty applications
- TPE outer jacket
- Oil and bio-oil-resistant
- PVC and halogen-free
- Low-temperature-flexible
- Hydrolysis and microbe-resistant

Now available with UL approval & 25% longer service life

Dynamic information

Bend radius	**e-chain® linear**	minimum 5 x d
	flexible	minimum 4 x d
	fixed	minimum 3 x d
Temperature	**e-chain® linear**	-35°C up to +100°C
	flexible	-50°C up to +100°C (following DIN EN 60811-504)
	fixed	-55°C up to +100°C (following DIN EN 50305)
v max.	**unsupported**	10m/s
	gliding	6m/s
a max.	100m/s²	
Travel distance	Unsupported travels and up to 400m for gliding applications, Class 6	
Torsion	Torsion ±90°, with 1m cable length, Class 2	

Cable structure

Conductor	Stranded conductor in especially bending-resistant version consisting of bare copper wires (following DIN EN 60228).
Core insulation	Mechanically high-quality TPE mixture.
Core structure	**Number of cores < 12:** Cores wound in a layer with short pitch length. **Number of cores ≥ 12:** Cores wound in bundles which are then wound around a high tensile strength centre element, all with optimised short pitch lengths and directions. Especially low-torsion structure.
Core identification	**Cores < 0.75mm²:** Colour code in accordance with DIN 47100. **Cores ≥ 0.75mm²:** Black cores with white numbers, one green-yellow core. **CF9.02.03.INI:** brown, blue, black **CF9.03.04.INI:** brown, blue, black, white **CF9.03.05.INI:** brown, blue, black, white, green-yellow **CF9.03.16.07.03.INI:** **0.34mm²:** violet/red/grey/red-blue, green/grey-pink/white-green/white-yellow, white-grey/black/yellow-brown/brown-green, white/yellow/pink/grey-brown **0.75mm²:** blue/green-yellow/brown
Outer jacket	Low-adhesion, extremely abrasion-resistant and highly flexible TPE mixture, adapted to suit the requirements in e-chains®. Colour: Steel blue (similar to RAL 5011)
CFRIP®	Strip cables faster: a tear strip is moulded into the outer jacket Video ▶ www.igus.eu/CFRIP

EPLAN download, configurators ▶ www.igus.eu/CF9

Class 7.6.4.2

Basic requirements	low	1 2 3 4 5 6 **7** highest
Travel distance	unsupported	1 2 3 4 5 **6** ≥ 400m
Oil resistance	none	1 2 3 **4** highest
Torsion	none	1 **2** 3 4 ±360°

Electrical information

Nominal voltage	300/500V (following DIN VDE 0298-3) **Cores < 0.5mm²:** 300V (following UL) **Cores ≥ 0.5mm²:** 1000V (following UL)
Testing voltage	2,000V (following DIN EN 50395)

Properties and approvals

UV resistance	High
Oil resistance	Oil-resistant (following DIN EN 60811-404), bio-oil-resistant (following VDMA 24568 with Plantocut 8 S-MB tested by DEA), Class 4
Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
Halogen-free	Following DIN EN 60754
PFAS-free	Use of PFAS-free materials according to the content of the REACH directive and its rules for the production and processing of chemical substances
UL verified	Certificate No. V293650: "igus 4-year chainflex cable guarantee and service life calculator based on 2 billion test cycles per year"
UL AWM	See data sheet for details ▶ www.igus.eu/CF9 (from production date 01/2022)
REACH	In accordance with regulation (EC) No. 1907/2006 (REACH)
Lead-free	Following 2011/65/EC (RoHS-II/RoHS-III)
Cleanroom	According to ISO Class 1, material/cable tested by IPA according to DIN EN ISO standard 14644-1
CE	Following 2014/35/EU

Guaranteed service life (details see page 28-29)

Double strokes*	5 million	7.5 million	12.5 million
Temperature, from/to [°C]	R min. [x d]	R min. [x d]	R min. [x d]
-35/-25	6.8	7.5	8.5
-25/+90	5	6	7
+90/+100	6.8	7.5	8.5

* Higher number of double strokes? Service life calculation online ▶ www.igus.eu/chainflexlife

Typical application areas

- For heavy-duty applications, Class 7
- Unsupported travels and up to 400m and more for gliding applications, Class 6
- Almost unlimited resistance to oil, also with bio-oils, Class 4
- Torsion ±90°, with 1m cable length, Class 2
- Indoor and outdoor applications, UV-resistant
- Storage and retrieval units for high-bay warehouses, machining units/machine tools, quick handling, cleanroom, semiconductor insertion, outdoor cranes, low-temperature applications

Control cable | TPE | chainflex® CF9

Class 7.6.4.2

Basic requirements	low 1 2 3 4 5 6 **7**	highest
Travel distance	unsupported 1 2 3 4 5 **6**	≥ 400m
Oil resistance	none 1 2 3 **4**	highest
Torsion	none 1 **2** 3 4	±360°

Strip cables 50% faster with CFRIP® tear strip

Example image

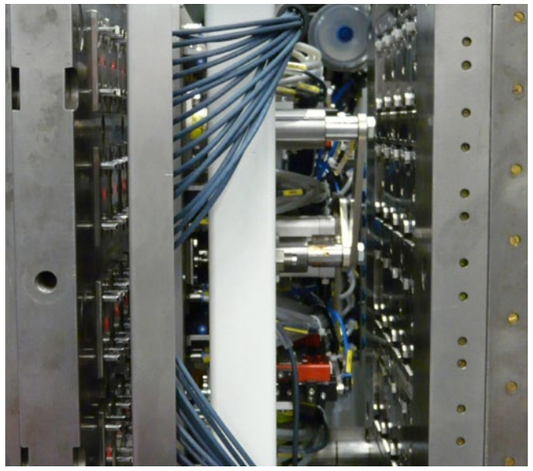
Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
CF9.02.02	2x0.25	4.5	5	18
CF9.02.03.INI	3x0.25	4.5	8	22
CF9.02.06	6x0.25	5.5	15	36
CF9.02.07	7x0.25	6.5	18	43
CF9.02.08	8x0.25	6.5	20	49
CF9.02.12	12x0.25	8.0	30	71
CF9.02.18	18x0.25	9.0	45	100
CF9.02.20	20x0.25	9.5	50	113
CF9.02.25	25x0.25	10.5	63	138
CF9.03.04.INI	4x0.34	5.0	14	31
CF9.03.05.INI	5x0.34	5.5	17	36
CF9.03.06	6x0.34	6.0	21	43
CF9.03.08	8x0.34	7.0	28	57
CF9.03.16.07.03.INI	16x0.34+3x0.75	11	77	152
CF9.05.02	2x0.5	5.0	10	28
CF9.05.03	3x0.5	5.5	15	34
CF9.05.04	4x0.5	6.0	20	41
CF9.05.05	5x0.5	6.5	25	50
CF9.05.07	7x0.5	7.5	35	69
CF9.05.12	12x0.5	10.0	60	123
CF9.05.18	18x0.5	11.5	90	179
CF9.05.25	25x0.5	13.5	124	240
CF9.05.36	36x0.5	16.5	178	345
CF9.07.04	4G0.75	6.5	30	56
CF9.07.05	5G0.75	7.0	38	69
CF9.07.07	7G0.75	8.0	53	94
CF9.07.12	12G0.75	11.0	90	176
CF9.07.20	20G0.75	13.5	149	270
CF9.07.25	25G0.75	15	186	330
CF9.10.03	3G1.0	6.0	30	54
CF9.10.04	4G1.0	6.5	40	68
CF9.10.05	5G1.0	7.5	50	84
CF9.10.12	12G1.0	12.0	120	212
CF9.10.18	18G1.0	14.0	179	303
CF9.10.25	25G1.0	16.5	248	417

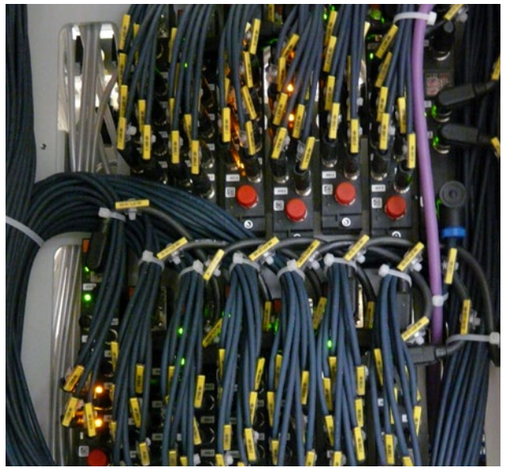
Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core **x =** without earth core

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
CF9.15.02	2x1.5	6.5	30	55
CF9.15.04	4G1.5	7.5	60	90
CF9.15.05	5G1.5	8.0	75	111
CF9.15.07 [17)]	7G1.5	9.5	104	159
CF9.15.12	12G1.5	13.0	178	280
CF9.15.18	18G1.5	16.0	267	412
CF9.15.25	25G1.5	19.0	371	585
CF9.15.36	36G1.5	22.5	534	816
CF9.25.04	4G2.5	9.0	100	144
CF9.25.05	5G2.5	9.5	124	176
CF9.25.07 [17)]	7G2.5	12.0	174	253
CF9.25.12	12G2.5	17.0	297	465
CF9.25.16	16G2.5	19.0	396	616
CF9.25.18 [7)]	18G2.5	22.5	445	795
CF9.25.25	25G2.5	23.0	612	926
CF9.40.04	4G4.0	10.5	159	212
CF9.60.04	4G6.0	12.0	238	308
CF9.60.05	5G6.0	13.0	297	378
CF9.100.04	4G10	16.5	396	550
CF9.160.04	4G16	20.5	633	843

[7)] Nominal voltage 600/1000V
[17)] When using the cables with "7G1.5mm²" and "7G2.5mm²" minimum bend radius must be 17.5xd with gliding travel distance ≥ 5m.

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core **x =** without earth core





chainflex® CF9 INI cables in a high-performance system for plastics processing with cycle times in seconds. e-chain® E6 series. (Source: Hekuma)

EPLAN download, configurators ▶ www.igus.eu/CF9