Data cables
Coax cables

chainflex® cable	Jacket	Shield	Bend radius e-chain® [factor x d]	Temperature e-chain® from/to [°C]	Approvals and standards	Oil-resistant	Torsion-resistant	v max. [m/s] unsupported	v max. [m/s] gliding	a max.	Page
Data cables – wound in layers											
CF240	PVC	✓	10	+5/+70		✓		3	2	20	146
CF240.PUR	PUR	✓	10	-25/+80		✓		3	2	20	150
Data cables – twisted pair											
CF211	PVC	✓	7.5	+5/+70		✓		5	3	50	154
CF211.PUR	PUR	✓	7.5	-25/+80		✓		5	3	50	158
CF11	TPE	✓	6.8	-35/+100		✓		10	6	100	162
Data cables – twisted pair with pair shield											
CF112	PUR	✓	10	-25/+80		✓		10	5	80	166
CF12	TPE	✓	10	-35/+100		✓		10	6	100	170
Data cables – wound in layers											
CF298	TPE		4	-35/+90		✓	✓	10	6	100	172
CF299	TPE	✓	4	-35/+90		✓		10	6	100	174
Coax cable											
CFKoax	TPE	✓	10	-35/+100 -35/+70		✓		10	5	100	176
Twistable data cable (twistable cables chapter ► Page 378)											
CFROBOT3	PUR	✓	10	-25/+80		✓	✓				390

36-month chainflex® guarantee
Guaranteed service life for predictable reliability
► Selection table page 144

With the help of the chainflex® service life calculator, you can quickly and easily calculate the expected service life of chainflex® cables specifically for your application:

www.igus.eu/chainflexlife

Guarantee igus chainflex 36 up to 36 months guarantee

igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year

chainflex® guarantee ▶▶ Guaranteed service life (1)

	chainflex® cables	Temperature, from/to [°C]	v max. [m/s] unsupported	v max. [m/s] gliding	a max. [m/s²]	Travel distance [m]	Minimum bend radius [factor x d] for travel distance < 10m	Minimum bend radius [factor x d] for travel distance ≥ 10m	Minimum bend radius [factor x d] for travel distance < 10m	Minimum bend radius [factor x d] for travel distance ≥ 10m	Minimum bend radius [factor x d] for travel distance < 10m	Minimum bend radius [factor x d] for travel distance ≥ 10m	Page
Data cables							5 million (1 million) double strokes *		7.5 million (3 million) double strokes *		10 million (5 million) double strokes *		
	CF240	+5 / +15	3	2	20	≤ 50	12.5	15	13.5	16	14.5	17	146
		+15 / +60					10	12.5	11	13.5	12	14.5	
		+60 / +70					12.5	15	13.5	16	14.5	17	
	CF240.PUR	-25 / -15	3	2	20	≤ 50	12.5	15	13.5	16	14.5	17	150
		-15 / +70					10	12.5	11	13.5	12	14.5	
		+70 / +80					12.5	15	13.5	16	14.5	17	
	CF211	+5 / +15	5	3	50	≤ 100	10		11		12		154
		+15 / +60					7.5		8.5		9.5		
		+60 / +70					10		11		12		
	CF211.PUR	-25 / -15	5	3	50	≤ 100	10		11		12		158
		-15 / +70					7.5		8.5		9.5		
		+70 / +80					10		11		12		
							5 million		7.5 million		12.5 million		
	CF11	-35 / -25	10	6	100	≤ 400	7.5		8.5		9.5		162
		-25 / +90					6.8		7.5		8.5		
		+90 / +100					7.5		8.5		9.5		
							5 million		7.5 million		10 million		
	CF112	-20 / -15	10	5	80	≤ 100	12.5		13.5		14.5		166
		-15 / +70					10		11		12		
		+70 / +80					12.5		13.5		14.5		
							5 million		7.5 million		12.5 million		
	CF12	-35 / -25	10	6	100	≤ 400	12.5		13.5		14.5		170
		-25 / +90					10		11		12		
		+90 / +100					12.5		13.5		14.5		
							20 million		30 million		40 million		
	CF298	-35 / -25	10	6	100	≤ 100	5		6		7		172
		-25 / +80					4		5		6		
		+80 / +90					5		6		7		
	CF299	-35 / -25	10	6	100	≤ 100	5		6		7		174
		-25 / +80					4		5		6		
		+80 / +90					5		6		7		
Coax cables							5 million		7.5 million		10 million		
	CFKoax1/3	-35 / -25	10	5	100	≤ 400	12.5		13.5		14.5		176
		-25 / +90					10		11		12		
		+90 / +100					12.5		13.5		14.5		
	CFKoax2	-35 / -25	10	5	100	≤ 400	12.5		13.5		14.5		176
		-25 / +60					10		11		12		
		+60 / +70					12.5		13.5		14.5		

(1) Guaranteed service life for these series (details ▶ see page 28-29)

* Higher number of double strokes? Calculate service life online: ▶ www.igus.eu/chainflexlife
Values in brackets apply to the CF8821 series

Data cable | PVC | chainflex® CF240

10 million
Double strokes guaranteed

10 x d
Bend radius, e-chain®

50m
Travel distance, e-chain®

- For medium duty applications
- PVC outer jacket
- Shielded
- Oil-resistant
- Flame-retardant

Example image

Dynamic information

Bend radius	e-chain® linear	minimum 10 x d
	flexible	minimum 8 x d
	fixed	minimum 5 x d
Temperature	e-chain® linear	+5°C up to +70°C
	flexible	-5°C up to +70°C (following DIN EN 60811-504)
	fixed	-15°C up to +70°C (following DIN EN 50305)
v max.	unsupported	3m/s
	gliding	2m/s
a max.		20m/s²
Travel distance		Unsupported travels and up to 50m for gliding applications, Class 4

Cable structure

Conductor	Very finely stranded special conductors of particularly bending resistant design made of bare copper wires.
Core insulation	Mechanically high-quality TPE mixture.
Core structure	The individual cores are wound in layers with a short pitch length.
Core identification	Colour code in accordance with DIN 47100.
Intermediate layer	Foil taping over the outer layer.
Overall shield	Extremely bending-resistant braiding made of tinned copper wires. Coverage linear approx. 70%, optical approx. 90%
Outer jacket	Low-adhesion, oil-resistant PVC mixture, adapted to suit the requirements in e-chains® (following DIN EN 50363-4-1). Colour: Silver-grey (similar to RAL 7001)

Electrical information

Nominal voltage	300/300V (following DIN VDE 0298-3) 300V (following UL)
Testing voltage	1,500V (following DIN EN 50395)

EPLAN download, configurators ▶ www.igus.eu/CF240

EU2023

Class 4.4.2.1

Basic requirements	low	1	2	3	4	5	6	7	highest
Travel distance	unsupported	1	2	3	4	5	6		≥ 400m
Oil resistance	none	1	2	3	4				highest
Torsion	none	1	2	3	4				±360°

Properties and approvals

Oil resistance	Oil-resistant (following DIN EN 50363-4-1), Class 2
Flame-retardant	According to IEC 60332-1-2, Cable Flame, VW-1, FT1, FT2 / Horizontal Flame
Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
UL verified	Certificate No. B129699: "igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year"
UL/CSA AWM	See data sheet for details ▶ www.igus.eu/CF240
NFPA	Following NFPA 79-2018, chapter 12.9
EAC	Certificate No. RU C-DE.ME77.B.00300/19
REACH	In accordance with regulation (EC) No. 1907/2006 (REACH)
Lead-free	Following 2011/65/EC (RoHS-II/RoHS-III)
Cleanroom	According to ISO Class 1, material/cable tested by IPA according to DIN EN ISO standard 14644-1
CE	Following 2014/35/EU
UKCA	In accordance with the valid regulations of the United Kingdom (as at 08/2021)

Guaranteed service life (details see page 28-29)

Double strokes*	5 million		7.5 million		10 million	
Temperature, from/to [°C]	< 10m	≥ 10m	< 10m	≥ 10m	< 10m	≥ 10m
	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]
+5/+15	12.5	15	13.5	16	14.5	17
+15/+60	10	12.5	11	13.5	12	14.5
+60/+70	12.5	15	13.5	16	14.5	17

* Higher number of double strokes? Service life calculation online ▶ www.igus.eu/chainflexlife

Typical application areas

- For medium duty applications, Class 4
- Unsupported travels and up to 50m for gliding applications, Class 4
- Light oil influence, Class 2
- No torsion, Class 1
- Preferably indoor applications, but also outdoor ones at temperatures > 5 °C
- Storage and retrieval units, machining units/packaging machines, handling, indoor cranes

CF240
PVC
10 x d

Data cable | PVC | chainflex® CF240

Class 4.4.2.1

Basic requirements	low	1	2	3	**4**	5	6	7 highest
Travel distance	unsupported	1	2	3	**4**	5	6	≥ 400m
Oil resistance	none	1	**2**	3	4	highest		
Torsion	none	**1**	2	3	4	±360°		

CF240
PVC
10 x d

Example image

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
CF240.01.03	(3x0.14)C	4.5	12	28
CF240.01.04	(4x0.14)C	5.0	17	32
CF240.01.05	(5x0.14)C	5.5	19	37
CF240.01.07	(7x0.14)C	6.0	25	47
CF240.01.14	(14x0.14)C	7.0	41	75
CF240.01.18	(18x0.14)C	7.5	51	90
CF240.01.24	(24x0.14)C	8.5	64	125
CF240.02.03	(3x0.25)C	5.0	19	35
CF240.02.04	(4x0.25)C	5.5	23	45
CF240.02.05	(5x0.25)C	6.0	28	49
CF240.02.07	(7x0.25)C	6.5	35	61
CF240.02.08	(8x0.25)C	7.0	39	68
CF240.02.14	(14x0.25)C	7.5	60	92
CF240.02.18	(18x0.25)C	8.5	71	122
CF240.02.24	(24x0.25)C	10.0	95	161
CF240.03.02	(2x0.34)C	5.5	21	37
CF240.03.03	(3x0.34)C	5.5	29	42
CF240.03.04	(4x0.34)C	6.0	33	51
CF240.03.05	(5x0.34)C	6.5	38	56
CF240.03.07	(7x0.34)C	7.5	50	77
CF240.03.10	(10x0.34)C	8.0	58	97
CF240.03.14	(14x0.34)C	8.0	74	112
CF240.03.18	(18x0.34)C	9.0	91	139
CF240.03.24	(24x0.34)C	10.0	119	177

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core **x =** without earth core

Order example: CF240.01.03 - to your desired length (0.5m steps)
CF240 **chainflex® series** .01 **Code nominal cross section** .03 **Number of cores**

Order online ▶ www.igus.eu/CF240

Delivery time 24hrs or today.
Delivery time means time until goods are shipped.

chainflex® CF240 data cables in small handling machines

Cables available in the chainflex® CASE

Simple savings on delivery, storage space and re-ordering with the chainflex® CASE - ship'n store by igus®.

More on this on page 24/25 and online: www.igus.eu/cf-case

EPLAN download, configurators ▶ www.igus.eu/CF240

EU2023 igus UL-verified chainflex® guarantee ... www.igus.eu/ul-verified 149

Data cable | PUR | chainflex® CF240.PUR

Example image

10 million Double strokes guaranteed

10 x d Bend radius, e-chain®

50m Travel distance, e-chain®

- For medium duty applications
- PUR outer jacket
- Shielded
- Oil-resistant and coolant-resistant
- Flame-retardant
- PVC and halogen-free
- Notch-resistant
- Hydrolysis and microbe-resistant

Dynamic information

Bend radius	**e-chain® linear**	minimum 10 x d
	flexible	minimum 8 x d
	fixed	minimum 5 x d
Temperature	**e-chain® linear**	-25°C up to +80°C
	flexible	-40°C up to +80°C (following DIN EN 60811-504)
	fixed	-50°C up to +80°C (following DIN EN 50305)
v max.	**unsupported**	3m/s
	gliding	2m/s
a max.		20m/s²
Travel distance		Unsupported travels and up to 50m for gliding applications, Class 4

Cable structure

Conductor	Very finely stranded special conductors of particularly bending resistant design made of bare copper wires.
Core insulation	Mechanically high-quality TPE mixture.
Core structure	The individual cores are wound in layers with a short pitch length.
Core identification	Colour code in accordance with DIN 47100.
Intermediate layer	Foil taping over the outer layer.
Overall shield	Extremely bending-resistant braiding made of tinned copper wires. Coverage linear approx. 70%, optical approx. 90%
Outer jacket	Low-adhesion, halogen-free, highly abrasion resistant PUR mixture, adapted to suit the requirements in e-chains® (following DIN EN 50363-10-2) Colour: Window-grey (similar to RAL 7040)

Electrical information

Nominal voltage	300/300V (following DIN VDE 0298-3) 300V (following UL)
Testing voltage	1,500V (following DIN EN 50395)

Properties and approvals

UV resistance	Medium
Oil resistance	Oil-resistant (following DIN EN 50363-10-2), Class 3

EPLAN download, configurators ▶ www.igus.eu/CF240PUR

CF240.PUR
PUR
10 x d

Class 4.4.3.1

Basic requirements	low	1 2 3 **4** 5 6 7 highest
Travel distance	unsupported	1 2 3 **4** 5 6 ≥ 400m
Oil resistance	none	1 2 **3** 4 highest
Torsion	none	**1** 2 3 4 ±360°

Offshore	MUD-resistant following NEK 606 - status 2016
Flame-retardant	According to IEC 60332-1-2, Cable Flame, VW-1, FT1, FT2 / Horizontal Flame
Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
Halogen-free	Following DIN EN 60754
UL verified	Certificate No. B129699: "igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year"
UL/CSA AWM	See data sheet for details ▶ www.igus.eu/CF240PUR
NFPA	Following NFPA 79-2018, chapter 12.9
DNV	Type Approval Certificate TAE00003X3
EAC	Certificate No. RU C-DE.ME77.B.00300/19
REACH	In accordance with regulation (EC) No. 1907/2006 (REACH)
Lead-free	Following 2011/65/EC (RoHS-II/RoHS-III)
Cleanroom	According to ISO Class 1. The outer jacket material of this series complies with CF77.UL.05.12.D - tested by IPA according to standard DIN EN ISO 14644-1
CE	Following 2014/35/EU
UKCA	In accordance with the valid regulations of the United Kingdom (as at 08/2021)

Guaranteed service life (details see page 28-29)

Double strokes*	5 million		7.5 million		10 million	
Temperature, from/to [°C]	< 10m	≥ 10m	< 10m	≥ 10m	< 10m	≥ 10m
	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]
-25/-15	12.5	15	13.5	16	14.5	17
-15/+70	10	12.5	11	13.5	12	14.5
+70/+80	12.5	15	13.5	16	14.5	17

* Higher number of double strokes? Service life calculation online ▶ www.igus.eu/chainflexlife

Typical application areas

- For medium duty applications, Class 4
- Unsupported travels and up to 50m for gliding applications, Class 4
- Almost unlimited resistance to oil, Class 3
- No torsion, Class 1
- Indoor and outdoor applications with average sun radiation
- Machining units/machine tools, storage and retrieval units for high-bay warehouses, packaging industry, quick handling, refrigerating sector

Data cable | PUR | chainflex® CF240.PUR

Class 4.4.3.1

Basic requirements	low	1	2	3	**4**	5	6	7	highest
Travel distance	unsupported	1	2	3	**4**	5	6	≥ 400m
Oil resistance	none	1	2	3	**4**	highest		
Torsion	none	**1**	2	3	4	±360°		

CF240.PUR
PUR
10 x d

Example image

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
CF240.PUR.01.04	(4x0.14)C	5.5	15	39
CF240.PUR.01.07	(7x0.14)C	6.5	24	54
CF240.PUR.01.08 [11)]	(8x0.14)C	7.0	26	64
CF240.PUR.01.14	(14x0.14)C	7.5	41	79
CF240.PUR.01.18	(18x0.14)C	8.0	51	97
CF240.PUR.01.25	(25x0.14)C	8.5	66	101
CF240.PUR.02.03	(3x0.25)C	5.5	18	41
CF240.PUR.02.04	(4x0.25)C	6.0	22	45
CF240.PUR.02.05	(5x0.25)C	6.0	25	50
CF240.PUR.02.07	(7x0.25)C	7.0	33	65
CF240.PUR.02.08	(8x0.25)C	7.0	39	72
CF240.PUR.02.14	(14x0.25)C	8.0	60	103
CF240.PUR.02.18	(18x0.25)C	9.0	71	122
CF240.PUR.02.25	(25x0.25)C	10.5	97	152
CF240.PUR.03.03	(3x0.34)C	5.0	25	47
CF240.PUR.03.04	(4x0.34)C	5.5	30	54
CF240.PUR.03.05	(5x0.34)C	6.0	34	60
CF240.PUR.03.07	(7x0.34)C	6.5	45	84
CF240.PUR.03.14	(14x0.34)C	8.0	74	126
CF240.PUR.03.18	(18x0.34)C	8.5	91	156

[11)] Phase-out model

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core **x =** without earth core

Order example: CF240.PUR.01.04 - to your desired length (0.5m steps)
CF240.PUR **chainflex® series** .01 **Code nominal cross section** .04 **Number of cores**

Order online ▶ www.igus.eu/CF240PUR

Delivery time 24hrs or today.
Delivery time means time until goods are shipped.

cost down...
...life up

Reduce cost, improve technology, now!
Do the chainflex® price check ...
www.igus.eu/cf-price-check

… for example: reduce cost with CF240 ...

Cables available in the chainflex® CASE

Simple savings on delivery, storage space and re-ordering with the chainflex® CASE - ship'n store by igus®.

More on this on page 24/25 and online: www.igus.eu/cf-case

EPLAN download, configurators ▶ www.igus.eu/CF240PUR

Data cable | PVC | chainflex® CF211

10 million
Double strokes guaranteed

7.5 x d
Bend radius, e-chain®

100m
Travel distance, e-chain®

- For heavy duty applications
- PVC outer jacket
- Shielded
- Twisted pair
- Oil-resistant
- Flame-retardant

Example image

Dynamic information

Bend radius	**e-chain® linear**	minimum 7.5 x d
	flexible	minimum 6 x d
	fixed	minimum 4 x d
Temperature	**e-chain® linear**	+5°C up to +70°C
	flexible	-5°C up to +70°C (following DIN EN 60811-504)
	fixed	-15°C up to +70°C (following DIN EN 50305)
v max.	**unsupported**	5m/s
	gliding	3m/s
a max.		50m/s²
Travel distance		Unsupported travels and up to 100m for gliding applications, Class 5

Cable structure

Conductor	Very finely stranded special conductors of particularly bending resistant design made of bare copper wires.
Core insulation	Mechanically high-quality TPE mixture.
Core structure	Cores twisted in pairs with a short pitch length, core pairs then wound with short pitch lengths.
Core identification	Colour code in accordance with DIN 47100.
Intermediate layer	Foil taping over the outer layer.
Overall shield	Extremely bending-resistant braiding made of tinned copper wires. Coverage linear approx. 70%, optical approx. 90%
Outer jacket	Low-adhesion, oil-resistant PVC mixture, adapted to suit the requirements in e-chains® (following DIN EN 50363-4-1). Colour: Silver-grey (similar to RAL 7001)

Electrical information

Nominal voltage	300/300V (following DIN VDE 0298-3) 300V (following UL)
Testing voltage	1,500V (following DIN EN 50395)

Class 5.5.2.1

Basic requirements	low	1	2	3	4	5	6	7	highest
Travel distance	unsupported	1	2	3	4	5	6		≥ 400m
Oil resistance	none	1	2	3	4	highest			
Torsion	none	1	2	3	4	±360°			

Properties and approvals

Oil resistance	Oil-resistant (following DIN EN 50363-4-1), Class 2
Flame-retardant	According to IEC 60332-1-2, Cable Flame, VW-1, FT1, FT2 / Horizontal Flame
Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
UL verified	Certificate No. B129699: "igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year"
UL/CSA AWM	See data sheet for details ▶ www.igus.eu/CF211DATA
NFPA	Following NFPA 79-2018, chapter 12.9
EAC	Certificate No. RU C-DE.ME77.B.00300/19
REACH	In accordance with regulation (EC) No. 1907/2006 (REACH)
Lead-free	Following 2011/65/EC (RoHS-II/RoHS-III)
Cleanroom	According to ISO Class 1. The outer jacket material of this series complies with CF240.02.24 - tested by IPA according to standard DIN EN ISO 14644-1
CE	Following 2014/35/EU
UKCA	In accordance with the valid regulations of the United Kingdom (as at 08/2021)

Guaranteed service life (details see page 28-29)

Double strokes*	5 million	7.5 million	10 million
Temperature, from/to [°C]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]
+5/+15	10	11	12
+15/+60	7.5	8.5	9.5
+60/+70	10	11	12

* Higher number of double strokes? Service life calculation online ▶ www.igus.eu/chainflexlife

Typical application areas

- For heavy-duty applications, Class 5
- Unsupported travels and up to 100m for gliding applications, Class 5
- Light oil influence, Class 2
- No torsion, Class 1
- Preferably indoor applications, but also outdoor ones at temperatures > 5 °C
- Storage and retrieval units, machining units/packaging machines, handling, indoor cranes

CF211
PVC
7.5 x d

EPLAN download, configurators ▶ www.igus.eu/CF211DATA

Data cable | PVC | chainflex® CF211

Class 5.5.2.1

Basic requirements	low	1	2	3	4	**5**	6	7	highest
Travel distance	unsupported	1	2	3	4	**5**	6		≥ 400m
Oil resistance	none	1	**2**	3	4	highest			
Torsion	none	**1**	2	3	4	±360°			

CF211
PVC
7.5 x d

Example image

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
CF211.02.01.02	(2x0.25)C	5.0	18	33
CF211.02.02.02 2)	(2x(2x0.25))C	6.5	25	51
CF211.02.03.02	(3x(2x0.25))C	7.0	36	63
CF211.02.04.02	(4x(2x0.25))C	7.5	44	76
CF211.02.05.02	(5x(2x0.25))C	8.5	52	92
CF211.02.06.02	(6x(2x0.25))C	9.0	62	105
CF211.02.08.02	(8x(2x0.25))C	10.5	78	137
CF211.02.10.02	(10x(2x0.25))C	12.0	90	170
CF211.02.14.02	(14x(2x0.25))C	12.0	119	204
CF211.03.03.02	(3x(2x0.34))C	8.0	44	86
CF211.03.08.02	(8x(2x0.34))C	12.0	102	206
CF211.05.01.02	(2x0.5)C	6.0	26	51
CF211.05.02.02 2)	(2x(2x0.5))C	7.0	46	90
CF211.05.03.02	(3x(2x0.5))C	9.0	61	109
CF211.05.04.02	(4x(2x0.5))C	9.5	74	125
CF211.05.05.02	(5x(2x0.5))C	11.0	91	153
CF211.05.06.02	(6x(2x0.5))C	11.5	103	189
CF211.05.08.02	(8x(2x0.5))C	13.0	137	234
CF211.05.10.02	(10x(2x0.5))C	15.5	181	326
CF211.05.14.02	(14x(2x0.5))C	16.0	193	341

The chainflex® types marked with 2) are cables designed as a star-quad.

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core **x =** without earth core

Cables available in the chainflex® CASE

Simple savings on delivery, storage space and re-ordering with the chainflex® CASE - ship'n store by igus®.

More on this on page 24/25 and online: www.igus.eu/cf-case

Order example: CF211.02.01.02 - to your desired length (0.5m steps)
CF211 **chainflex® series** .02 **Code nominal cross section** .01 **Number of cores** .02 **Identification pairs**

Order online ▶ www.igus.eu/CF211DATA

Delivery time 24hrs or today.
Delivery time means time until goods are shipped.

chainflex® cables (e.g. CF211) and igus® e-chains® (E065 series) in a pharmacy picking systems

EPLAN download, configurators ▶ www.igus.eu/CF211DATA

Data cable | PUR | chainflex® CF211.PUR

Example image

10 million
Double strokes guaranteed

7.5 x d
Bend radius, e-chain®

100m
Travel distance, e-chain®

- For heavy duty applications
- PUR outer jacket
- Shielded, twisted pair
- Oil-resistant and coolant-resistant
- Flame-retardant
- PVC and halogen-free
- Notch-resistant
- Hydrolysis and microbe-resistant

Dynamic information

Bend radius	**e-chain® linear**	minimum 7.5 x d
	flexible	minimum 6 x d
	fixed	minimum 4 x d
Temperature	**e-chain® linear**	-25°C up to +80°C
	flexible	-40°C up to +80°C (following DIN EN 60811-504)
	fixed	-50°C up to +80°C (following DIN EN 50305)
v max.	**unsupported**	5m/s
	gliding	3m/s
a max.		50m/s²
Travel distance		Unsupported travels and up to 100m for gliding applications, Class 5

Cable structure

Conductor	Very finely stranded special conductors of particularly bending resistant design made of bare copper wires.
Core insulation	Mechanically high-quality TPE mixture.
Core structure	Cores twisted in pairs with a short pitch length, core pairs then wound with short pitch lengths.
Core identification	Colour code in accordance with DIN 47100.
Intermediate layer	Foil taping over the outer layer.
Overall shield	Extremely bending-resistant braiding made of tinned copper wires. Coverage linear approx. 70%, optical approx. 90%
Outer jacket	Low-adhesion, halogen-free, highly abrasion resistant PUR mixture, adapted to suit the requirements in e-chains® (following DIN EN 50363-10-2) Colour: Window-grey (similar to RAL 7040)

Electrical information

Nominal voltage	300/300V (following DIN VDE 0298-3) 300V (following UL)
Testing voltage	1,500V (following DIN EN 50395)

EPLAN download, configurators ▶ www.igus.eu/CF211PUR

Class 5.5.3.1

Basic requirements	low	1	2	3	4	**5**	6	7 highest
Travel distance	unsupported	1	2	3	4	**5**	6	≥ 400m
Oil resistance	none	1	2	**3**	4	highest		
Torsion	none	**1**	2	3	4	±360°		

Properties and approvals

UV resistance	Medium
Oil resistance	Oil-resistant (following DIN EN 50363-10-2), Class 3
Offshore	MUD-resistant following NEK 606 - status 2016
Flame-retardant	According to IEC 60332-1-2, Cable Flame, VW-1, FT1, FT2 / Horizontal Flame
Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
Halogen-free	Following DIN EN 60754
UL verified	Certificate No. B129699: "igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year"
UL/CSA AWM	See data sheet for details ▶ www.igus.eu/CF211PUR
NFPA	Following NFPA 79-2018, chapter 12.9
DNV	Type Approval Certificate TAE00003X3
EAC	Certificate No. RU C-DE.ME77.B.00295/19
REACH	In accordance with regulation (EC) No. 1907/2006 (REACH)
Lead-free	Following 2011/65/EC (RoHS-II/RoHS-III)
Cleanroom	According to ISO Class 1. The outer jacket material of this series complies with CF77.UL.05.12.D - tested by IPA according to standard DIN EN ISO 14644-1
CE	Following 2014/35/EU
UKCA	In accordance with the valid regulations of the United Kingdom (as at 08/2021)

Guaranteed service life (details see page 28-29)

Double strokes*	5 million	7.5 million	10 million
Temperature, from/to [°C]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]
-25/-15	10	11	12
-15/+70	7.5	8.5	9.5
+70/+80	10	11	12

* Higher number of double strokes? Service life calculation online ▶ www.igus.eu/chainflexlife

Typical application areas

- For heavy-duty applications, Class 5
- Unsupported travels and up to 100m for gliding applications, Class 5
- Almost unlimited resistance to oil, Class 3
- No torsion, Class 1
- Indoor and outdoor applications with average sun radiation
- Machining units/machine tools, storage and retrieval units for high-bay warehouses, packaging industry, quick handling, refrigerating sector

CF211.PUR
PUR
7.5 x d

Data cable | PUR | chainflex® CF211.PUR

Class 5.5.3.1

Basic requirements	low	1	2	3	4	**5**	6	7	highest
Travel distance	unsupported	1	2	3	4	**5**	6		≥ 400m
Oil resistance	none	1	2	**3**	4	highest			
Torsion	none	**1**	2	3	4	±360°			

CF211.PUR
PUR
7.5 x d

Example image

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
CF211.PUR.02.01.02	(2x0.25)C	5.0	18	32
CF211.PUR.02.02.02 [2)]	(2x(2x0.25))C	6.5	25	49
CF211.PUR.02.03.02	(3x(2x0.25))C	7.0	36	65
CF211.PUR.02.04.02	(4x(2x0.25))C	7.5	44	76
CF211.PUR.02.05.02	(5x(2x0.25))C	8.5	52	89
CF211.PUR.02.06.02	(6x(2x0.25))C	9.0	62	102
CF211.PUR.02.08.02	(8x(2x0.25))C	10.5	78	130
CF211.PUR.02.10.02	(10x(2x0.25))C	12.0	90	168
CF211.PUR.02.14.02	(14x(2x0.25))C	12.0	119	204
CF211.PUR.03.03.02	(3x(2x0.34))C	8.0	44	83
CF211.PUR.03.08.02	(8x(2x0.34))C	12.0	95	163
CF211.PUR.05.01.02	(2x0.5)C	6.0	26	51
CF211.PUR.05.02.02 [2)]	(2x(2x0.5))C	8.5	41	86
CF211.PUR.05.03.02	(3x(2x0.5))C	9.0	61	105
CF211.PUR.05.04.02	(4x(2x0.5))C	9.5	74	123
CF211.PUR.05.05.02	(5x(2x0.5))C	11.0	91	152
CF211.PUR.05.06.02	(6x(2x0.5))C	11.5	103	189
CF211.PUR.05.08.02	(8x(2x0.5))C	13.0	137	221
CF211.PUR.05.10.02	(10x(2x0.5))C	15.5	170	297
CF211.PUR.05.14.02	(14x(2x0.5))C	15.5	185	311

The chainflex® types marked with [2)] are cables designed as a star-quad.

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core **x =** without earth core

Order example: CF211.PUR.02.01.02 - to your desired length (0.5m steps)
CF211.PUR **chainflex® series** .02 **Code nominal cross section** .01 **Number of cores** .02 **Identification pairs**

Order online ▶ www.igus.eu/CF211PUR

Delivery time 24hrs or today.
Delivery time means time until goods are shipped.

cost down...
...life up

Reduce cost, improve technology, now!
Do the chainflex® price check ...
www.igus.eu/cf-price-check

… for example: reduce cost with CF211 ...

Cables available in the chainflex® CASE

Simple savings on delivery, storage space and re-ordering with the chainflex® CASE - ship'n store by igus®.

More on this on page 24/25 and online: www.igus.eu/cf-case

EPLAN download, configurators ▶ www.igus.eu/CF211PUR

Data cable | TPE | chainflex® CF11

12.5 million
Double strokes guaranteed

6.8 x d
Bend radius, e-chain®

400m
Travel distance, e-chain®

- For extremely heavy duty applications
- TPE outer jacket
- Shielded
- Twisted pair
- Oil and bio-oil-resistant
- PVC and halogen-free
- Hydrolysis and microbe-resistant

Now available with UL approval & 25% longer service life

Example image

Dynamic information

Bend radius	e-chain® linear	minimum 6.8 x d
	flexible	minimum 5 x d
	fixed	minimum 4 x d
Temperature	e-chain® linear	-35°C up to +100°C
	flexible	-50°C up to +100°C (following DIN EN 60811-504)
	fixed	-55°C up to +100°C (following DIN EN 50305)
v max.	unsupported	10m/s
	gliding	6m/s
a max.		100m/s²
Travel distance		Unsupported travels and up to 400m and more for gliding applications, Class 6

Cable structure

Conductor	Stranded conductor in especially bending-resistant version consisting of bare copper wires (following DIN EN 60228).
Core insulation	Mechanically high-quality TPE mixture.
Core structure	Cores twisted in pairs with a short pitch length, core pairs then wound with short pitch lengths.
Core identification	**Cores < 1.0mm²:** Colour code in accordance with DIN 47100. **Cores ≥ 1.0mm²:** Black cores with white numbers.
Inner jacket	TPE mixture adapted to suit the requirements in e-chains®.
Overall shield	Extremely bending-resistant braiding made of tinned copper wires. Coverage linear approx. 70%, optical approx. 90%
Outer jacket	Low-adhesion, extremely abrasion-resistant and highly flexible TPE mixture, adapted to suit the requirements in e-chains®. Colour: Steel blue (similar to RAL 5011)

Electrical information

Nominal voltage	300/300V (following DIN VDE 0298-3) 300V (following UL)
Testing voltage	1,500V (following DIN EN 50395)

EPLAN download, configurators ▶ www.igus.eu/CF11

36-month guarantee ... more than 1,350 cable types from stock ... no cutting charges

Class 6.6.4.1

Basic requirements	low	1	2	3	4	5	6	7	highest
Travel distance	unsupported	1	2	3	4	5	6		≥ 400m
Oil resistance	none	1	2	3	4				highest
Torsion	none	1	2	3	4				±360°

Properties and approvals

UV resistance	High
Oil resistance	Oil-resistant (following DIN EN 60811-404), bio-oil-resistant (following VDMA 24568 with Plantocut 8 S-MB tested by DEA), Class 4
Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
Halogen-free	Following DIN EN 60754
UL verified	Certificate No. B129699: "igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year"
UL AWM	See data sheet for details ▶ www.igus.eu/CF11 (from production date 01/2022)
EAC	Certificate No. RU C-DE.ME77.B.00300/19
REACH	In accordance with regulation (EC) No. 1907/2006 (REACH)
Lead-free	Following 2011/65/EC (RoHS-II/RoHS-III)
Cleanroom	According to ISO Class 1. The outer jacket material of this series complies with CF9.15.07 - tested by IPA according to standard DIN EN ISO 14644-1
CE	Following 2014/35/EU
UKCA	In accordance with the valid regulations of the United Kingdom (as at 08/2021)

Guaranteed service life (details see page 28-29)

Double strokes*	5 million	7.5 million	12.5 million
Temperature, from/to [°C]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]
-35/-25	7.5	8.5	9.5
-25/+90	6.8	7.5	8.5
+90/+100	7.5	8.5	9.5

* Higher number of double strokes? Service life calculation online ▶ www.igus.eu/chainflexlife

Typical application areas

- For heavy-duty applications, Class 6
- Unsupported travels and up to 400m and more for gliding applications, Class 6
- Almost unlimited resistance to oil, also with bio-oils, Class 4
- No torsion, Class 1
- Indoor and outdoor applications, UV-resistant
- Storage and retrieval units for high-bay warehouses, machining units/machine tools, quick handling, cleanroom, semiconductor insertion, outdoor cranes, low-temperature applications

CF11
TPE
6.8 x d

Guarantee igus chainflex 36 up to 36 months guarantee
igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year

UL-verified chainflex® guarantee ... www.igus.eu/ul-verified

Data cable | TPE | chainflex® CF11

Class 6.6.4.1

Basic requirements	low	1	2	3	4	5	**6**	7	highest
Travel distance	unsupported	1	2	3	4	5	**6**		≥ 400m
Oil resistance	none	1	2	3	**4**				highest
Torsion	none	**1**	2	3	4				±360°

CF11
TPE
6.8 x d

Example image

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
CF11.01.04.02	(4x(2x0.14))C	7.5	30	63
CF11.01.18.02	(18x(2x0.14))C	12.5	101	202
CF11.02.01.02	(2x0.25)C	6.0	17	39
CF11.02.02.02 [2)]	(2x(2x0.25))C	6.5	26	47
CF11.02.03.02	(3x(2x0.25))C	8.0	35	78
CF11.02.04.02	(4x(2x0.25))C	8.5	42	90
CF11.02.05.02	(5x(2x0.25))C	9.0	49	100
CF11.02.06.02	(6x(2x0.25))C	10.0	69	125
CF11.02.10.02	(10x(2x0.25))C	13.5	103	207
CF11.02.14.02	(14x(2x0.25))C	14.0	124	228
CF11.03.08.02	(8x(2x0.34))C	13.0	106	209
CF11.05.04.02	(4x(2x0.5))C	9.5	77	140
CF11.05.06.02	(6x(2x0.5))C	12.0	103	198
CF11.05.08.02	(8x(2x0.5))C	14.5	135	251
CF11.07.03.02	(3x(2x0.75))C	10.5	83	155
CF11.10.04.02	(4x(2x1.0))C	12.5	125	232
CF11.15.06.02	(6x(2x1.5))C	16.5	247	420

The chainflex® types marked with [2)] are cables designed as a star-quad.

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core **x =** without earth core

Cables available in the chainflex® CASE

Simple savings on delivery, storage space and re-ordering with the chainflex® CASE - ship'n store by igus®.

More on this on page 24/25 and online: www.igus.eu/cf-case

Order example: CF11.01.04.02 **- to your desired length (0.5m steps)**
CF11 **chainflex® series** .01 **Code nominal cross section** .04 **Number of cores** .02 **Identification pairs**

Order online ▶ www.igus.eu/CF11

Delivery time 24hrs or today.
Delivery time means time until goods are shipped.

cost down...
...life up

Reduce cost, improve technology, now!
Do the chainflex® price check ...
www.igus.eu/cf-price-check

… for example: reduce cost with CF211.PUR ...

Guarantee igus chainflex 36 up to 36 months guarantee

igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year

EPLAN download, configurators ▶ www.igus.eu/CF11

PVC | iguPUR | **PUR** | TPE

Data cable | PUR | chainflex® CF112

10 million
Double strokes guaranteed

10 x d
Bend radius, e-chain®

100m
Travel distance, e-chain®

- For extremely heavy duty applications
- PUR outer jacket
- Double shielded, twisted pair
- Oil-resistant and coolant-resistant
- Flame-retardant
- PVC and halogen-free
- Notch-resistant
- Hydrolysis and microbe-resistant

Example image

Dynamic information

Bend radius	**e-chain® linear**	minimum 10 x d
	flexible	minimum 8 x d
	fixed	minimum 5 x d
Temperature	**e-chain® linear**	-25°C up to +80°C
	flexible	-40°C up to +80°C (following DIN EN 60811-504)
	fixed	-50°C up to +80°C (following DIN EN 50305)
v max.	**unsupported**	10m/s
	gliding	5m/s
a max.		80m/s²
Travel distance		Unsupported travels and up to 100m for gliding applications, Class 5

Cable structure

Conductor	Very finely stranded special conductors of particularly bending resistant design made of bare copper wires.
Core insulation	Mechanically high-quality TPE mixture.
Core structure	Cores twisted in pairs with a short pitch length, core pairs then wound with short pitch lengths.
Core identification	Colour code in accordance with DIN 47100.
Element shield	Extremely bending-resistant braiding made of tinned copper wires. Coverage linear approx. 70%, optical approx. 90%
Inner jacket	TPE mixture adapted to suit the requirements in e-chains®.
Overall shield	Extremely bending-resistant braiding made of tinned copper wires. Coverage linear approx. 70%, optical approx. 90%
Outer jacket	Low-adhesion, halogen-free, highly abrasion resistant PUR mixture, adapted to suit the requirements in e-chains® (following DIN EN 50363-10-2) Colour: Anthracite grey (similar to RAL 7016)

Electrical information

Nominal voltage	300/300V (following DIN VDE 0298-3) 300V (following UL)
Testing voltage	1,500V (following DIN EN 50395)

EPLAN download, configurators ▶ www.igus.eu/CF112

Class 6.5.3.1

Basic requirements	low	1	2	3	4	5	6	7 highest
Travel distance	unsupported	1	2	3	4	5	6	≥ 400m
Oil resistance	none	1	2	3	4 highest			
Torsion	none	1	2	3	4 ±360°			

Properties and approvals

UV resistance	High
Oil resistance	Oil-resistant (following DIN EN 50363-10-2), Class 3
Offshore	MUD-resistant following NEK 606 - status 2016
Flame-retardant	According to IEC 60332-1-2, Cable Flame, VW-1, FT1, FT2 / Horizontal Flame
Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
Halogen-free	Following DIN EN 60754
UL verified	Certificate No. B129699: "igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year"
UL/CSA AWM	See data sheet for details ▶ www.igus.eu/CF112
NFPA	Following NFPA 79-2018, chapter 12.9
DNV	Type Approval Certificate TAE00003X3
EAC	Certificate No. RU C-DE.ME77.B.00300/19
REACH	In accordance with regulation (EC) No. 1907/2006 (REACH)
Lead-free	Following 2011/65/EC (RoHS-II/RoHS-III)
Cleanroom	According to ISO Class 1. The outer jacket material of this series complies with CF77.UL.05.12.D - tested by IPA according to standard DIN EN ISO 14644-1
CE	Following 2014/35/EU
UKCA	In accordance with the valid regulations of the United Kingdom (as at 08/2021)

Guaranteed service life (details see page 28-29)

Double strokes*	5 million	7.5 million	10 million
Temperature, from/to [°C]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]
-25/-15	12.5	13.5	14.5
-15/+70	10	11	12
+70/+80	12.5	13.5	14.5

* Higher number of double strokes? Service life calculation online ▶ www.igus.eu/chainflexlife

Typical application areas

- For heavy-duty applications, Class 6
- Unsupported travels and up to 100m for gliding applications, Class 5
- Almost unlimited resistance to oil, Class 3
- No torsion, Class 1
- Indoor and outdoor applications with average sun radiation
- Machining units/machine tools, storage and retrieval units for high-bay warehouses, packaging industry, quick handling, refrigerating sector

CF112
PUR
10 x d

Data cable | PUR | chainflex® CF112

Class 6.5.3.1

Basic requirements	low	1	2	3	4	5	**6**	7	highest
Travel distance	unsupported	1	2	3	4	**5**	**6**		≥ 400m
Oil resistance	none	1	2	**3**	4				highest
Torsion	none	**1**	2	3	4				±360°

CF112
PUR
10 x d

Example image

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
CF112.02.02.02	(2x(2x0.25)C)C	9.5	57	118
CF112.02.03.02	(3x(2x0.25)C)C	10.0	71	133
CF112.02.04.02	(4x(2x0.25)C)C	11.0	78	153
CF112.02.05.02	(5x(2x0.25)C)C	11.5	99	178
CF112.05.02.02	(2x(2x0.5)C)C	11.5	75	163
CF112.05.04.02	(4x(2x0.5)C)C	13.0	117	217
CF112.05.06.02	(6x(2x0.5)C)C	14.5	160	285

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core **x =** without earth core

Cables available in the chainflex® CASE

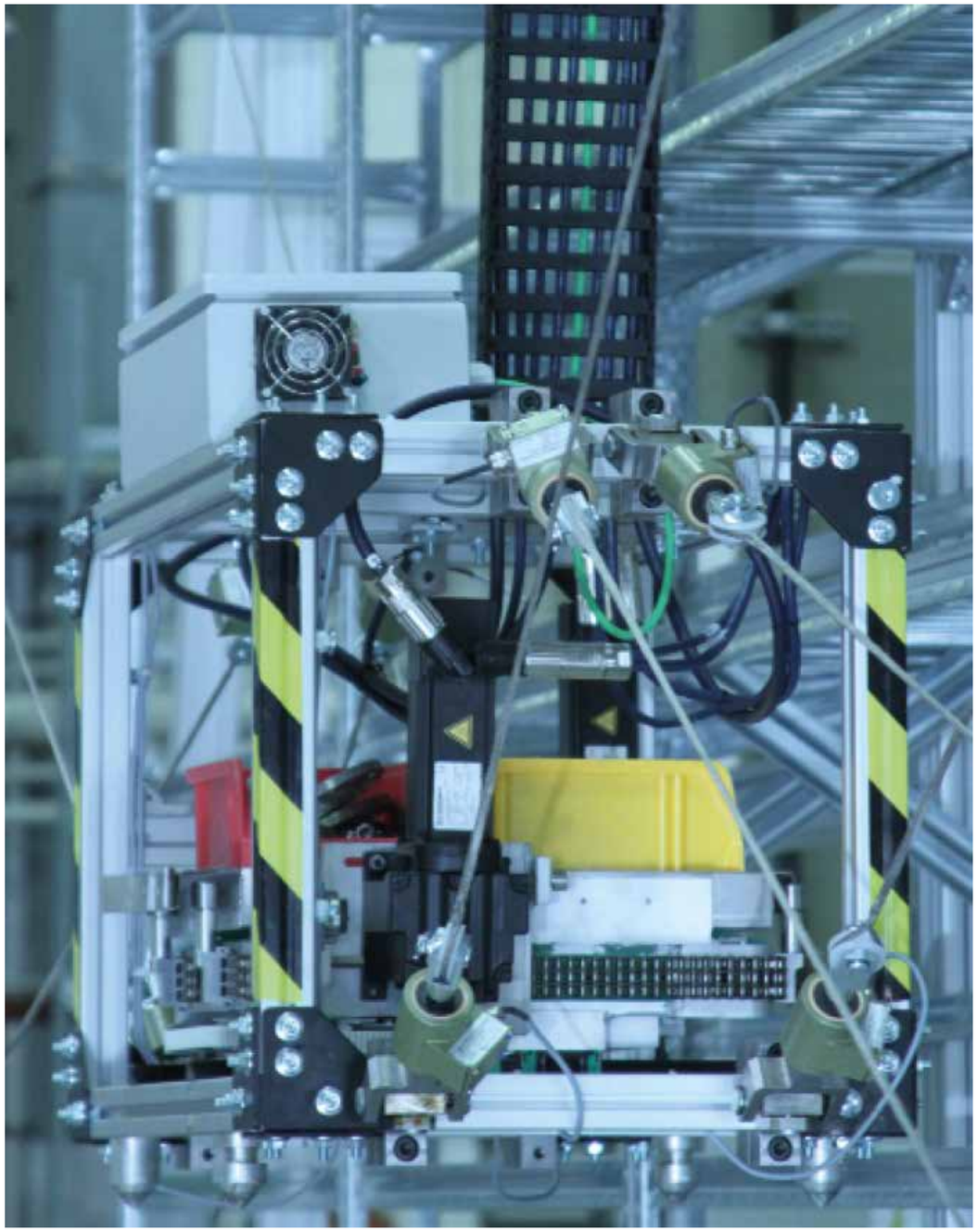
Simple savings on delivery, storage space and re-ordering with the chainflex® CASE - ship'n store by igus®.

More on this on page 24/25 and online: www.igus.eu/cf-case

Order example: CF112.02.02.02 **- to your desired length (0.5m steps)**
CF112 **chainflex® series** .02 **Code nominal cross section** .02 **Number of cores** .02 **Identification pairs**

Order online ▶ www.igus.eu/CF112

Delivery time 24hrs or today.
Delivery time means time until goods are shipped.



Hanging application with chainflex® CF112 data cables

EPLAN download, configurators ▶ www.igus.eu/CF112

Data cable | TPE | chainflex® CF12

Example image

12.5 million Double strokes guaranteed

10 x d Bend radius, e-chain®

400m Travel distance, e-chain®

- For extremely heavy duty applications
- TPE outer jacket
- Double-shielded
- Oil and bio-oil-resistant
- PVC and halogen-free
- Hydrolysis and microbe-resistant

Now available with UL approval & 25% longer service life

Dynamic information

Bend radius	**e-chain® linear**	minimum 10 x d
	flexible	minimum 8 x d
	fixed	minimum 5 x d
Temperature	**e-chain® linear**	-35°C up to +100°C
	flexible	-50°C up to +100°C (following DIN EN 60811-504)
	fixed	-55°C up to +100°C (following DIN EN 50305)
v max.	**unsupported**	10m/s
	gliding	6m/s
a max.		100m/s²
Travel distance		Unsupported travels and up to 400m and more for gliding applications, Class 6

Cable structure

Conductor	Stranded conductor in especially bending-resistant version consisting of bare copper wires (following DIN EN 60228).
Core insulation	Mechanically high-quality TPE mixture.
Core structure	Cores twisted in pairs with a short pitch length, core pairs then wound with short pitch lengths.
Core identification	**Cores < 0.5mm²:** Colour code in accordance with DIN 47100. **Cores ≥ 0.5mm²:** Black cores with white numbers.
Element shield	Extremely bending-resistant braiding made of tinned copper wires. Coverage linear approx. 70%, optical approx. 90%
Element shield	TPE mixture on pair shielding adapted to suit the requirements in e-chains®.
Inner jacket	TPE mixture adapted to suit the requirements in e-chains®.
Overall shield	Highly flexible shield consisting of galvanised steel wire braid. Coverage linear approx. 70%, optical approx. 90%
Outer jacket	Low-adhesion, extremely abrasion-resistant and highly flexible TPE mixture, adapted to suit the requirements in e-chains®. Colour: Steel blue (similar to RAL 5011)

Electrical information

Nominal voltage	300/300V (following DIN VDE 0298-3) 300V (following UL)
Testing voltage	1,500V (following DIN EN 50395)

Properties and approvals

UV resistance	High

36-month guarantee ... more than 1,350 cable types from stock ... no cutting charges

igus®

EU2023

Class 6.6.4.1

Basic requirements	low 1 2 3 4 5 6 7 highest
Travel distance	unsupported 1 2 3 4 5 6 ≥ 400m
Oil resistance	none 1 2 3 4 highest
Torsion	none 1 2 3 4 ±360°

Oil resistance	Oil-resistant (following DIN EN 60811-404), bio-oil-resistant (following VDMA 24568 with Plantocut 8 S-MB tested by DEA), Class 4
Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
Halogen-free	Following DIN EN 60754
UL verified	Certificate No. B129699: "igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year"
UL AWM	See data sheet for details ▶ www.igus.eu/CF12 (from production date 01/2022)
EAC	Certificate No. RU C-DE.ME77.B.00300/19
REACH	In accordance with regulation (EC) No. 1907/2006 (REACH)
Lead-free	Following 2011/65/EC (RoHS-II/RoHS-III)
Cleanroom	According to ISO Class 1. The outer jacket material of this series complies with CF9.15.07 - tested by IPA according to standard DIN EN ISO 14644-1
CE	Following 2014/35/EU
UKCA	In accordance with the valid regulations of the United Kingdom (as at 08/2021)

Guaranteed service life (details see page 28-29)

Double strokes*	5 million	7.5 million	12.5 million
Temperature, from/to [°C]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]
-35/-25	12.5	13.5	14.5
-25/+90	10	11	12
+90/+100	12.5	13.5	14.5

* Higher number of double strokes? Service life calculation online ▶ www.igus.eu/chainflexlife

Typical application areas

- For heavy-duty applications, Class 6
- Unsupported travels and up to 400m and more for gliding applications, Class 6
- Almost unlimited resistance to oil, also with bio-oils, Class 4
- No torsion, Class 1
- Indoor and outdoor applications, UV-resistant
- For maximum EMC protection
- Storage and retrieval units for high-bay warehouses, machining units/machine tools, quick handling, cleanroom, semiconductor insertion, outdoor cranes, low-temperature applications

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
CF12.02.04.02	(4x(2x0.25)C)C	11.5	52	172
CF12.05.03.02	(3x(2x0.5))C	13.5	65	224
CF12.05.04.02	(4x(2x0.5)C)C	14.5	83	267
CF12.05.06.02	(6x(2x0.5)C)C	17.0	128	376
CF12.05.08.02	(8x(2x0.5)C)C	20.5	163	503
CF12.05.10.02 [11)]	(10x(2x0.5)C)C	22.5	203	605
CF12.05.14.02	(14x(2x0.5)C)C	22.5	297	679
CF12.10.06.02	(6x(2x1.0)C)C	20.0	198	529

[11)] Phase-out model
Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core **x =** without earth core

CF12
TPE
10 x d

Data cable | TPE | chainflex® CF298

Example image

40 million
Double strokes guaranteed

4 x d
Bend radius, e-chain®

100m
Travel distance, e-chain®

- **For heaviest duty applications and especially small radii down to 4 x d**
- **TPE outer jacket**
- **Oil and bio-oil-resistant**
- **PVC and halogen-free**
- **Low-temperature-flexible**
- **Hydrolysis and microbe-resistant**

New generation CF98.PLUS ▶ Page 134

Dynamic information

Bend radius	**e-chain® linear**	minimum 4 x d
	flexible	minimum 4 x d
	fixed	minimum 3 x d
Temperature	**e-chain® linear**	-35°C up to +90°C
	flexible	-50°C up to +90°C (following DIN EN 60811-504)
	fixed	-55°C up to +90°C (following DIN EN 50305)
v max.	**unsupported**	10m/s
	gliding	6m/s
a max.	100m/s²	
Travel distance	Short, very fast applications with small radii and restricted installation space, Class 5	
Torsion	Torsion ±90°, with 1m cable length, Class 2	

Cable structure

Conductor	Conductor consisting of a highly flexible special alloy.
Core insulation	Mechanically high-quality TPE mixture.
Core structure	Cores wound in a layer with especially short pitch length.
Core identification	Colour code in accordance with DIN 47100. **CF298.02.03:** brown, blue, black **CF298.03.04:** brown, blue, black, white
Outer jacket	Low-adhesion, extremely abrasion-resistant and highly flexible TPE mixture, adapted to suit the requirements in e-chains®. Colour: Steel blue (similar to RAL 5011)

Electrical information

Nominal voltage	300/300V
Testing voltage	1,500V

Properties and approvals

UV resistance	High
Oil resistance	Oil-resistant (following DIN EN 60811-404), bio-oil-resistant (following VDMA 24568 with Plantocut 8 S-MB tested by DEA), Class 4

EPLAN download, configurators ▶ www.igus.eu/CF298

Class 7.5.4.2

Basic requirements	low 1 2 3 4 5 6 **7** highest
Travel distance	unsupported 1 2 3 4 **5** 6 ≥ 400m
Oil resistance	none 1 2 3 **4** highest
Torsion	none 1 **2** 3 4 ±360°

Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
Halogen-free	Following DIN EN 60754
UL verified	Certificate No. B129699: "igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year"
REACH	In accordance with regulation (EC) No. 1907/2006 (REACH)
Lead-free	Following 2011/65/EC (RoHS-II/RoHS-III)
Cleanroom	According to ISO Class 1. The outer jacket material of this series complies with CF9.15.07 - tested by IPA according to standard DIN EN ISO 14644-1
CE	Following 2014/35/EU
UKCA	In accordance with the valid regulations of the United Kingdom (as at 08/2021)

Guaranteed service life (details see page 28-29)

Double strokes*	20 million	30 million	40 million
Temperature, from/to [°C]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]
-35/-25	5	6	7
-25/+80	4	5	6
+80/+90	5	6	7

* Higher number of double strokes? Service life calculation online ▶ www.igus.eu/chainflexlife

Typical application areas

- For heaviest duty applications and especially small radii down to 4 x d, Class 7
- Especially for short, very fast applications with small radii and restricted installation space, Class 5
- Almost unlimited resistance to oil, also with bio-oils, Class 4
- Torsion ±90°, with 1m cable length, Class 2
- Indoor and outdoor applications, UV-resistant
- Pick and place machines, automatic doors, cleanroom, very quick handling

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
CF298.01.02 [11]	2x0.14	4.5	5	17
CF298.01.04 [11]	4x0.14	5.5	9	28
CF298.01.08 [11]	8x0.14	7.0	17	49
CF298.02.03 [11]	3x0.25	5.5	12	28
CF298.02.04 [11]	4x0.25	6.0	16	34
CF298.02.07 [11]	7x0.25	7.0	28	52
CF298.02.08 [11]	8x0.25	7.5	32	60
CF298.03.04 [11]	4x0.34	6.0	19	37
CF298.03.07 [11]	7x0.34	7.5	34	62
CF298.05.04 [11]	4x0.5	6.5	28	49

[11] Phase-out model (new generation CF98.PLUS ▶ Page 134)

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core **x =** without earth core

CF298
TPE
4 x d

Data cable | TPE | chainflex® CF299

40 million
Double strokes guaranteed

4 x d
Bend radius, e-chain®

100m
Travel distance, e-chain®

- For heaviest duty applications and especially small radii down to 4 x d
- TPE outer jacket
- Shielded
- Oil and bio-oil-resistant
- PVC and halogen-free
- Low-temperature-flexible
- Hydrolysis and microbe-resistant

New generation CF99.PLUS ▶ Page 138

Example image

Dynamic information

Bend radius	**e-chain® linear**	minimum 4 x d
	flexible	minimum 4 x d
	fixed	minimum 3 x d
Temperature	**e-chain® linear**	-35°C up to +90°C
	flexible	-50°C up to +90°C (following DIN EN 60811-504)
	fixed	-55°C up to +90°C (following DIN EN 50305)
v max.	**unsupported**	10m/s
	gliding	6m/s
a max.		100m/s²
Travel distance		Short, very fast applications with small radii and restricted installation space, Class 5

Cable structure

Conductor	Conductor consisting of a highly flexible special alloy.
Core insulation	Mechanically high-quality TPE mixture.
Core structure	Cores wound in a layer with especially short pitch length.
Core identification	Colour code in accordance with DIN 47100.
Inner jacket	TPE mixture adapted to suit the requirements in e-chains®.
Overall shield	Extremely bending resistant braiding made of alloy wires. Coverage linear approx. 70%, optical approx. 90%
Outer jacket	Low-adhesion, extremely abrasion-resistant and highly flexible TPE mixture, adapted to suit the requirements in e-chains®. Colour: Steel blue (similar to RAL 5011)

Electrical information

Nominal voltage	300/300V
Testing voltage	1,500V

EPLAN download, configurators ▶ www.igus.eu/CF299

EU2023

CF299
TPE
4 x d

Class 7.5.4.1

Basic requirements	low	1	2	3	4	5	6	**7** highest
Travel distance	unsupported	1	2	3	4	**5**	6	≥ 400m
Oil resistance	none	1	2	3	**4** highest			
Torsion	none	**1**	2	3	4	±360°		

Properties and approvals

UV resistance	High
Oil resistance	Oil-resistant (following DIN EN 60811-404), bio-oil-resistant (following VDMA 24568 with Plantocut 8 S-MB tested by DEA), Class 4
Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
Halogen-free	Following DIN EN 60754
UL verified	Certificate No. B129699: "igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year"
REACH	In accordance with regulation (EC) No. 1907/2006 (REACH)
Lead-free	Following 2011/65/EC (RoHS-II/RoHS-III)
Cleanroom	According to ISO Class 1. The outer jacket material of this series complies with CF9.15.07 - tested by IPA according to standard DIN EN ISO 14644-1
CE	Following 2014/35/EU
UKCA	In accordance with the valid regulations of the United Kingdom (as at 08/2021)

Guaranteed service life (details see page 28-29)

Double strokes*	20 million	30 million	40 million
Temperature, from/to [°C]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]
-35/-25	5	6	7
-25/+80	4	5	6
+80/+90	5	6	7

* Higher number of double strokes? Service life calculation online ▶ www.igus.eu/chainflexlife

Typical application areas

- For heaviest duty applications and especially small radii down to 4 x d, Class 7
- Especially for short, very fast applications with small radii and restricted installation space, Class 5
- Almost unlimited resistance to oil, also with bio-oils, Class 4
- No torsion, Class 1
- Indoor and outdoor applications, UV-resistant
- Pick and place machines, automatic doors, cleanroom, very quick handling

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
CF299.01.02 [11]	(2x0.14)C	6.0	17	37
CF299.01.04 [11]	(4x0.14)C	6.5	22	47
CF299.01.08 [11]	(8x0.14)C	8.5	35	80
CF299.02.04 [11]	(4x0.25)C	7.0	32	56
CF299.02.07 [11]	(7x0.25)C	8.5	46	82

[11] Phase-out model (new generation CF99.PLUS ▶ Page 138)

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core **x =** without earth core

Coax cable | TPE | chainflex® CFKoax

10 million
Double strokes guaranteed

10 x d
Bend radius, e-chain®

400m
Travel distance, e-chain®

- For extremely heavy duty applications
- TPE outer jacket
- Oil and bio-oil-resistant
- UV-resistant
- Hydrolysis and microbe-resistant

Example image

Dynamic information

Bend radius	**e-chain® linear**	minimum 10 x d
	flexible	minimum 8 x d
	fixed	minimum 5 x d
Temperature	**e-chain® linear**	-35°C up to +100°C (CFKoax1/3) -35°C up to +70°C (CFKoax2)
	flexible	-50°C up to+100°C (CFKoax1/3) -50°C up to +70°C (CFKoax2)
	fixed	-55°C up to +100°C (CFKoax1/3) -55°C up to +70°C (CFKoax2)
v max.	**unsupported**	10m/s
	gliding	5m/s
a max.		100m/s²
Travel distance		Unsupported travels and up to 400m and more for gliding applications, Class 6

Cable structure

Conductor	Multi-wire; adapted to single-wire diameter with pitch length to suit the requirements in e-chains®.
Core insulation	Special FEP mixture (CFKoax1/3) Special PE mixture (CFKoax2)
Core structure	Cores wound in a layer with especially short pitch length.
Core identification	Coaxial elements ▶ Product range table
Element shield	Extremely bending-resistant braiding made of tinned copper wires. Coverage linear approx. 70%, optical approx. 90%
Element shield	TPE mixture adapted to suit the requirements in e-chains®.
Outer jacket	Low-adhesion, extremely abrasion-resistant and highly flexible TPE mixture, adapted to suit the requirements in e-chains®. Colour: ▶ Product range table

Electrical information

Nominal voltage	500/500V (following DIN VDE 0298-3)
Testing voltage	1,500V (following DIN EN 50395)

EPLAN download, configurators ▶ www.igus.eu/CFKOAX

36-month guarantee ... more than 1,350 cable types from stock ... no cutting charges

Class 6.6.4.1

Basic requirements	low	1	2	3	4	5	6	7 highest
Travel distance	unsupported	1	2	3	4	5	6	≥ 400m
Oil resistance	none	1	2	3	4	highest		
Torsion	none	1	2	3	4	±360°		

Properties and approvals

UV resistance	Medium
Oil resistance	Oil-resistant (following DIN EN 60811-404), bio-oil-resistant (following VDMA 24568 with Plantocut 8 S-MB tested by DEA), Class 4
Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
UL verified	Certificate No. B129699: "igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year"
EAC	Certificate No. RU C-DE.ME77.B.00300/19
REACH	In accordance with regulation (EC) No. 1907/2006 (REACH)
Lead-free	Following 2011/65/EC (RoHS-II/RoHS-III)
Cleanroom	According to ISO Class 1. The outer jacket material of this series complies with CF9.15.07 - tested by IPA according to standard DIN EN ISO 14644-1
CE	Following 2014/35/EU
UKCA	In accordance with the valid regulations of the United Kingdom (as at 08/2021)
Info	The coaxial elements used in cables of the CFKoax1 series are comparable with a HF75-0.3/1.6 according to MIL-C-17/94-RG179 and thus fit into an RG179 plug! The coaxial elements used in cables of the CFKoax2 series are comparable with a HF50-0.9/2.95 according to MIL-C-17/28-RG58 and thus fit into an RG58 plug! The coaxial elements used in cables of the CFKoax3 series are comparable with a HF50-0.3/0.84 according to MIL-C-17/93-RG178 and thus fit into an RG178 plug!

Guaranteed service life (details see page 28-29)

Double strokes*	5 million	7.5 million	10 million
Temperature, from/to [°C]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]
-35/-25	12.5	13.5	14.5
-25/+60 (CFKoax2)	10	11	12
-25/+90 (CFKoax1/CFKoax3)	10	11	12
+60/+70 (CFKoax2)	12.5	13.5	14.5
+90/+100 (CFKoax1/CFKoax3)	12.5	13.5	14.5

* Higher number of double strokes? Service life calculation online ▶ www.igus.eu/chainflexlife

Typical application areas

- For heavy-duty applications, Class 6
- Unsupported travels and up to 400m and more for gliding applications, Class 6
- Almost unlimited resistance to oil, also with bio-oils, Class 4
- No torsion, Class 1
- Indoor and outdoor applications with average sun radiation
- Storage and retrieval units for high-bay warehouses, machining units/machine tools, quick handling, cleanroom, semiconductor insertion, indoor cranes, low temperature applications

Guarantee igus chainflex 36 up to 36 months guarantee

igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year

UL-verified chainflex® guarantee ... www.igus.eu/ul-verified

CFKoax
TPE
10 x d

Coax cable | TPE | chainflex® CFKoax

Class 6.6.4.1

Basic requirements	low	1	2	3	4	5	**6**	7	highest
Travel distance	unsupported	1	2	3	4	5	**6**		≥ 400m
Oil resistance	none	1	2	3	**4**				highest
Torsion	none	**1**	2	3	4				±360°

CFKoax
TPE
10 x d

Example image

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
CFKoax1.01	1xHF75-0.3/1.6	4.5	8	23
CFKoax1.05	5xHF75-0.3/1.6	10.0	34	110
CFKoax2.01	1xHF50-0.9/2.95	5.5	19	36
CFKoax3.01	1xHF50-0.3/0.84	3.5	6	12

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core **x =** without earth core

Part No.	Characteristic wave impedance approx. [Ω]	Core identification	Colour outer jacket
CFKoax1.01	75	red	Steel-blue (similar to RAL 5011)
CFKoax1.05	75	red, green, blue, white, black	Steel-blue (similar to RAL 5011)
CFKoax2.01	50		Jet black (similar to RAL 9005)
CFKoax3.01	50		Window-grey (similar to RAL 7040)

Cables available in the chainflex® CASE

Simple savings on delivery, storage space and re-ordering with the chainflex® CASE - ship'n store by igus®.

More on this on page 24/25 and online: www.igus.eu/cf-case

Order example: CFKoax1.01 - to your desired length (0.5m steps)
CFKoax **chainflex® series** .01 **Number of coaxial elements**

Order online ▶ www.igus.eu/CFKoax

Delivery time 24hrs or today.
Delivery time means time until goods are shipped.

Coax cable and other chainflex® cables in a stage technology application. e-chain®: E4/4 system

EPLAN download, configurators ▶ www.igus.eu/CFKOAX